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Teileliste

Parts list

Liste de pièces

Lista de piezas

Die Inhaltsübersicht auf Seite 3 gibt einen Überblick über die Aufgliederung der Liste. Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören. Die gestrichelten Abbildungen zeigen, wo die daneben abgebildeten Teile hingehören. Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.

Nähwerkzeuge und Apparate sind der Unterklassen-Ausstattung zu entnehmen.

Die auf den Bildseiten verwendeten Schlüsselzeichen ( ;  ;  usw.) sind in Register "0" erläutert.

Konstruktionsänderungen vorbehalten



Achtung!

Wir machen ausdrücklich darauf aufmerksam, daß Ersatz- und Zubehörteile, die nicht von uns geliefert werden, auch nicht von uns geprüft und freigegeben sind. Der Einbau und / oder die Verwendung solcher Produkte kann daher u. Umständen konstruktiv vorgegebene Eigenschaften Ihrer Maschine negativ verändern. Für Schäden, die durch die Verwendung von Nicht-Originalteilen entstehen, übernehmen wir keine Haftung!

For the various sections of this catalogue, please refer to the "Contents" on page 3. The parts are illustrated as they belong together in the machine. The dashed illustrations show where the adjacent parts belong. The framed-in sections on the illustration pages show the individual parts comprising a group. For gauge parts and attachments please refer to the subclass listing. The keys used on the illustration pages ( ;  ;  etc.) are listed and explained in section "0".

Subject to alterations in design.



Caution!

We warn you expressively that spare parts and accessories that are not supplied by us are not tested and released by us. Fitting or using these products may therefore have negative influences on features that depend on the machine design. We are not liable for any damage caused by the use of non-Pfaff parts.

La table des matières, page 3, donne un aperçu de la subdivision de la liste. Les pièces figurent sur l'illustration comme elles vont ensemble. Les figures en tirets montrent le lieu de montage des pièces figurant à côté. Les parties encadrées sur les pages à illustrations représentent les pièces individuelles formant groupe. Pour les organes de couture et les appareils, veuillez vous référer à la fiche équipement de sous-classes.

Les symboles ( ;  ;  etc.) utilisés sur les pages illustrées sont regroupés et expliqués au registre "0".

Sous réserve de modifications.



Attention!

Nous attirons expressément votre attention sur le fait que les pièces de rechange et accessoires qui n'ont pas été livrés par nous n'ont pas non plus été contrôlés et agréés par nous. C'est pourquoi le montage et/ou l'utilisation de telles pièces peut éventuellement entraîner l'altération des caractéristiques de construction de votre machine. Par conséquent, nous n'assumons aucune responsabilité pour les dommages causés par l'emploi de pièces qui ne sont pas d'origine!

En la página 3, bajo el título "contenido", puede verse un resumen de la división de la "lista de piezas". Las piezas están ilustradas conforme se hallan montadas en la máquina. Las figuras a base de líneas entrecortadas muestran dónde y cómo van montadas las piezas ilustradas al lado. Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos. Para los órganos de costura y aparatos, véase la "Composición de las subclases". Los símbolos clave ( ;  ;  etc.) utilizados en las páginas ilustradas se hallan recopilados y explicados en el registro "0".

Salvo modificaciones técnicas.



¡Atención!

Se hace observar que en el caso de piezas de recambio y accesorios que no hayan sido suministrados por nosotros, quiere decir que no han sido sometidas por nuestra parte a un control y que no se les ha dado el visto bueno. Por esta razón, el montaje y/o empleo de tales productos puede repercutir negativamente en las características constructivas previstas en su máquina. ¡Para los daños que eventualmente pudiesen presentarse al utilizar piezas no originales, no asumimos ninguna garantía!

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Anhang Appendix Annexe Anexo	Unterklassen-Ausstattung Subclass parts Composition des sous-classes Composición de las subclases	

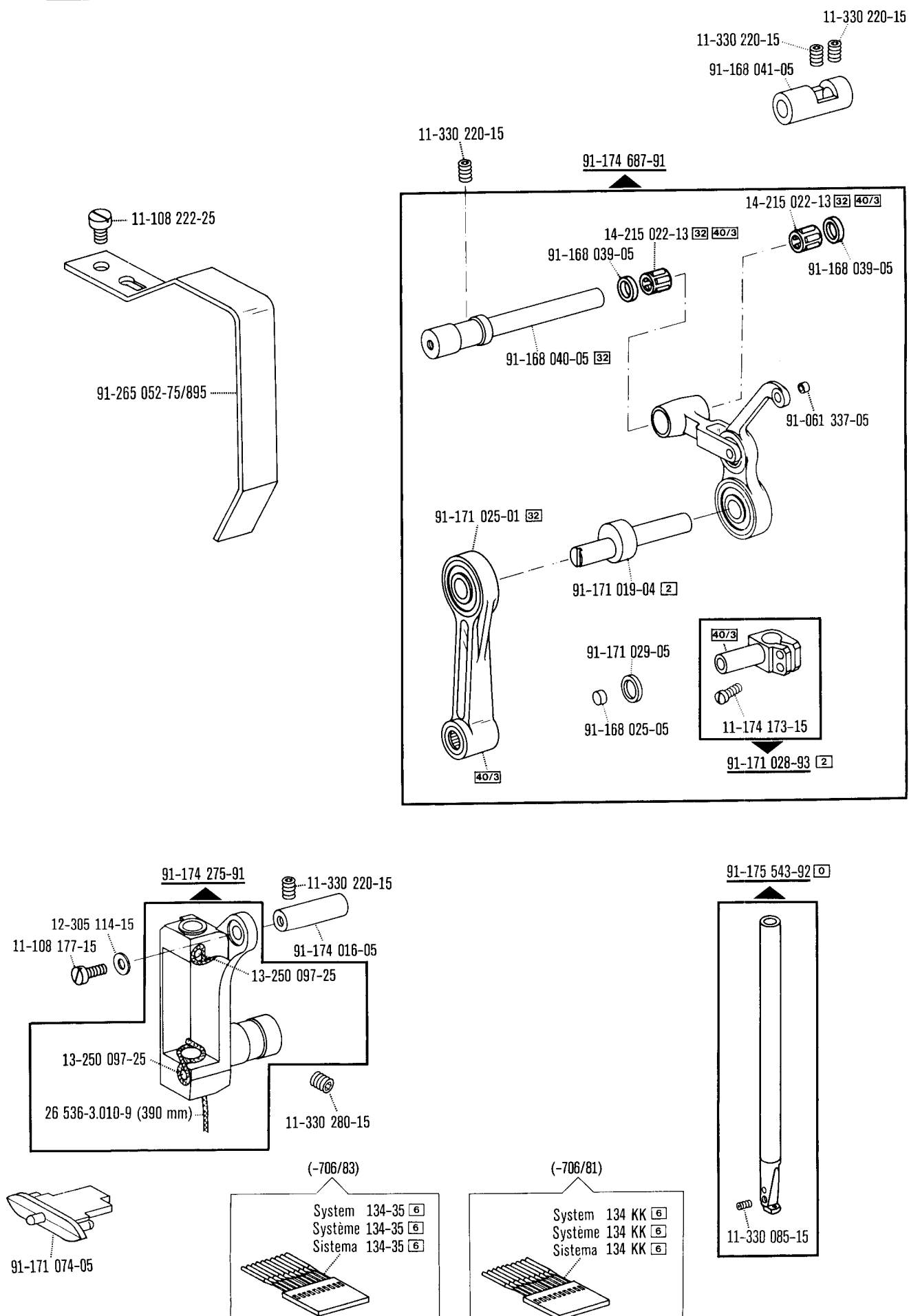
Öl Oil Huile Aceite	Mittelpunkts- Viskosität bei: Mean viscosity at: Viscosité moyenne à: Viscosidad media a:		Dichte bei: Density of: Densité à: Densidad a:		Bestellnummer für Behälter mit: Part number for can with: Numéro de commande pour récipients avec: Número de pedido para recipientes con:			
	°C	mm²/s	°C	g/cm³ (g/ml)	Liter Litre Litros			
280-1-120 105	40	10,0	15	0,874	1	91-027 975-91		
					5		91-027 976-91	
					10		91-027 977-91	
280-1-120 144	40	22,0	15	0,865	1	91-129 917-91		
					5		91-129 919-91	
					10		91-129 920-91	
280-1-120 217			21	0,810	1	91-129 941-91		
					5			
					10			
Fett Grease Graisse Grasa	Penetration Penetration Pénétration Penetración		Tropfpunkt Drip-point Point de suintement Punto de goteo		Bestellnummer für Behälter mit: Part number for can with: Numéro de commande pour récipients avec: Número de pedido para recipientes con:			
	mm/10		°C		kg			
280-1-120 205					0,5			
					1			280-1-120 205
280-1-120 243	375-405		150		0,5	280-1-120 243		
					1			
280-1-120 247	220-250		185		0,5			
					1		280-1-120 247	

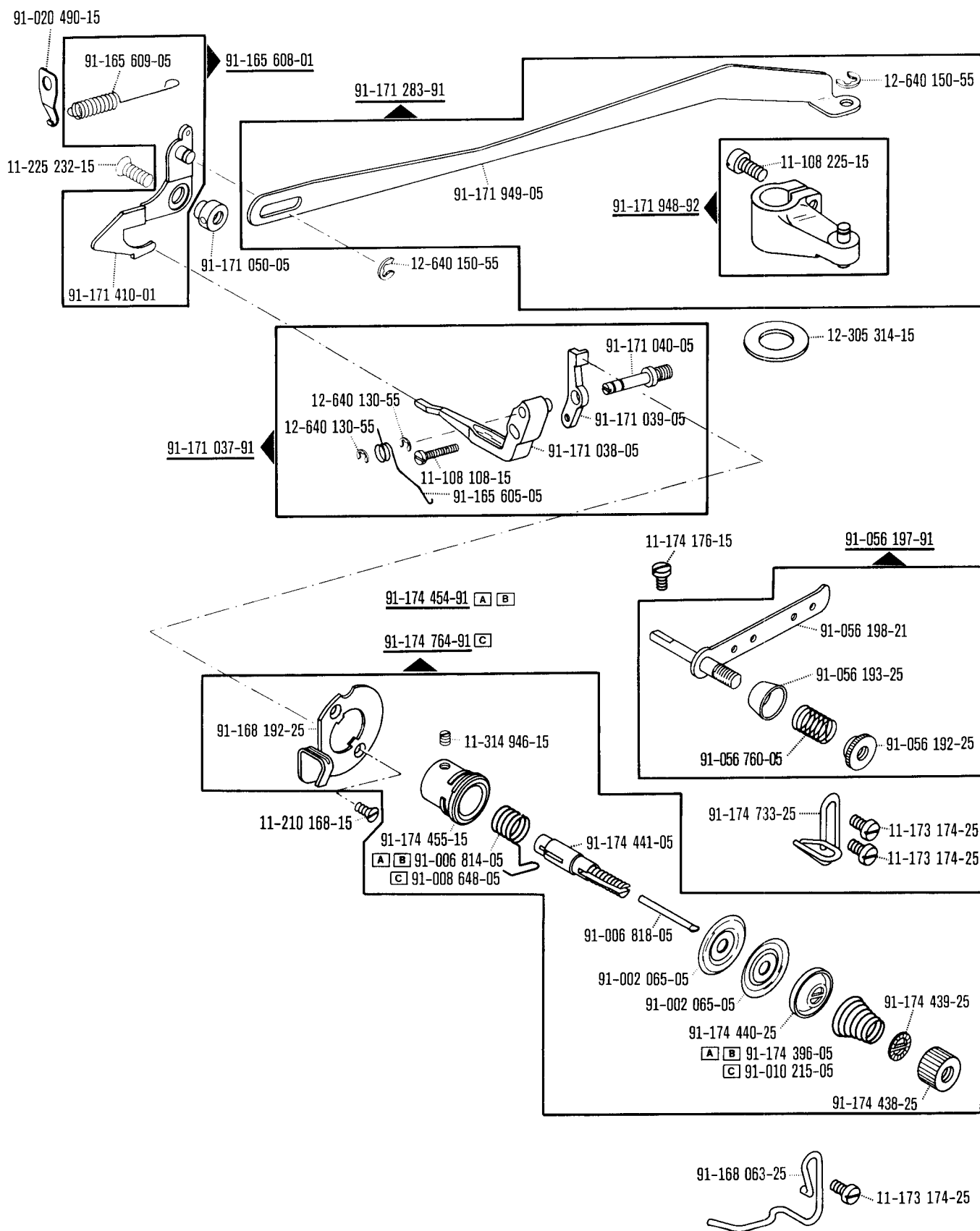
	Unterklassenabhängig, Teilenummer siehe Unterklassen-Ausstattung. Subclas-dependent, for part number see subclass parts listing. Fonction de la sous-classe; pour le numéro de la pièce, voir "Équipement de sous-classes". Dependientes de la subclase, para el número de pieza véase "Dotación de subclases".
A	Ausführung A Model A Version A Tipo A
B	Ausführung B Model B Version B Tipo B
C	Ausführung C Model C Version C Tipo C
N	Stichlänge 6,0 mm Stitch length 6.0 mm Longueur du point 6,0 mm Largo de puntada 6,0 mm
N2,5	Stichlänge 2,5 mm Stitch length 2.5 mm Longueur du point 2,5 mm Largo de puntada 2,5 mm
N48	Stichlänge 48 mm Stitch length 48 mm Longueur du point 48 mm Largo de puntada 48 mm
2	Markierung (Punkte, Striche oder Zahl) bei Bestellung angeben Marking (dots, strokes or numbers) to be stated on order Préciser les repères (points, traits ou chiffres) à la commande Señales (puntos, rayas o cifras) indiquense en los pedidos
4	Ausführungsart bei Bestellung angeben. Model to be stated on order. Préciser le modèle à la commande. Indíquese el tipo en los pedidos.
5	Nähmuster bzw. Material einsenden. Submit sewing sample or material. Joindre échantillons de couture ou matières. Enviense muestras de costura.
6	Nadeldicke und Spitzenform bei Bestellung angeben. Needle size and style of point to be stated on order. Préciser la grosseur de l'aiguille et la forme de la pointe à la commande. Grosor de aguja y forma de la punta, indiquese en los pedidos.
8	Schneidlänge Cutting length Longueur de coupe Largura de corte

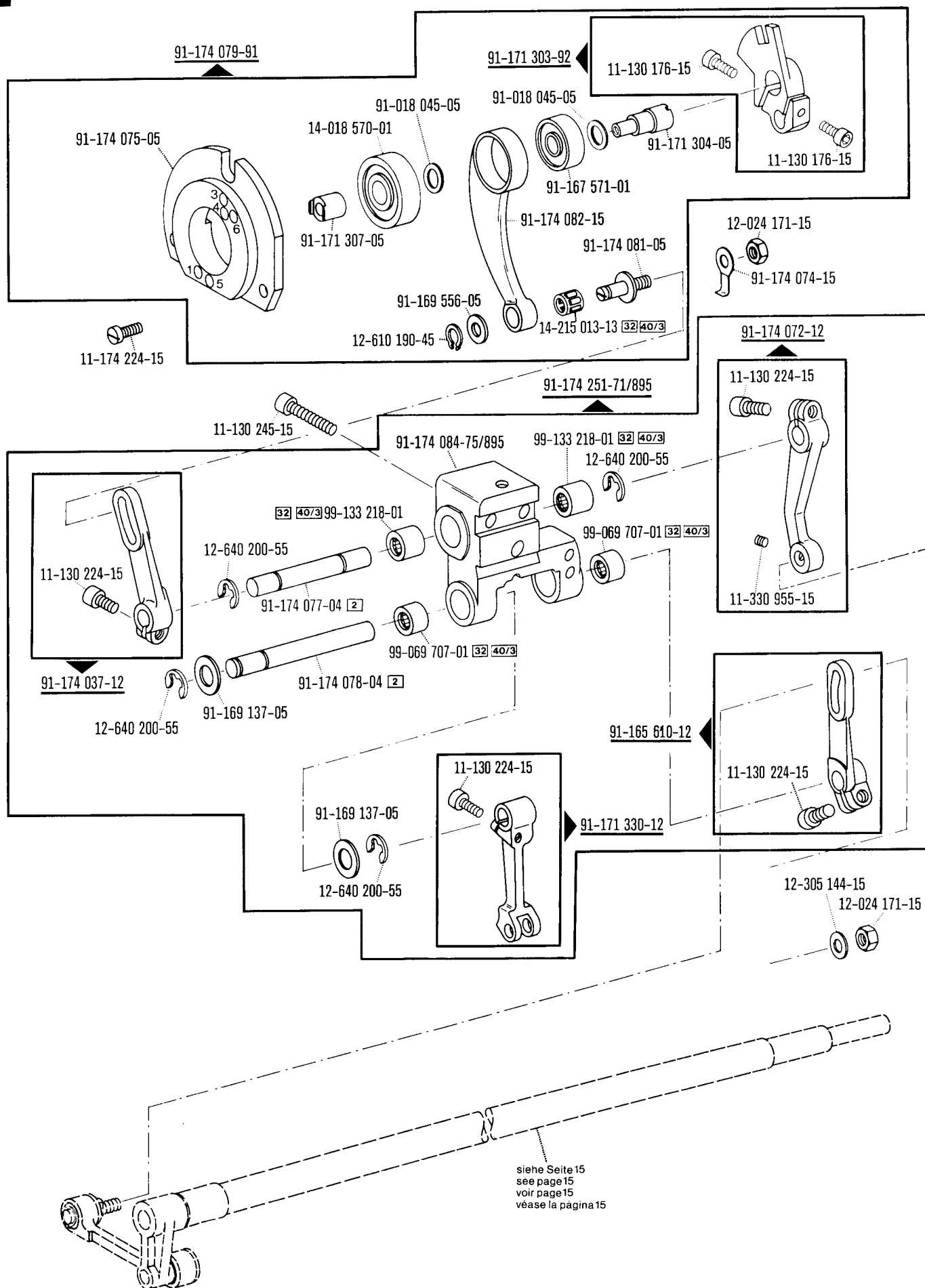
8/2	Schneidlänge bei Bestellung angeben Cutting length to be stated on order Longueur de coupe; à préciser à la commande Largura de corte, indíquese en los pedidos
9	Schneidabstand Trimming margin Distance de coupe Margen de corte
9/2	Schneidabstand bei Bestellung angeben Trimming margin to be stated on order Distance de coupe; à préciser à la commande Margen de corte, indíquese en los pedidos
12	Absteppbreite Stitching margin Relarge de couture Margen de costura
12/2	Absteppbreite bei Bestellung angeben Stitching margin to be stated on order Indiquer le relarge de couture à la commande Indíquese el margen de costura en los pedidos
28	Sonderausführung Special version Version spéciale Tipo especial
28/2	Sonderausführung mit Kunststoffbelag. Special version with plastic coating. Version spéciale avec revêtement plastique. Tipo especial con recubrimiento de plástico.
32	Beim Einbau dieses Teiles wird für die Paßgenauigkeit zum Anschlußteil keine Garantie übernommen; zweckmäßig vollst. Aggregat bestellen. No guarantee is assumed that this part will fit the mating part; it is best to order a complete assembly. Aucune garantie ne pourra être assurée quant à la précision d'ajustage de cette pièce avec la pièce correspondante; il est indiqué de commander un mécanisme complet Al montar esta pieza no se asume garantía alguna en cuanto a la tolerancia y precisión de ajuste respecto a la pieza correspondiente; por esta razón se recomienda pedir el grupo completo.
32/1	Beim Einbau dieses Teiles ist Nacharbeit erforderlich When fitting this part re-work is required Retouches nécessaires au montage Al montar esta pieza hay que retocarla antes
38/1	Schrägverzahnt Helical gearing Denture oblique Dentado oblicuo
40/2	Tränken mit 280-1-120 144, Bestellnummer siehe Seite 5. Soak with 280-1-120 144, for stock number see page 5. Imbiber d'huile 280-1-120 144; n°. de commande, voir page 5. Empape con aceite 280-1-120 144, para el número de pedido véase la página 5.

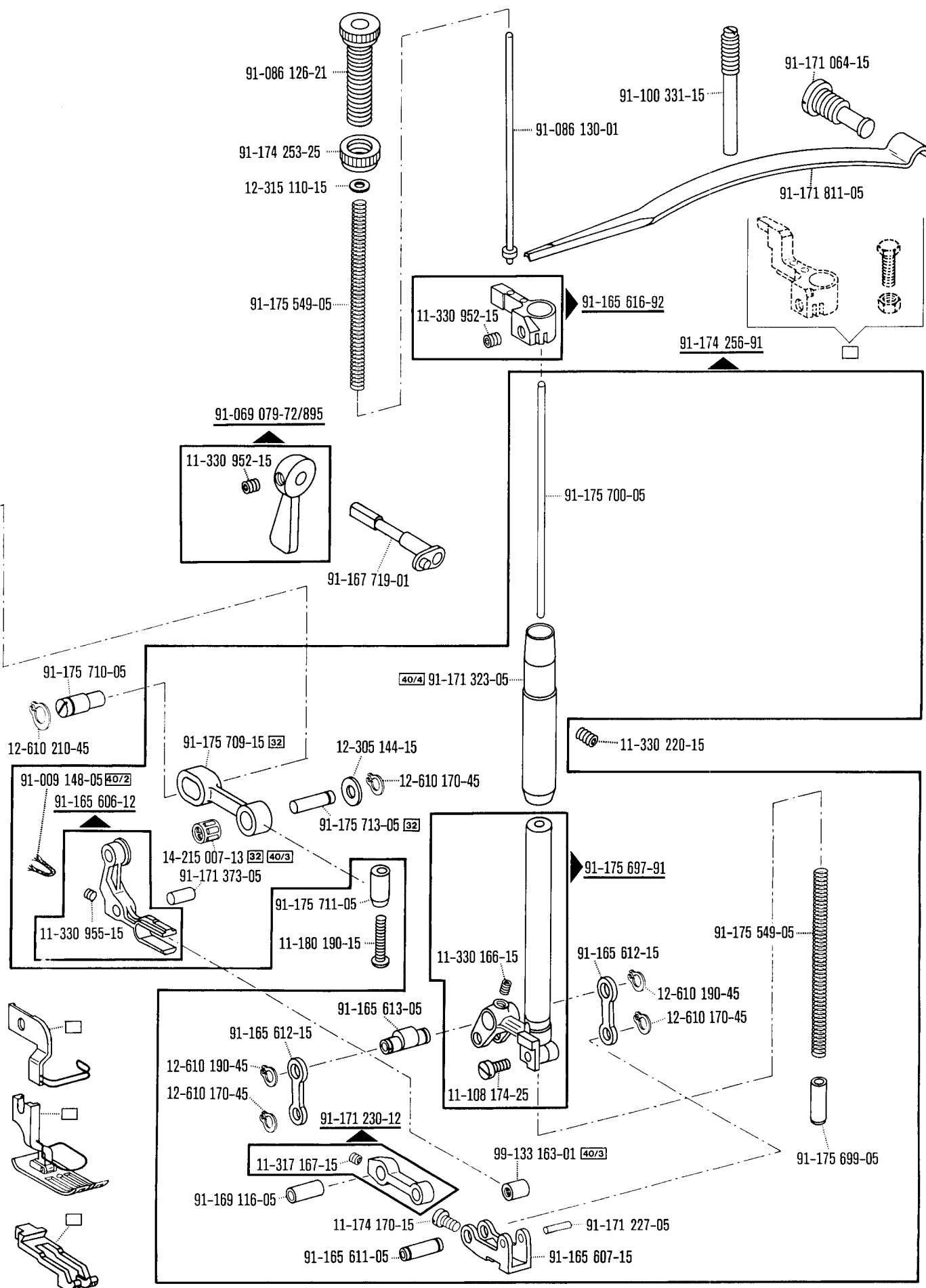
- 40/3 Fetten mit 280-1-120 247, Bestellnummer siehe Seite 5.
 Grease with 280-1-120 247, for stock number see page 5.
 Graisser avec de la graisse 280-1-120 247; no. de commande, voir page 5.
 Engrase con grasa 280-1-120 247, para el N° de pedido véase la página 5.
- 40/4 Fetten mit 280-1-120 243, Bestellnummer siehe Seite 5.
 Grease with 280-1-120 243, for stock number see page 5.
 Graisser avec de la graisse 280-1-120 243; no. de commande, voir page 5.
 Engrase con grasa 280-1-120243 para el N° pedido véase la página 5.
- 40/5 Ölen mit 280-1-120 144, Bestellnummer siehe Seite 5.
 Oil with 280-1-120 144, for stock number see page 5.
 Huiler par 280-1-120 144; no. de commande, voir page 5.
 Lubrifique con 280-1-120 144, para el N° de pedido véase 5.
- 40/6 Füllen mit 280-1-120 217, Bestellnummer siehe Seite 5.
 Top up with 280-1-120 217, for stock number see page 5.
 Remplir de 280-1-120 217; no. de commande, voir page 5.
 Rellene con 280-1-120 217, para el N° de pedido, véase la página 5.
- 40/13 Fetten mit 280-1-120 205, Bestellnummer siehe Seite 5.
 Grease with 280-1-120 205, for stock number see page 5.
 Graisser avec de la graisse 280-1-120 205; no. de commande, voir page 5.
 Engrase con grasa 280-1-120 205, para el N° de pedido véase la página 5.
- 40/23 Tränken mit 280-1-120 105, Bestellnummer siehe Seite 5.
 Soak with 280-1-120 105, for stock number see page 5.
 Imbiber d'huile 280-1-120 105; no. de commande, voir page 5.
 Empape con aceite 280-1-120 105, para el N° de pedido véase la página 5.
- 60 Wahlweise
 Optional
 Au choix
 Opcional
- 64/2 Umlegbreite bei Bestellung angeben
 Please state folding width on order
 Indiquer la largeur du repli à la commande
 Sírvanse indicar en los pedidos la anchura del pliegue
- 90/23 Für Maschinen mit -900/97.
 For machines with -900/97.
 Pour machines avec -900/97.
 Para máquinas con -900/97.
- 90/51 Großer Greifer.
 Large sewing hook.
 Grand crochet.
 Garfio grande.
- 90/52 Kleiner Greifer.
 Small sewing hook.
 Petit crochet.
 Garfio pequeño.
- 96 Länge angeben.
 State length.
 Préciser longueur.
 Indíquese la largura.

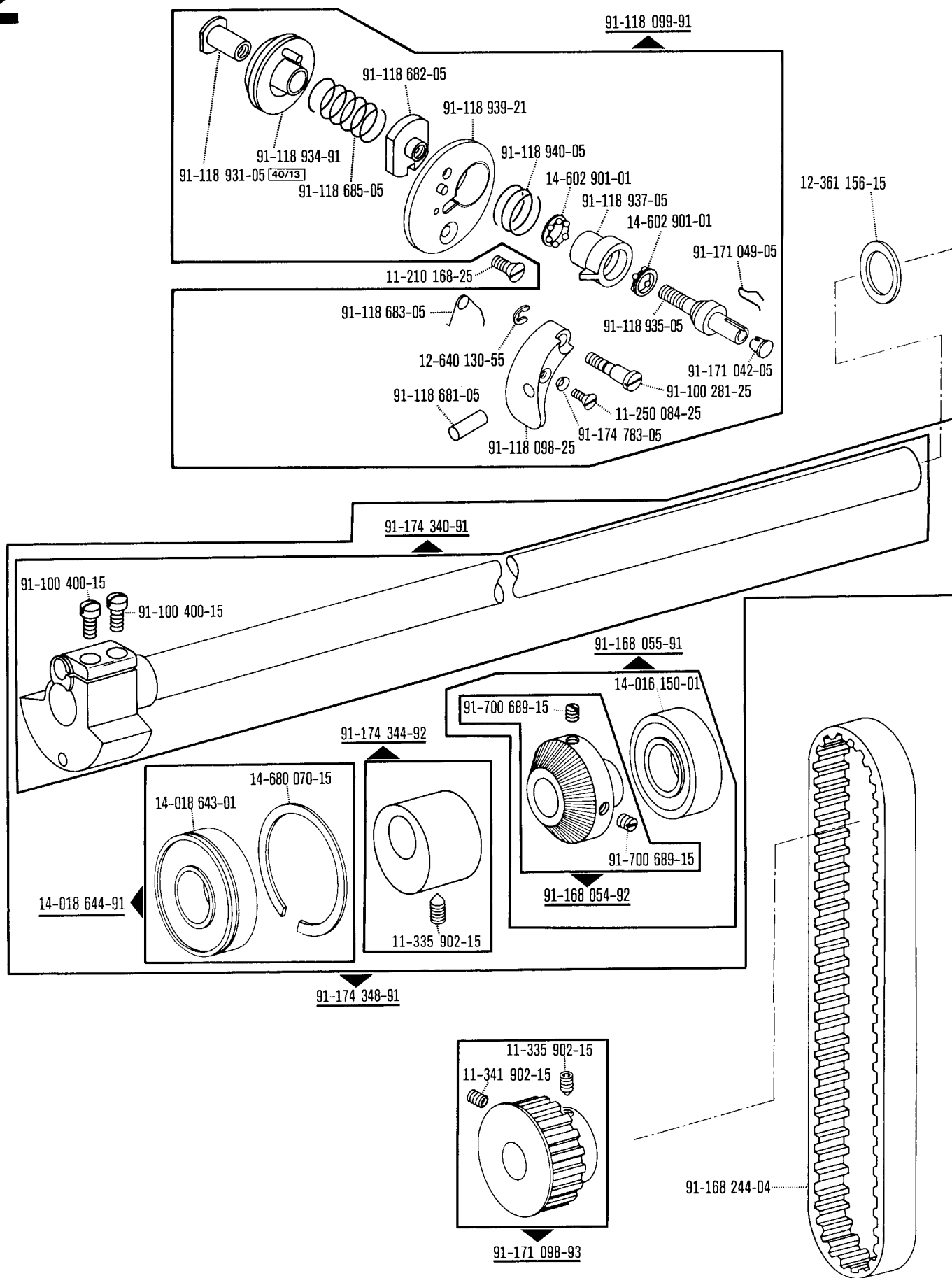
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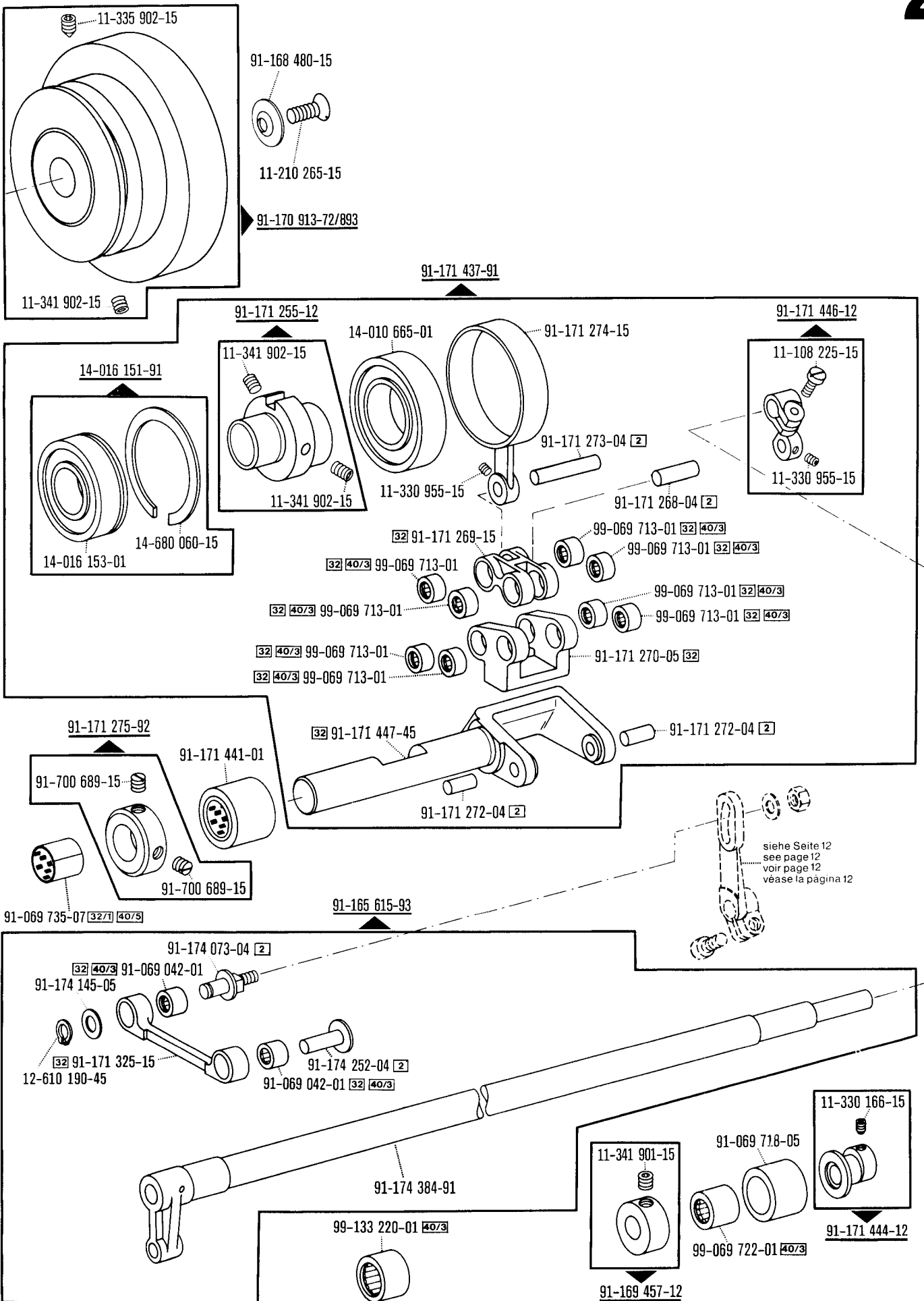


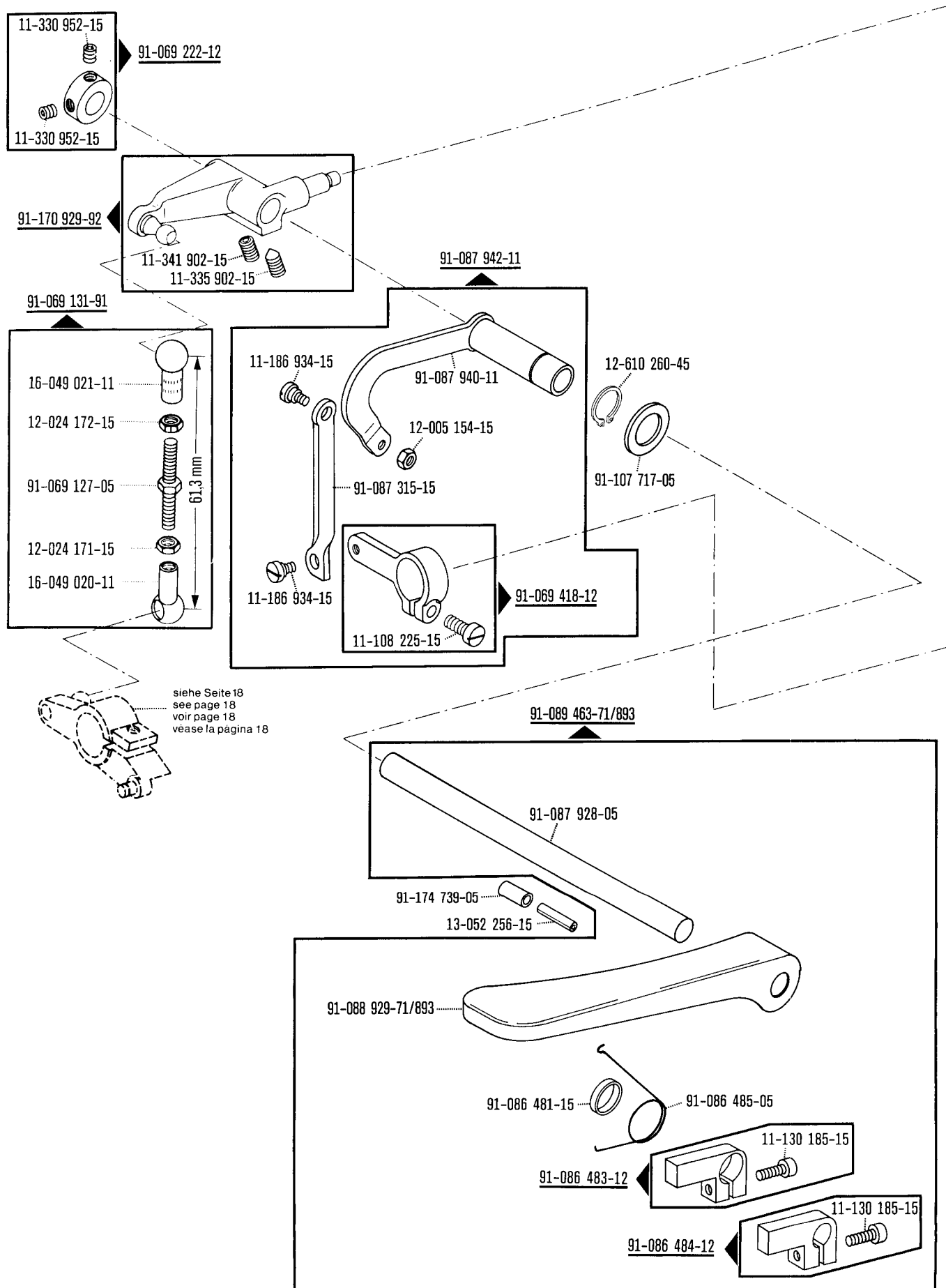


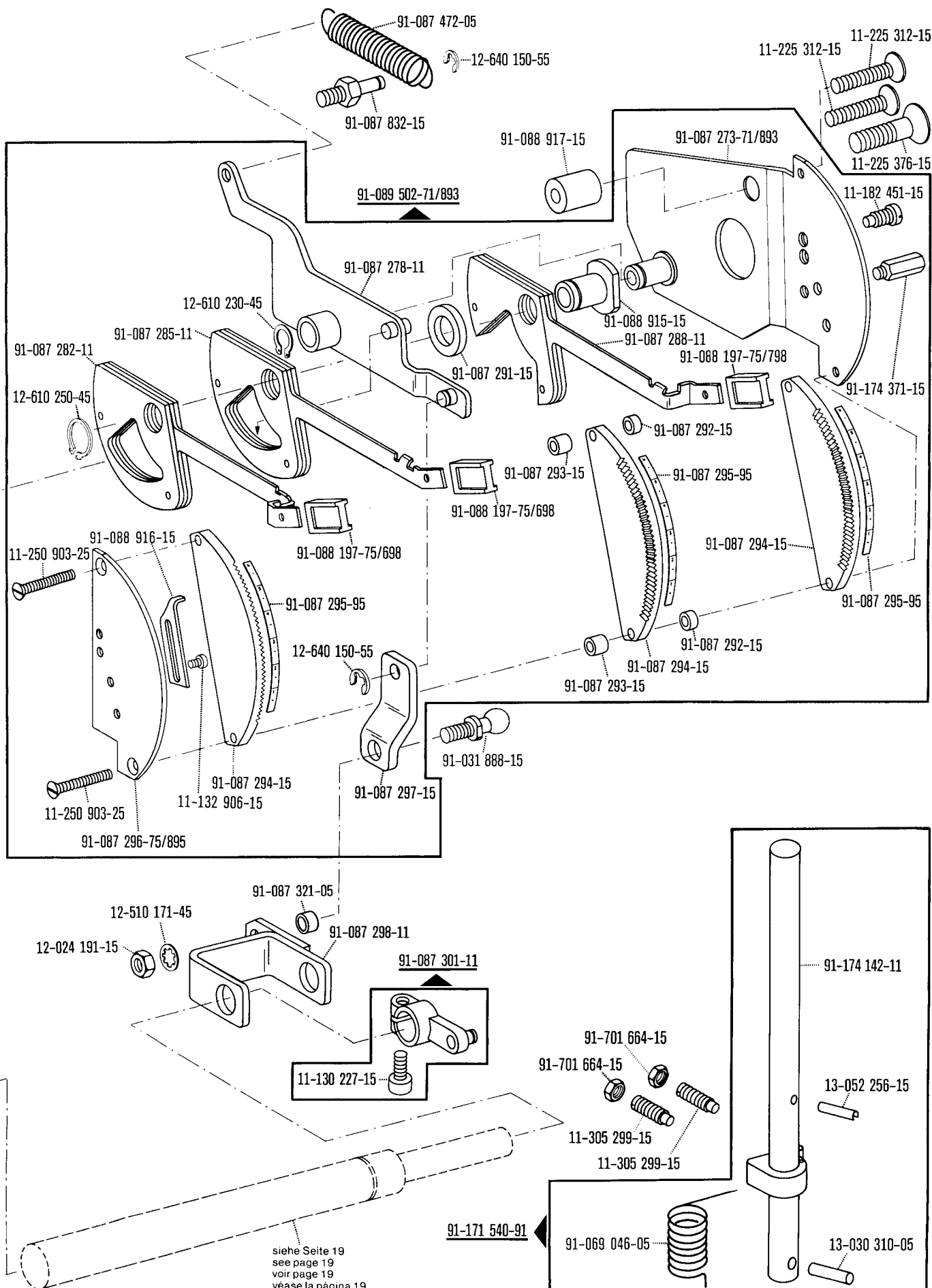


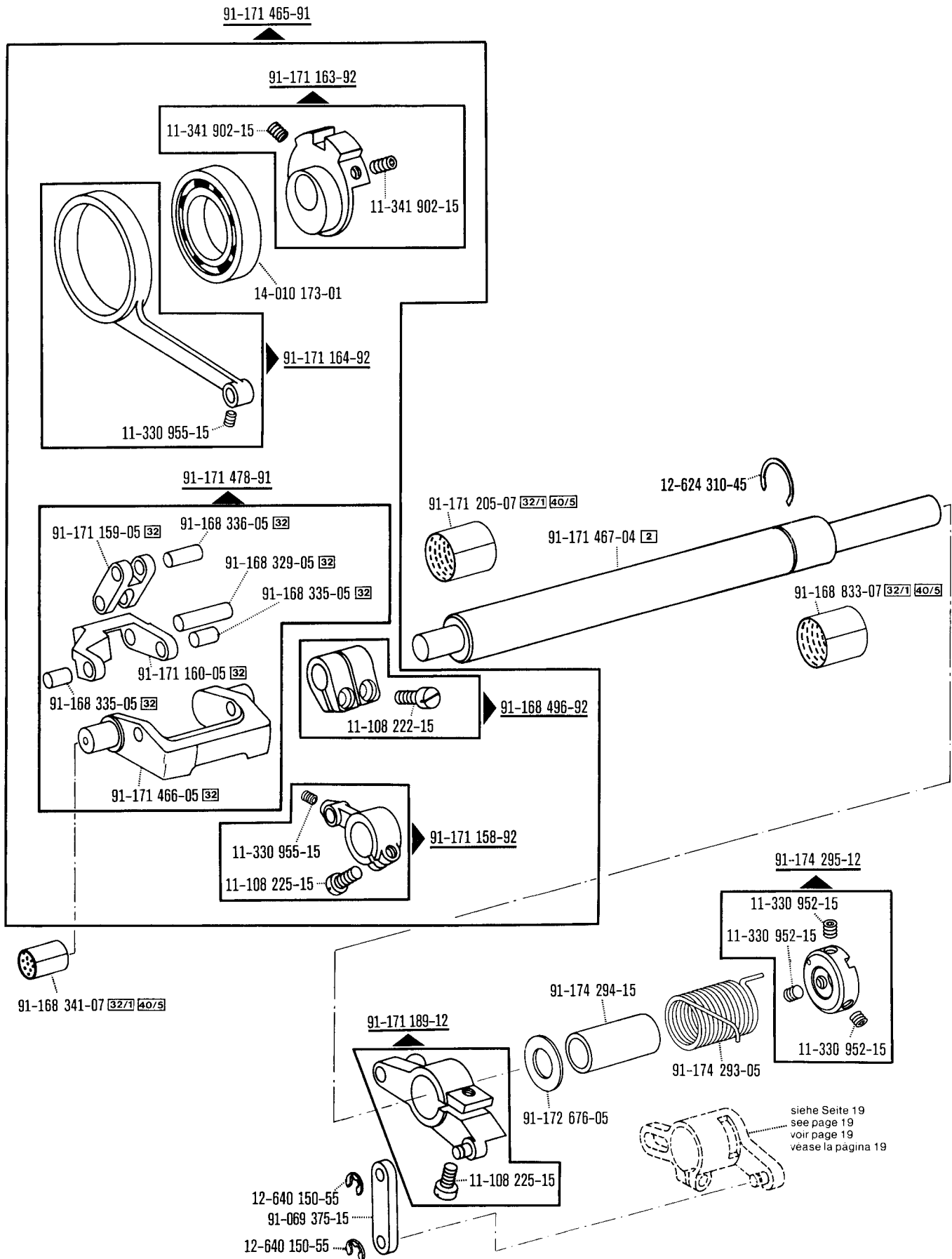


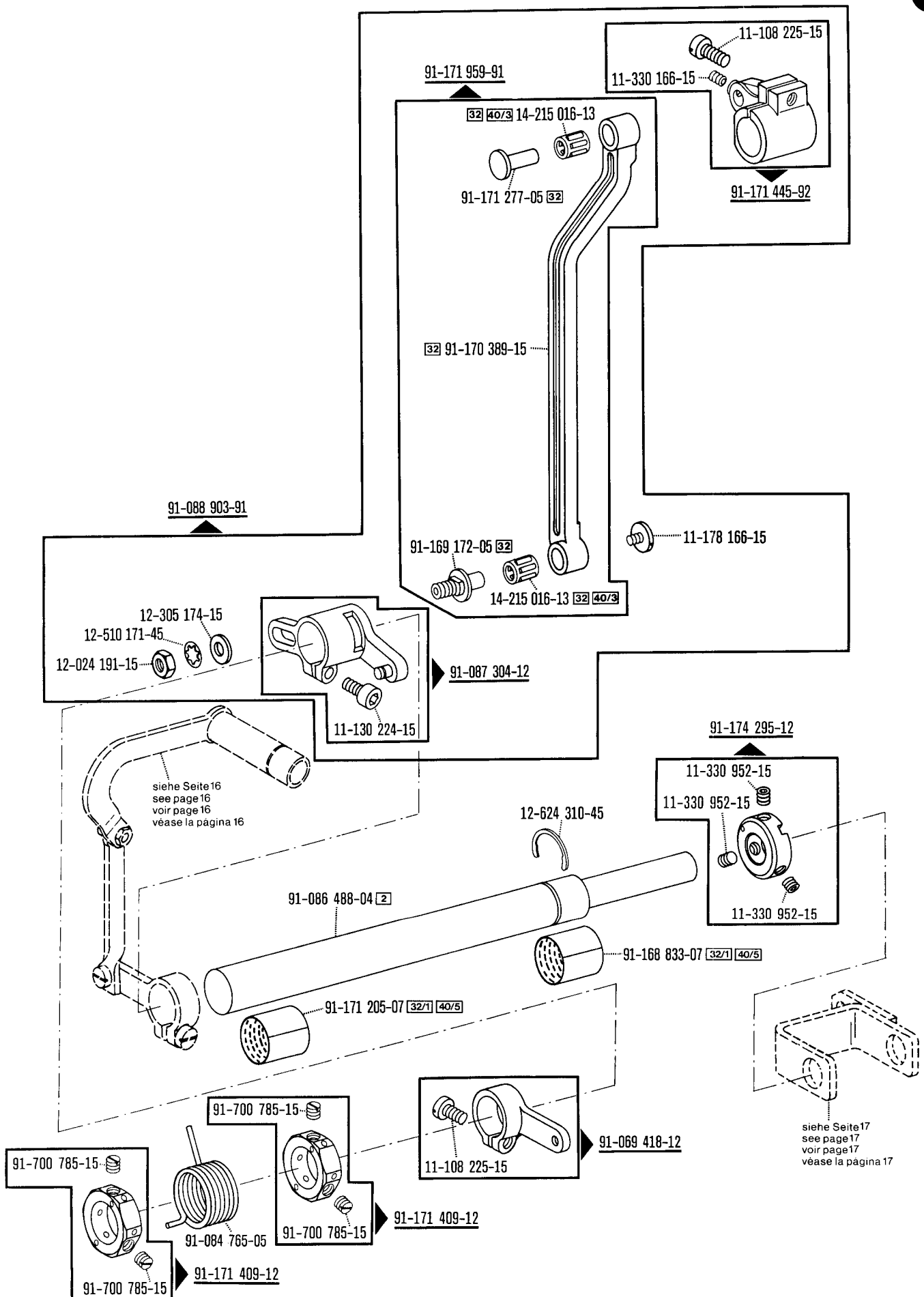


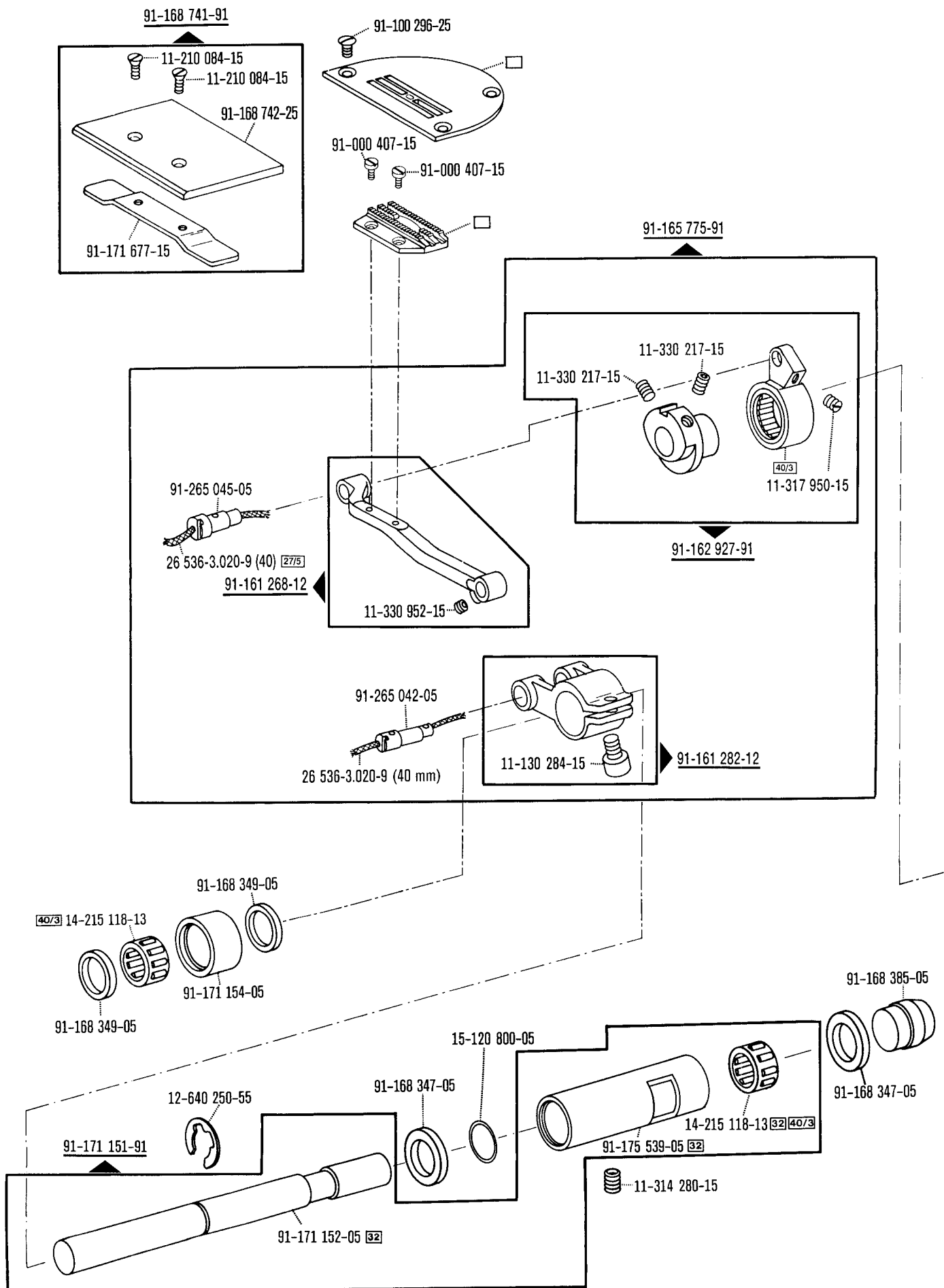


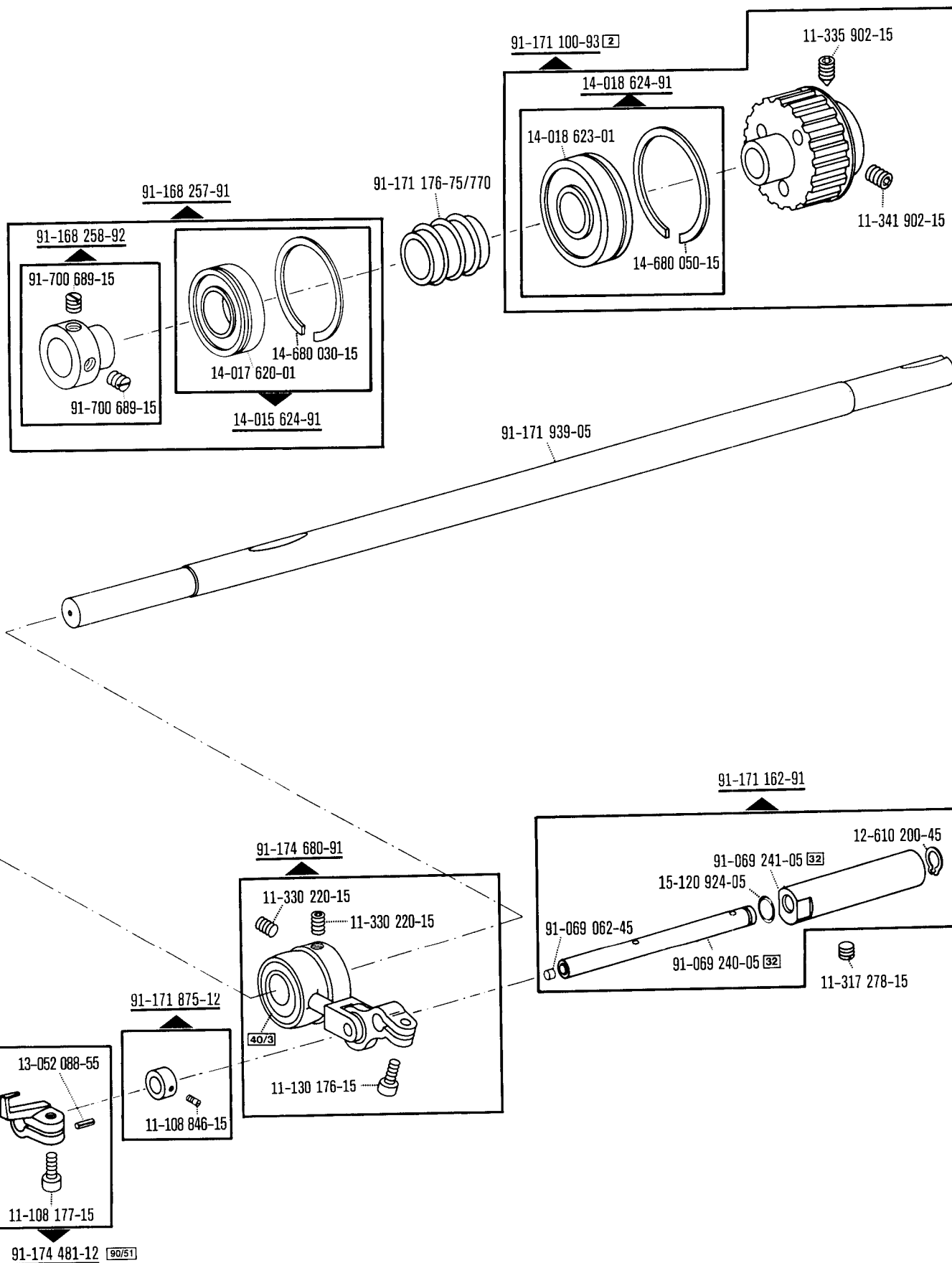


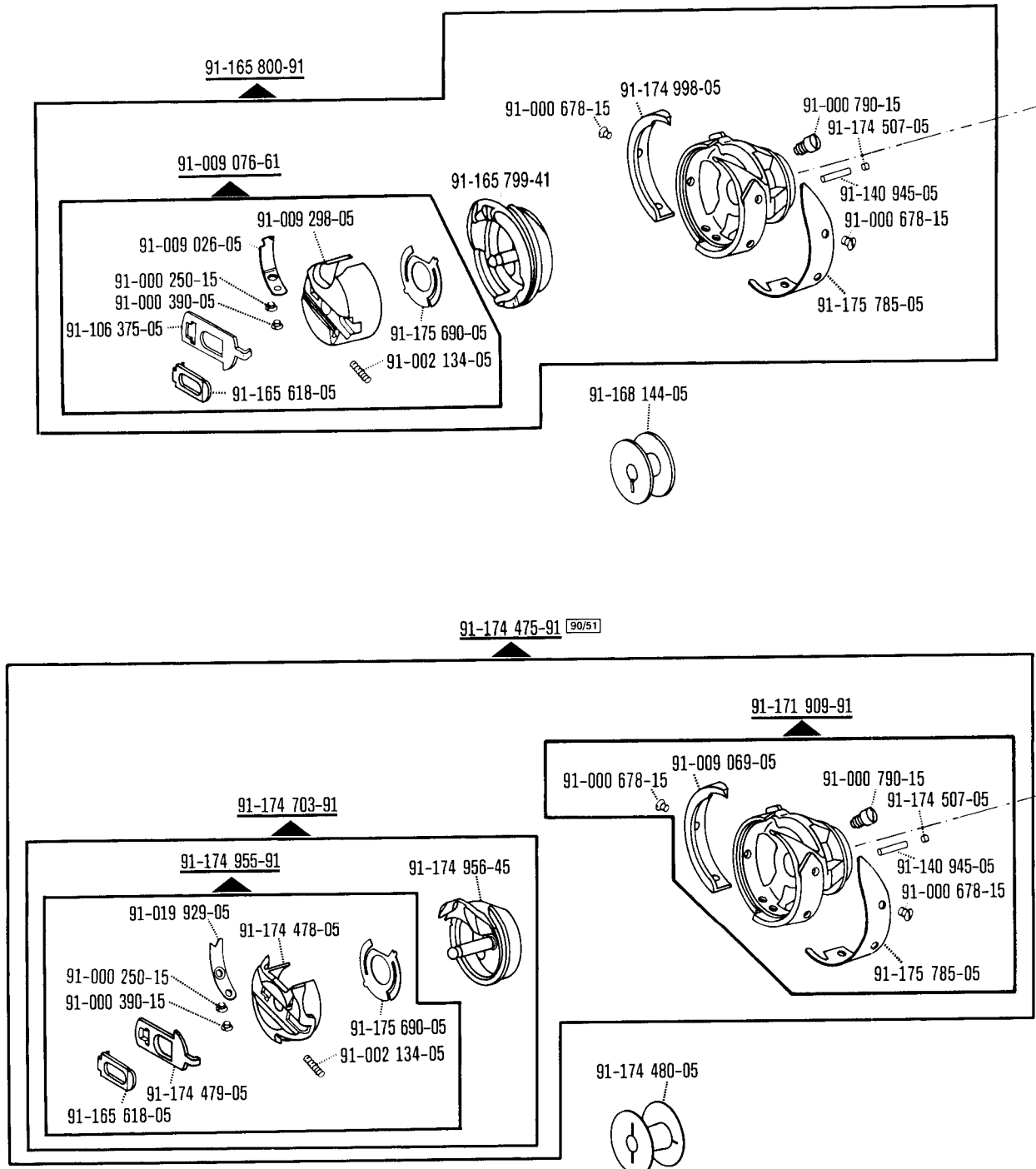


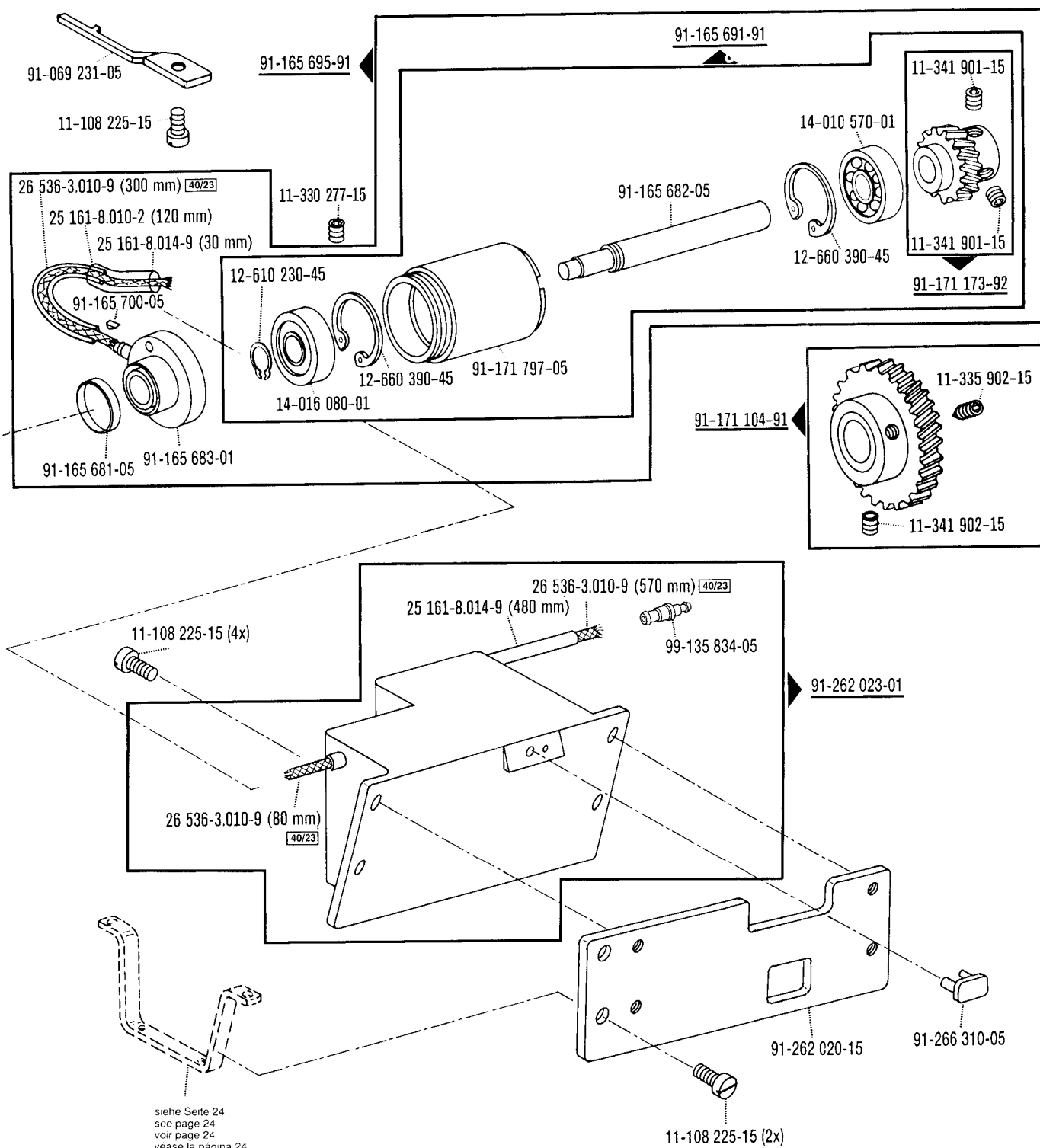


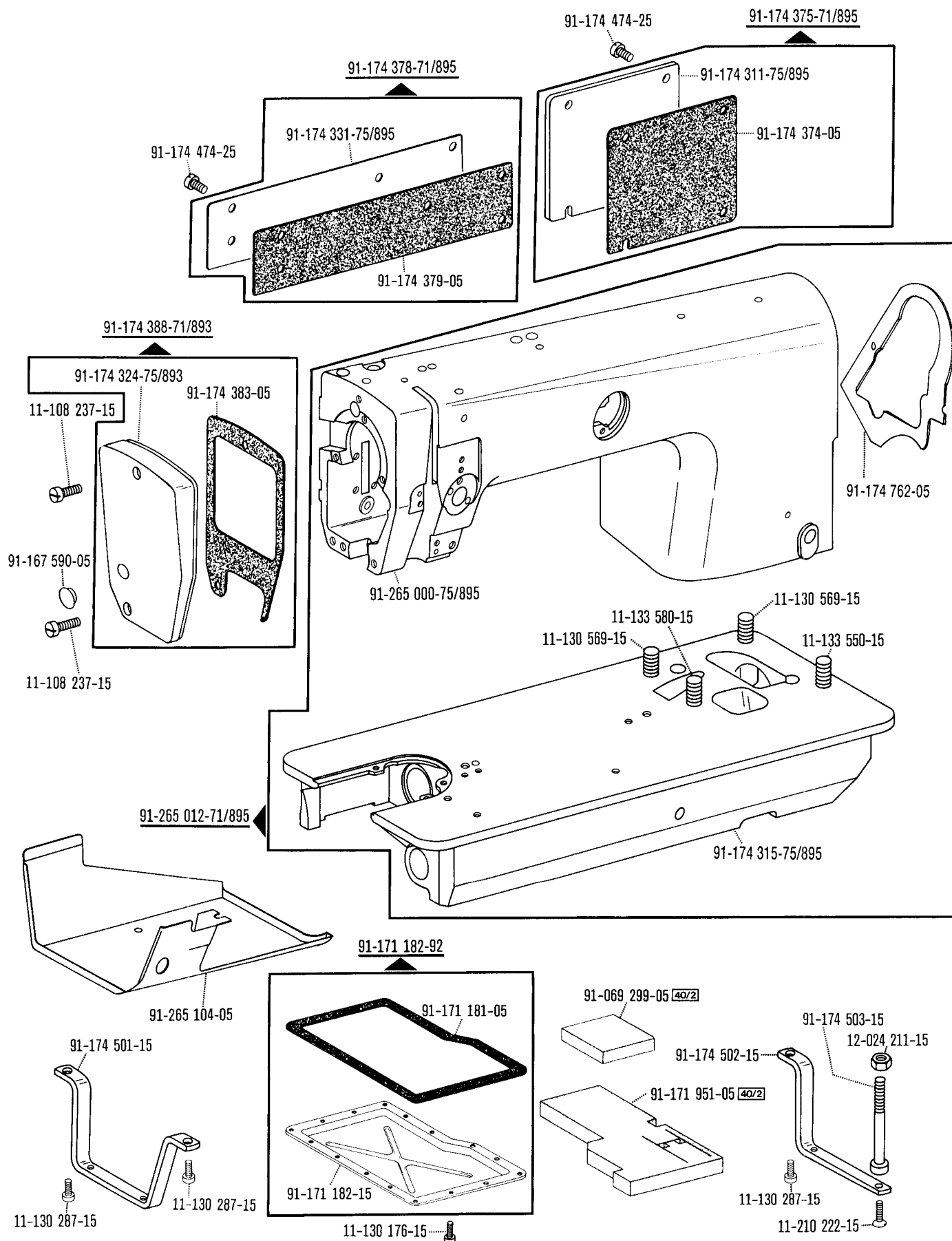


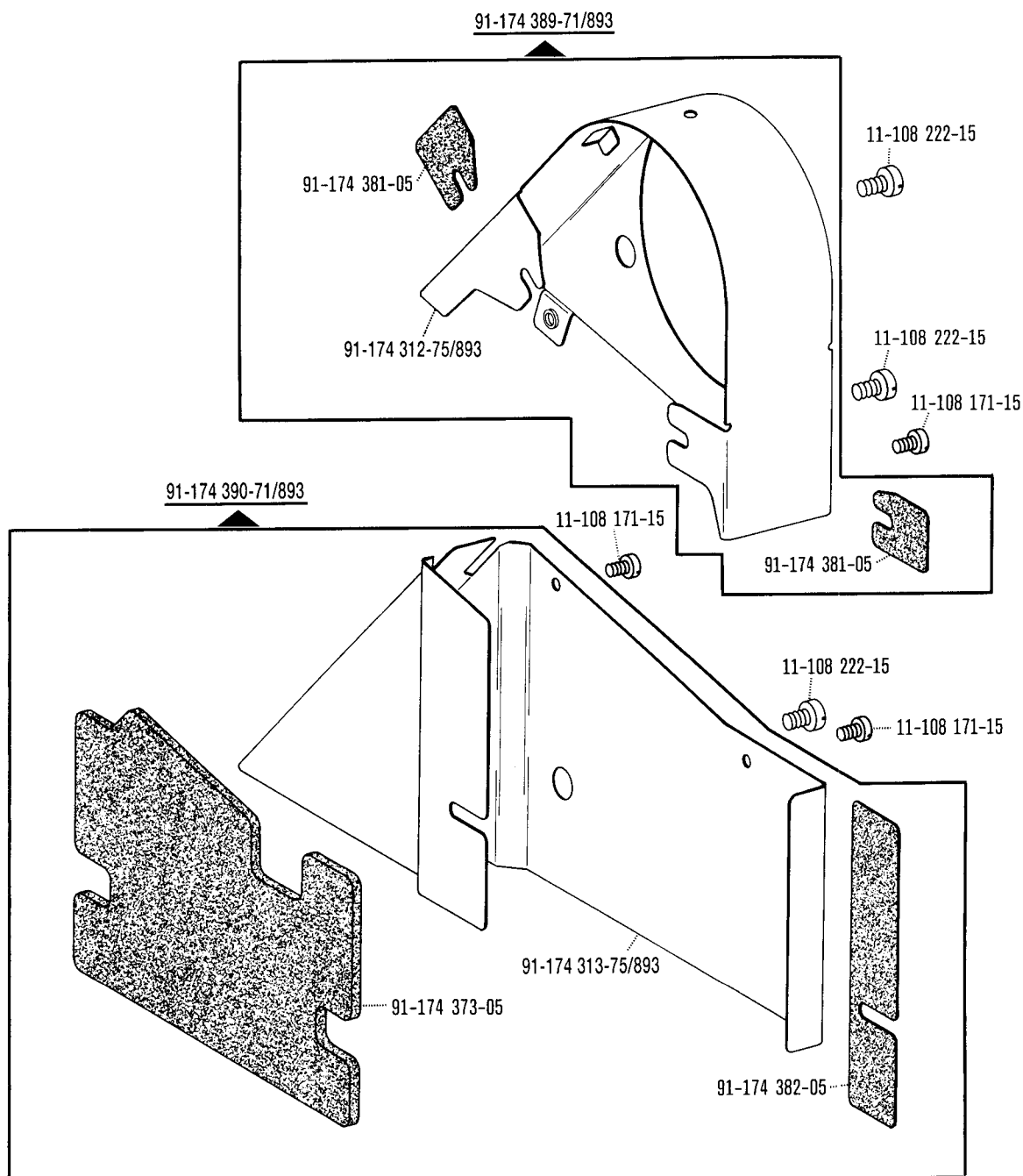


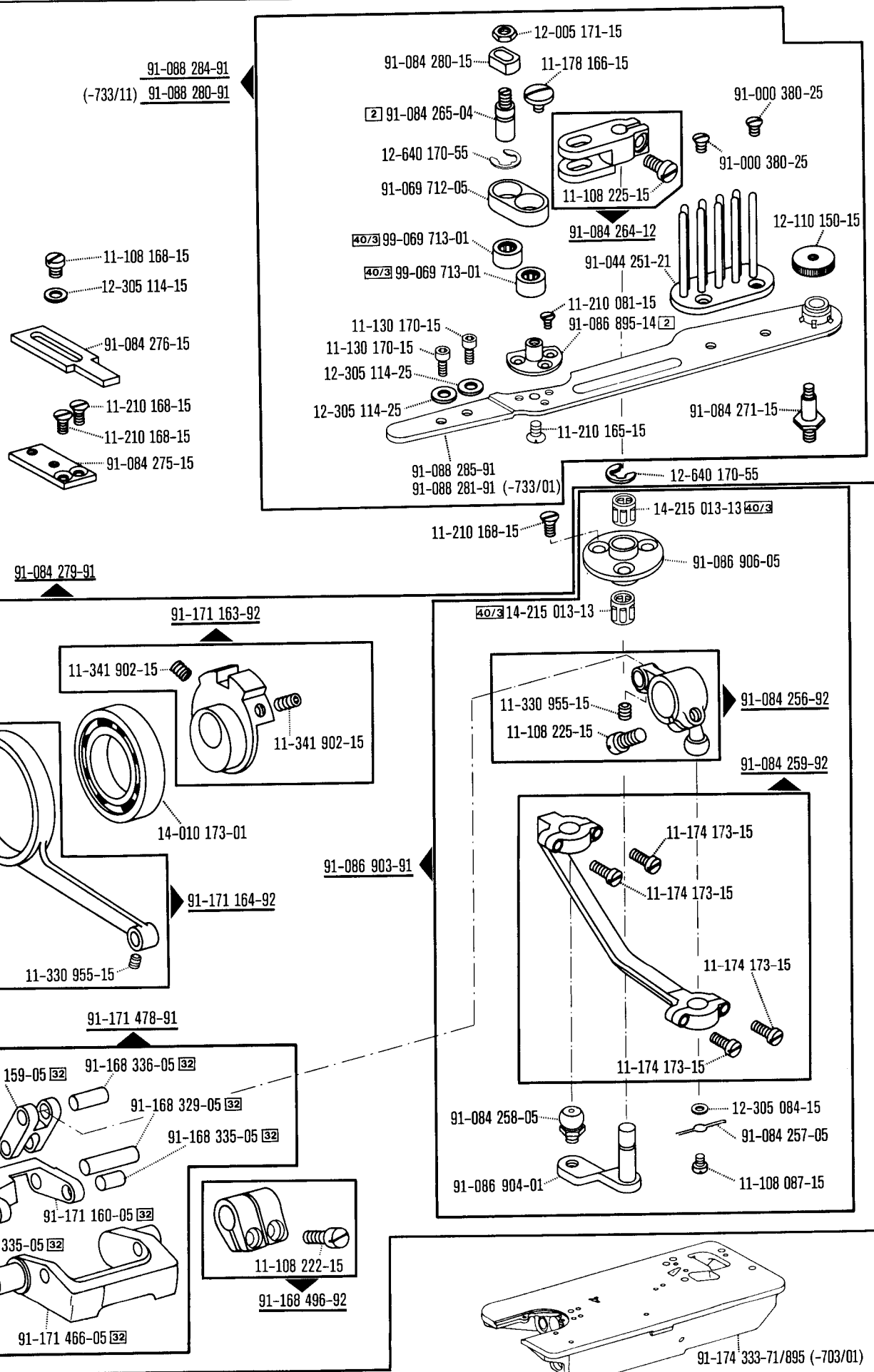


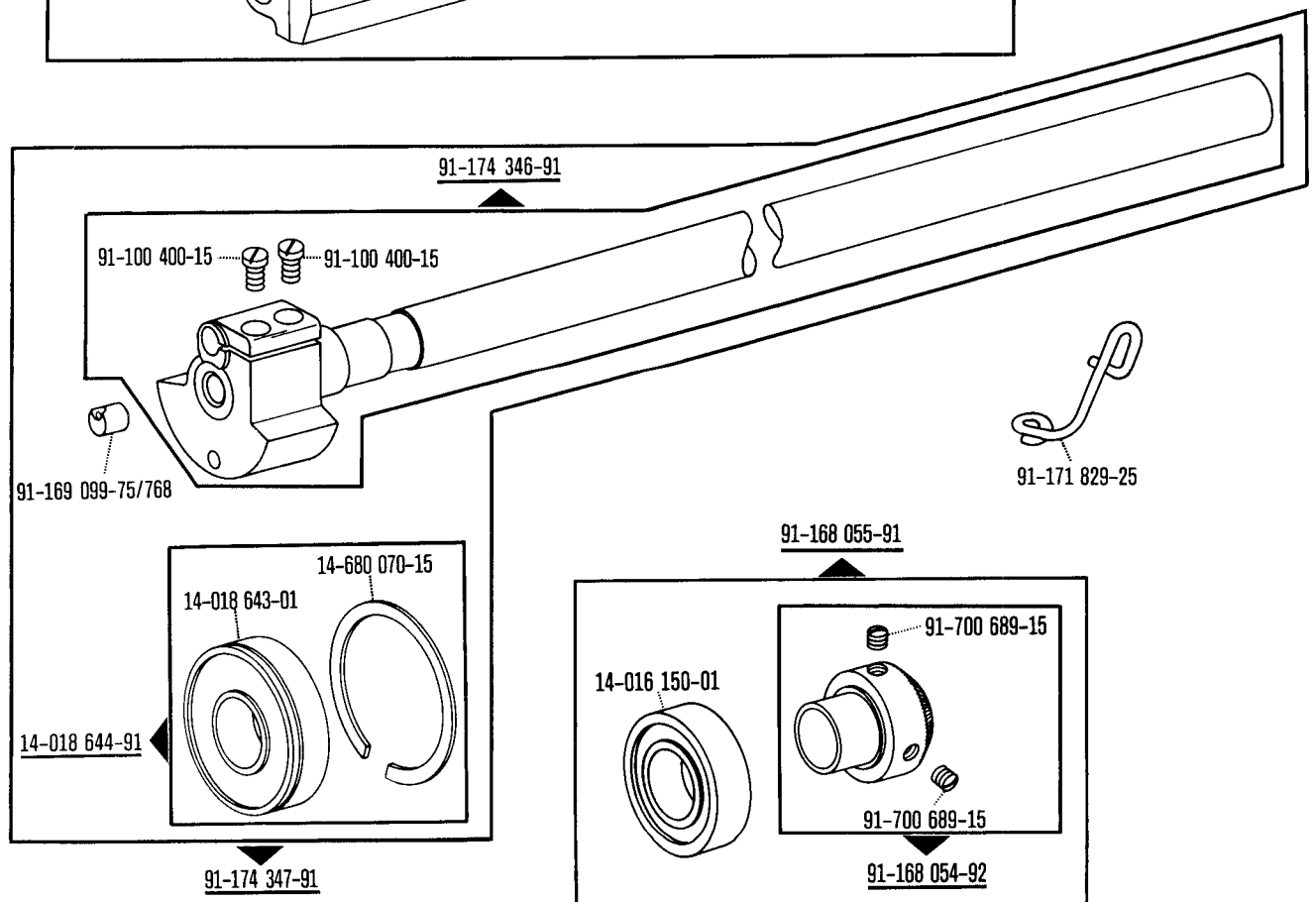
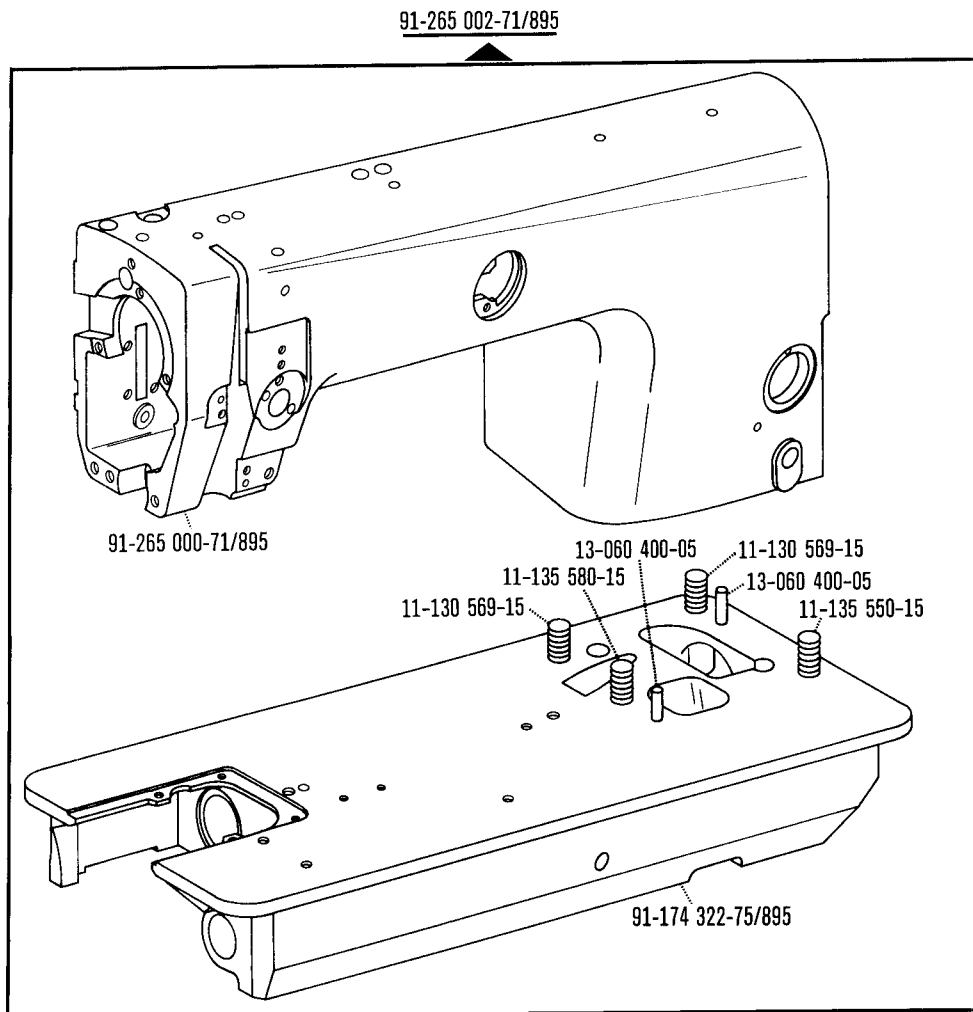


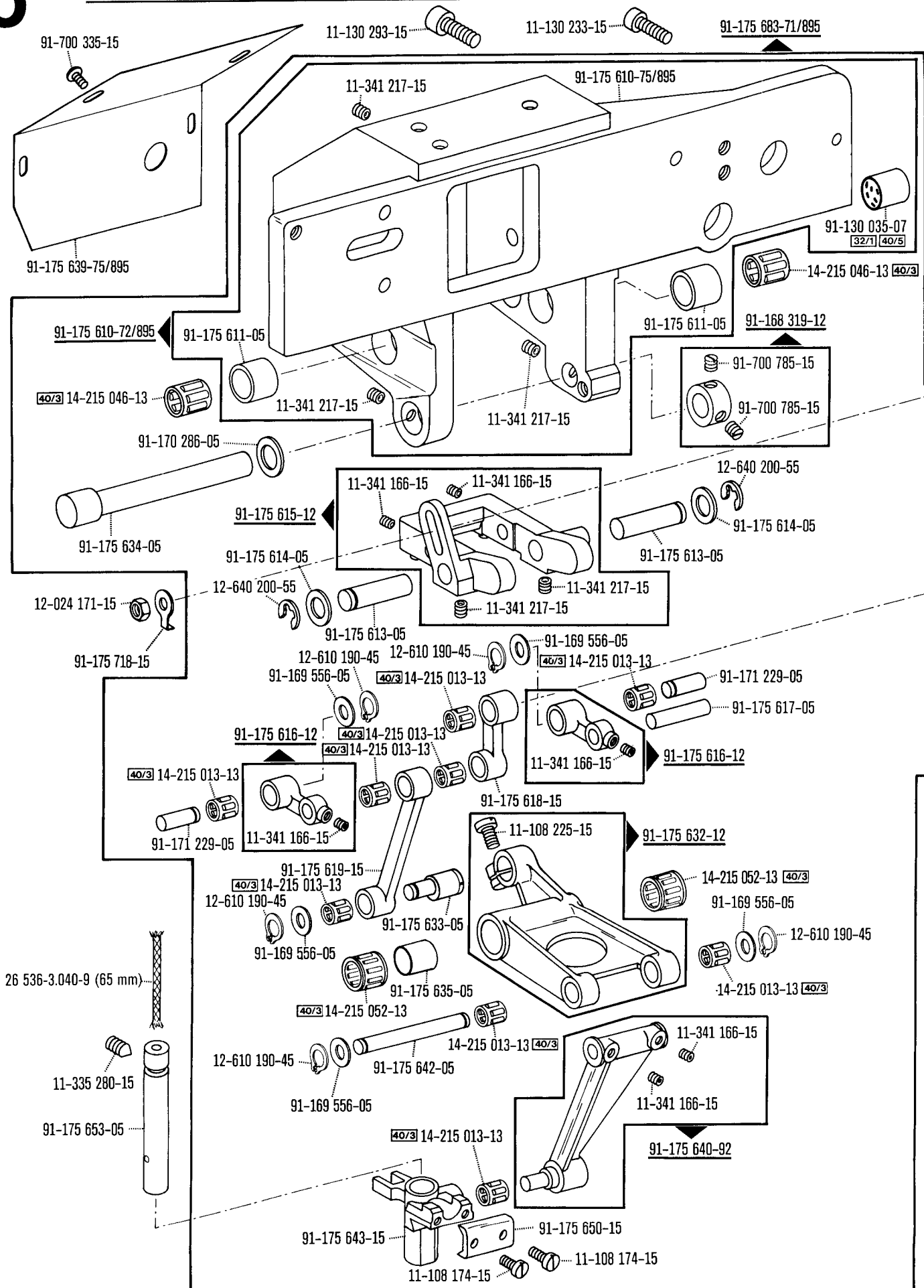


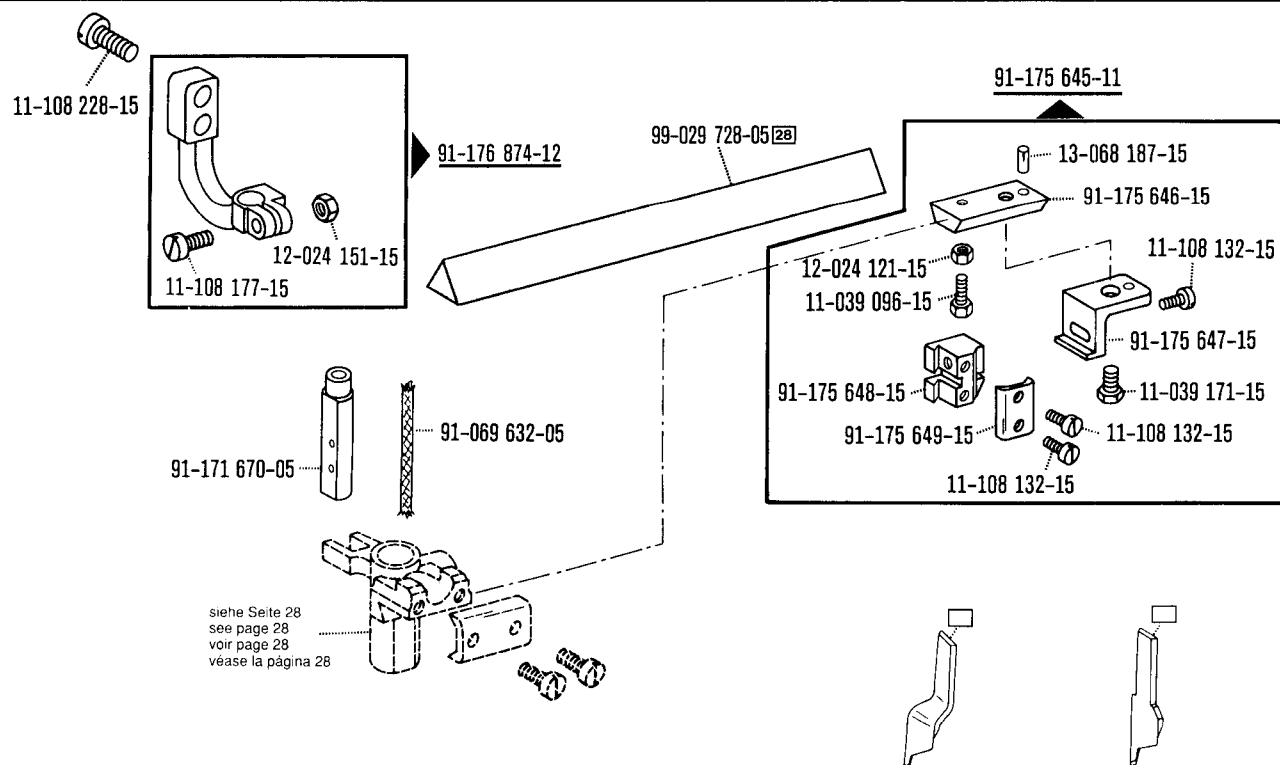
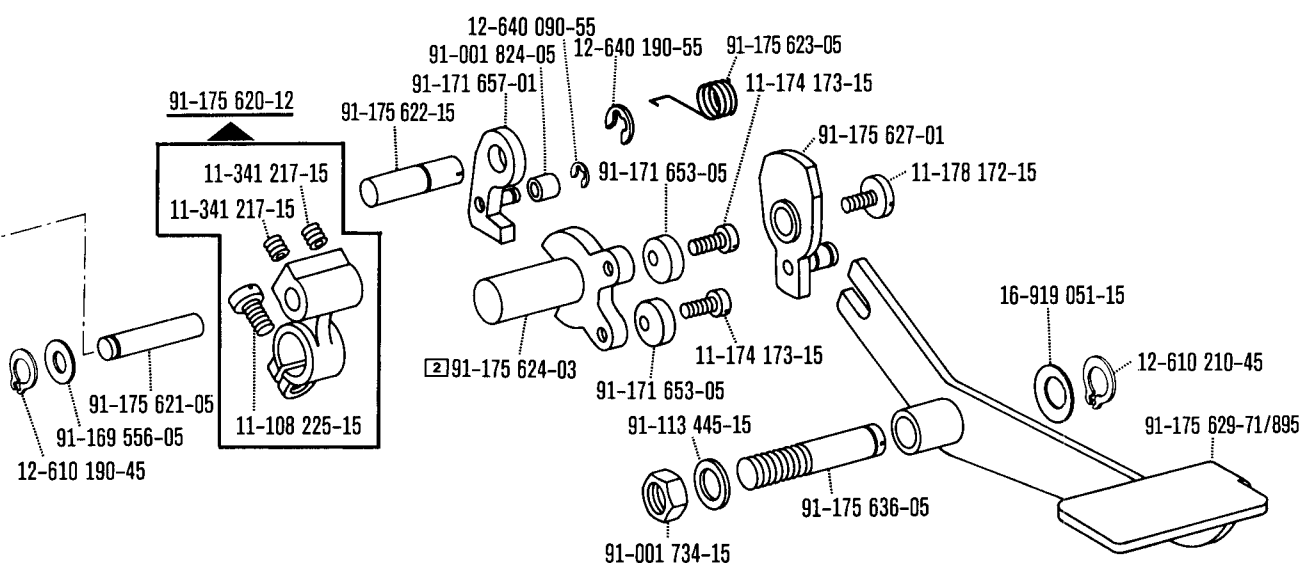
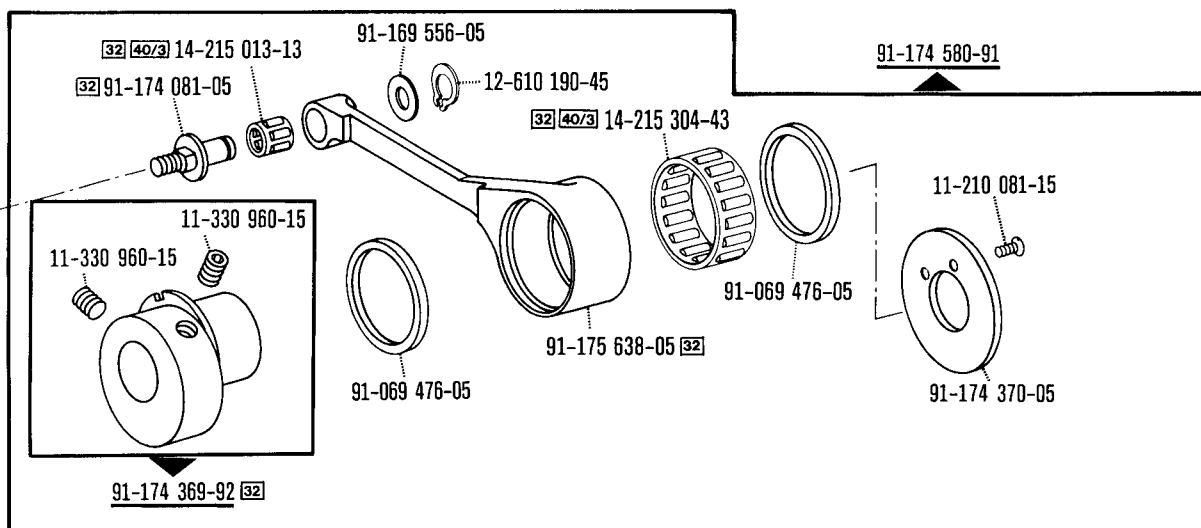


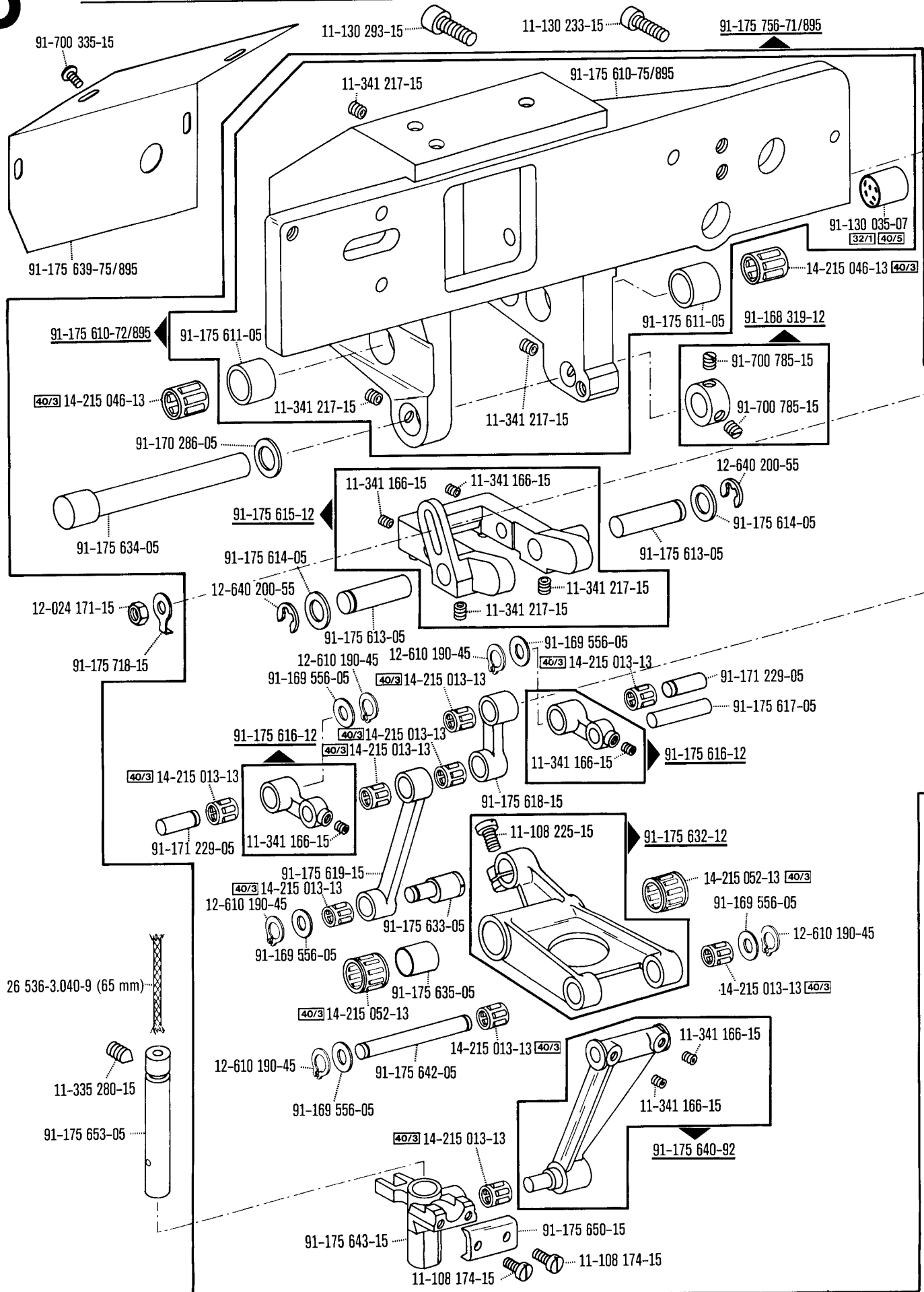


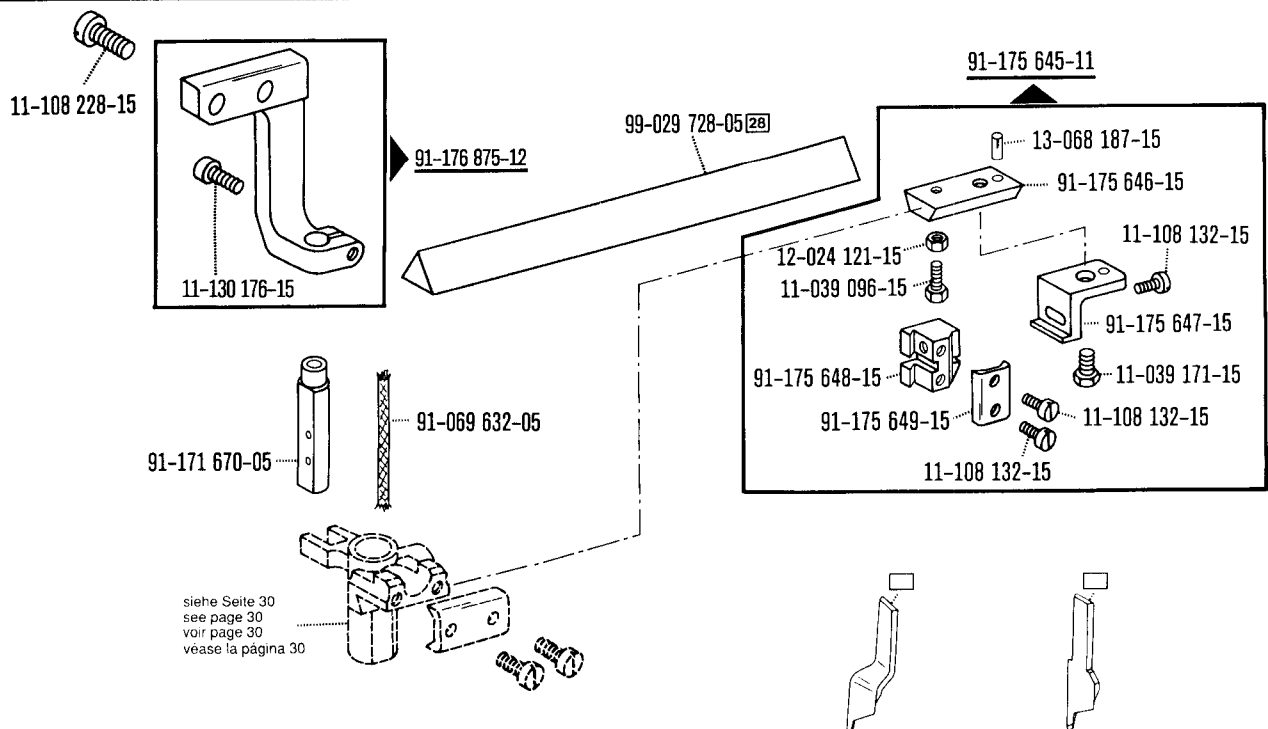
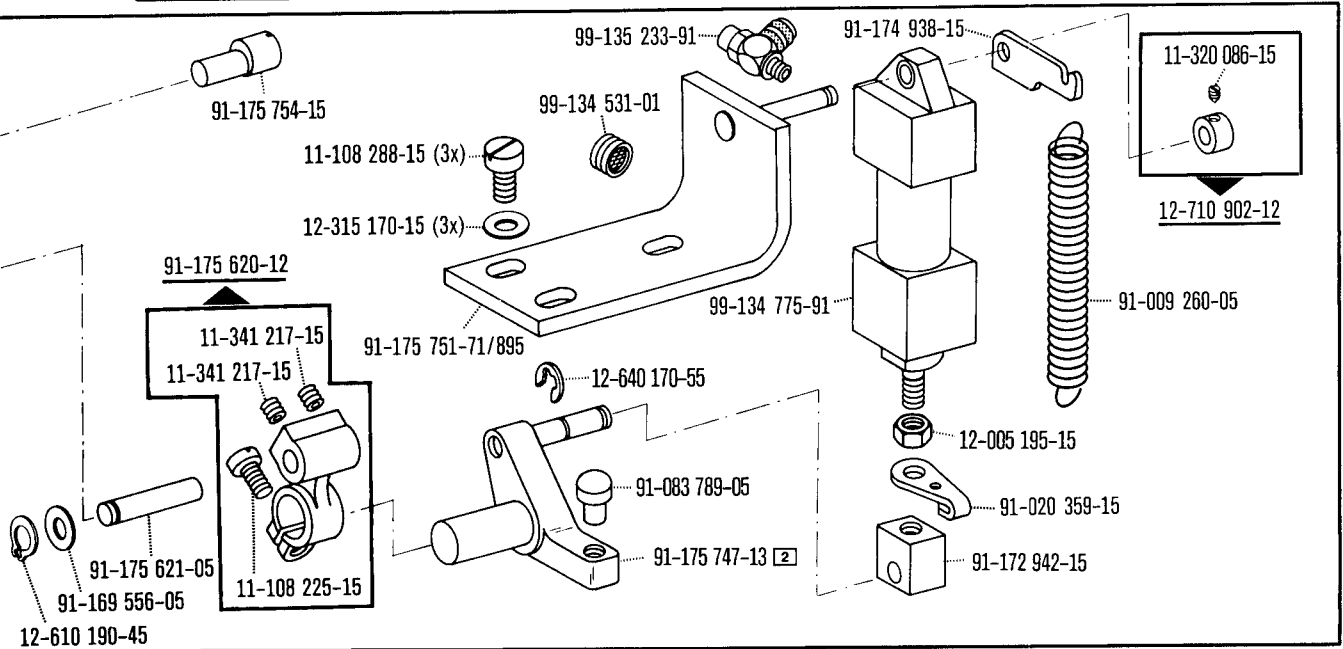
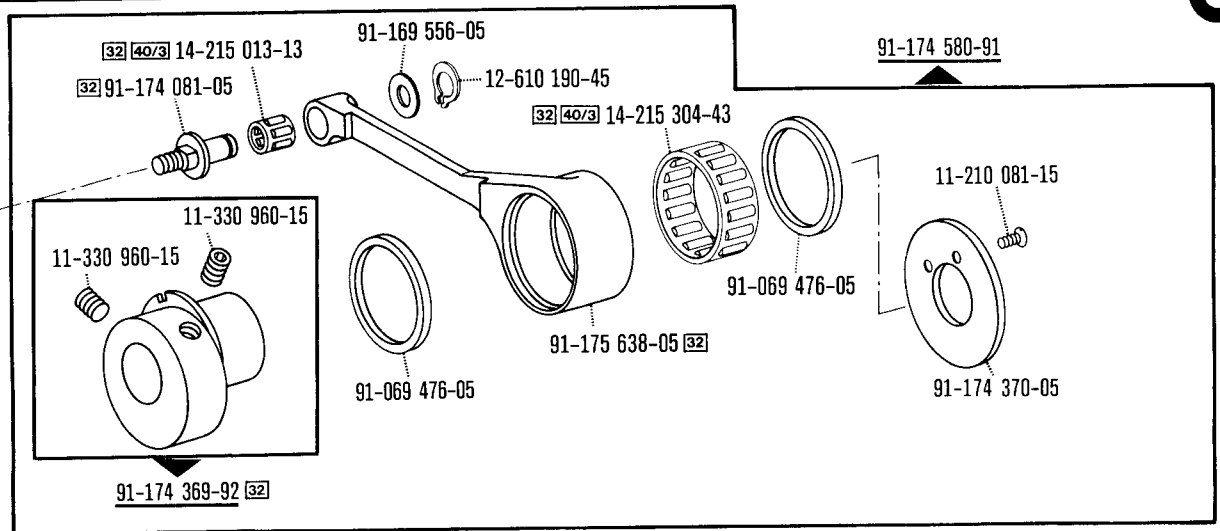


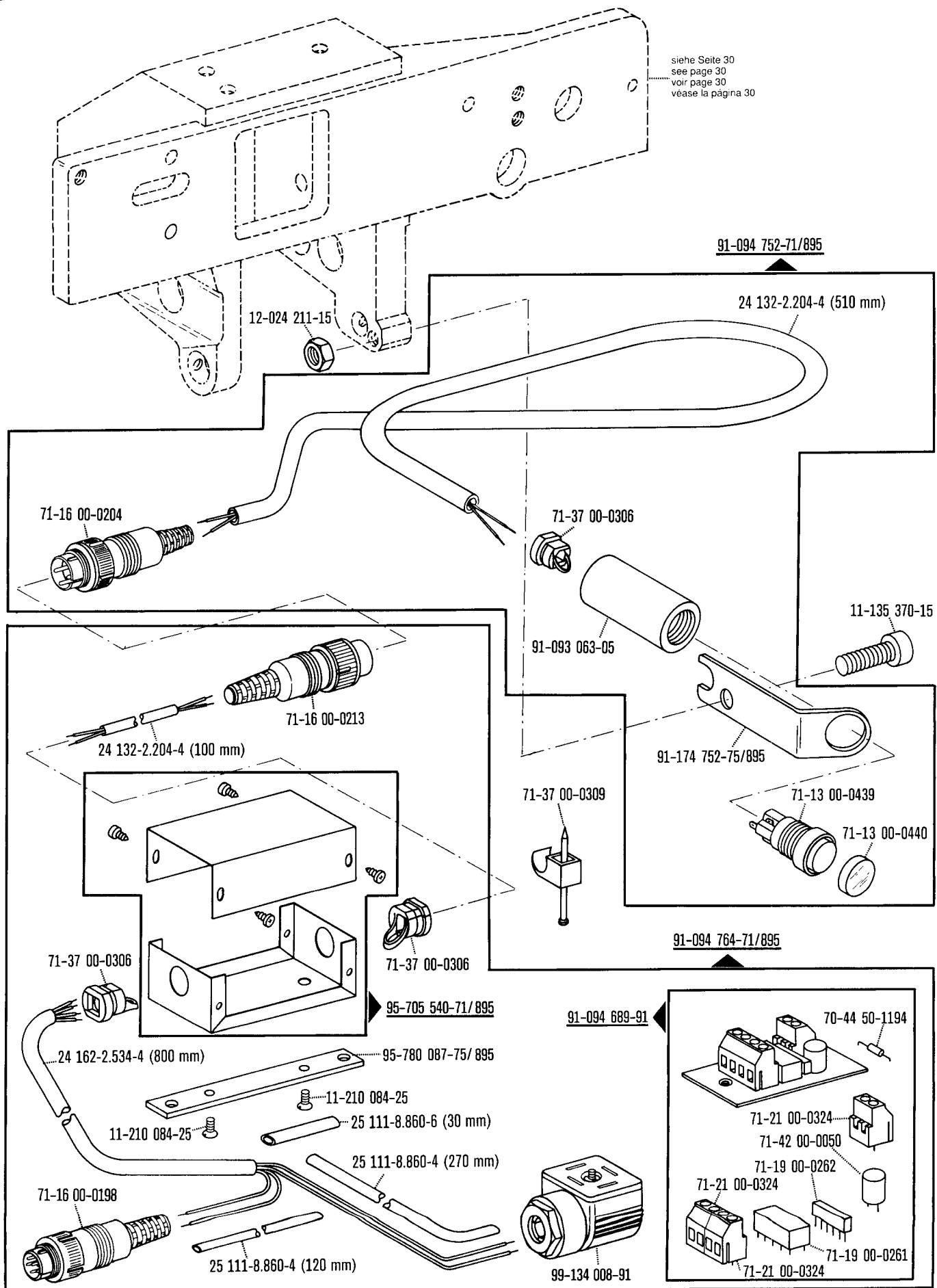


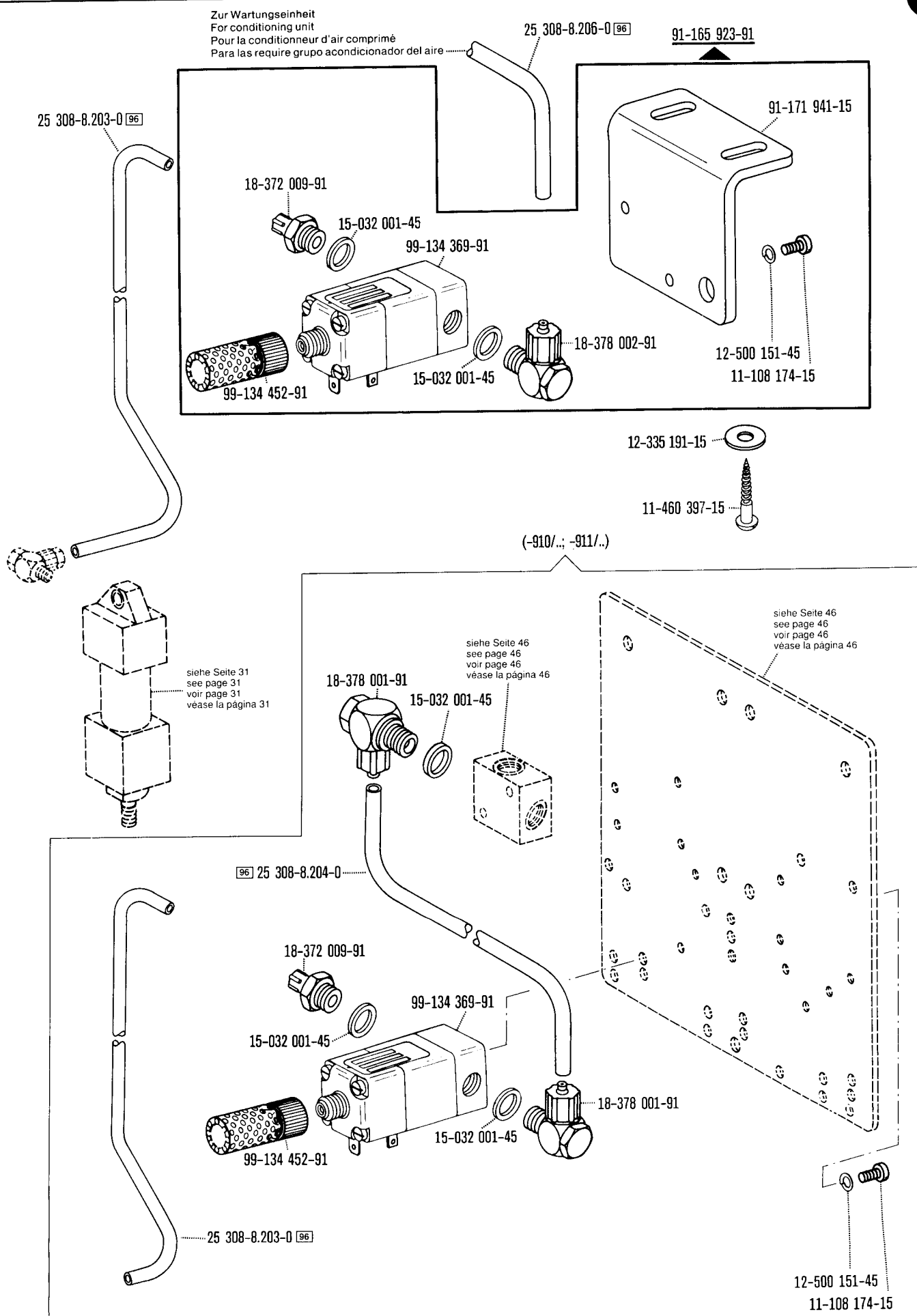


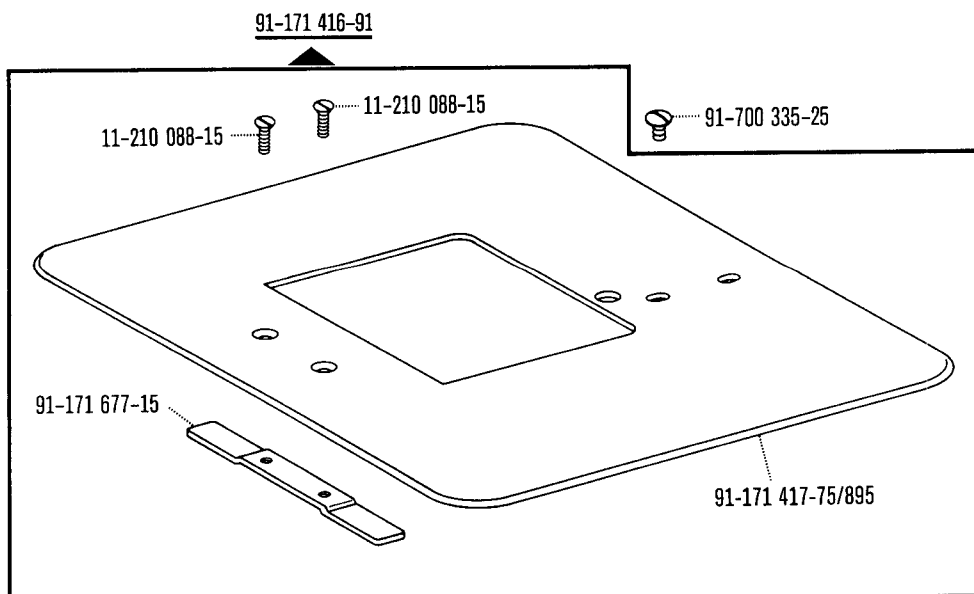
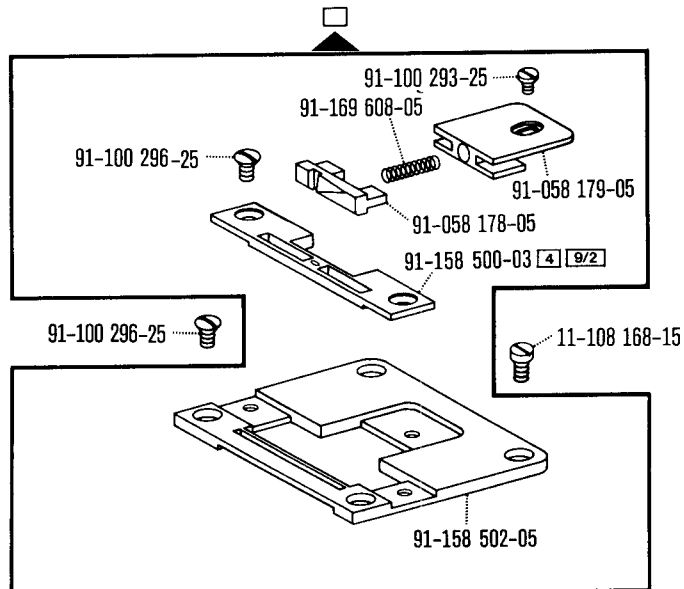
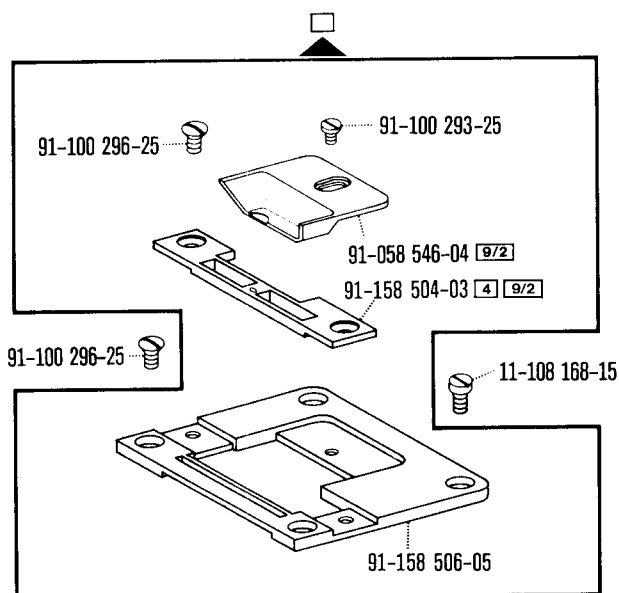


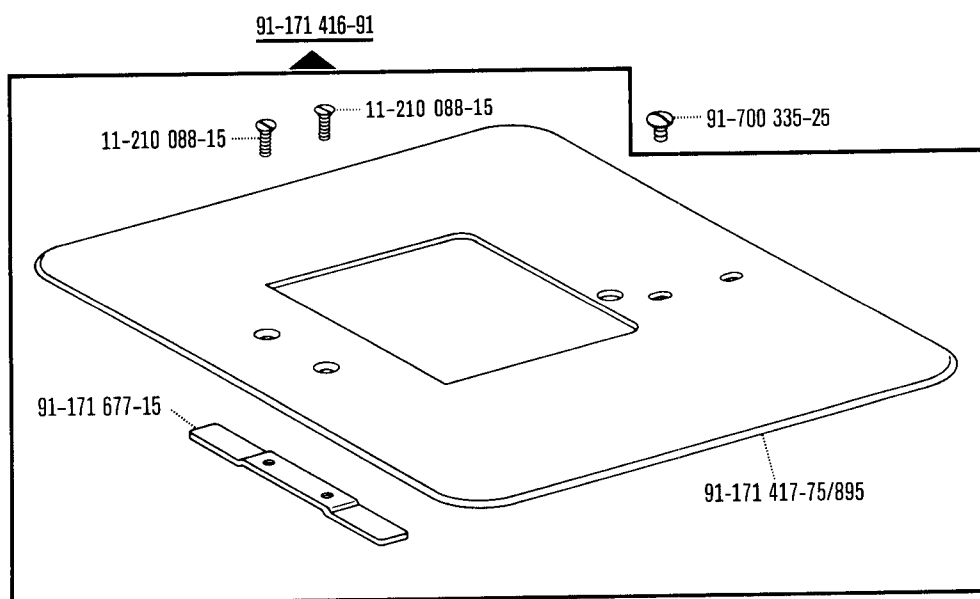
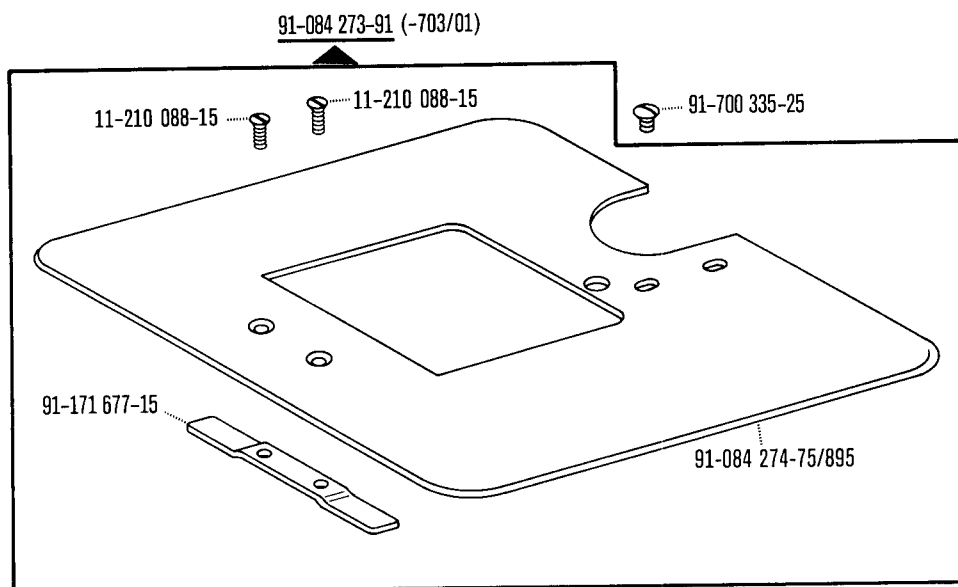
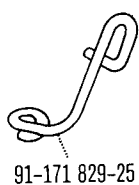
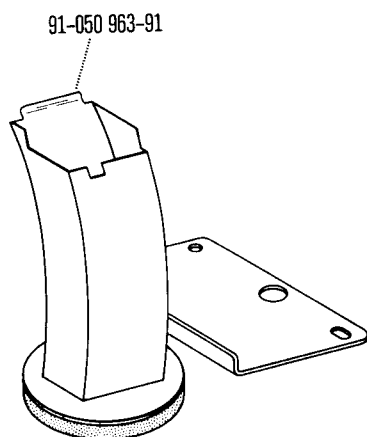
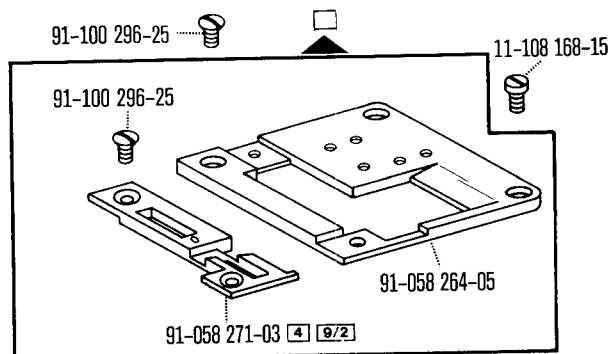
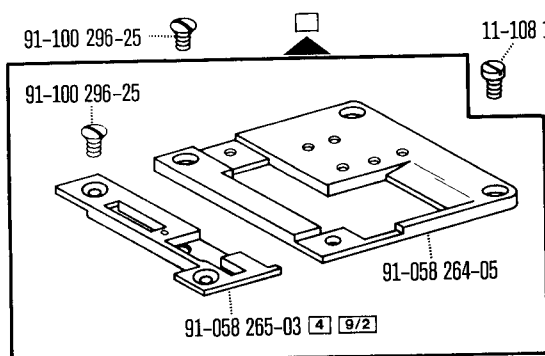


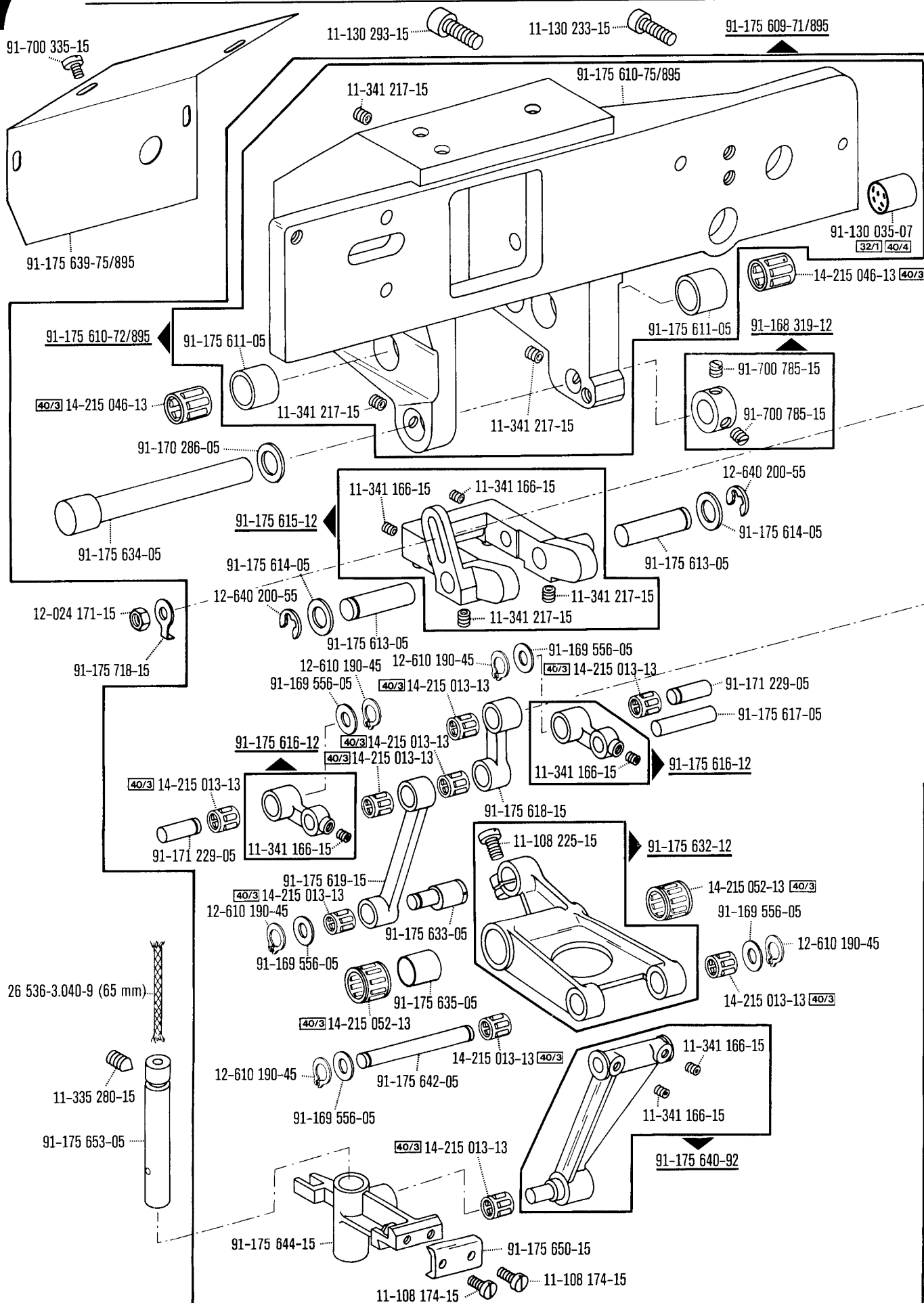


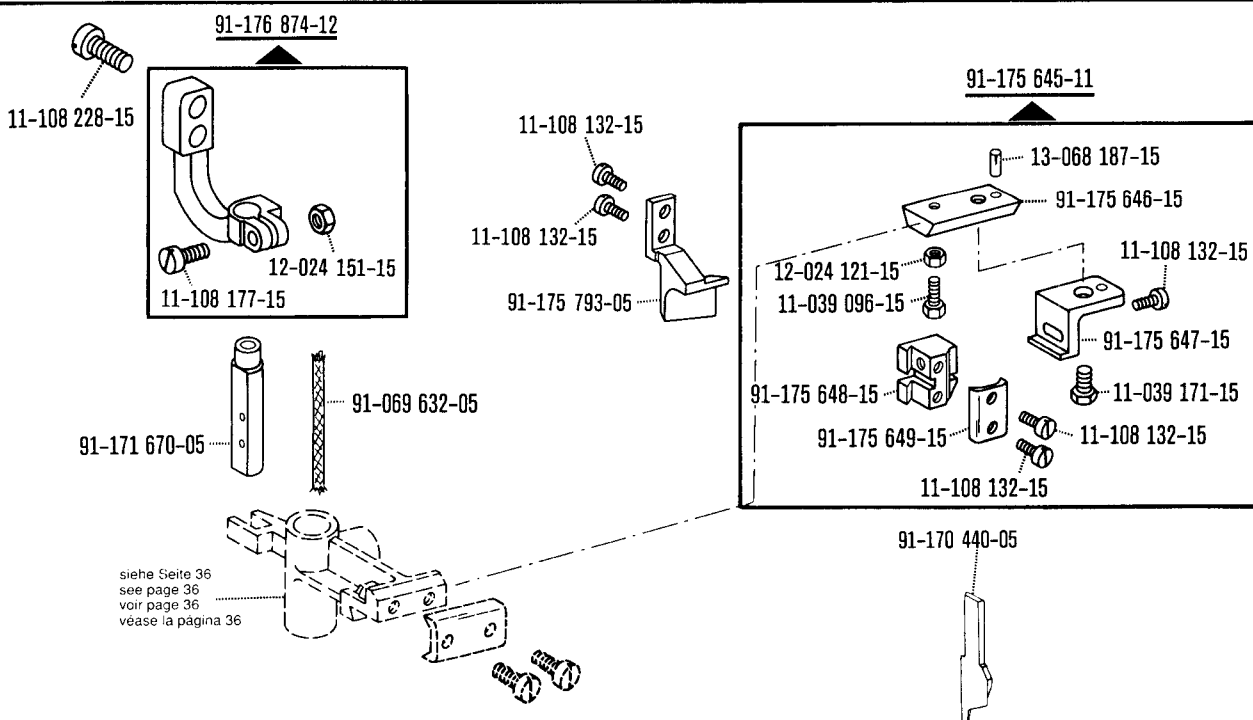
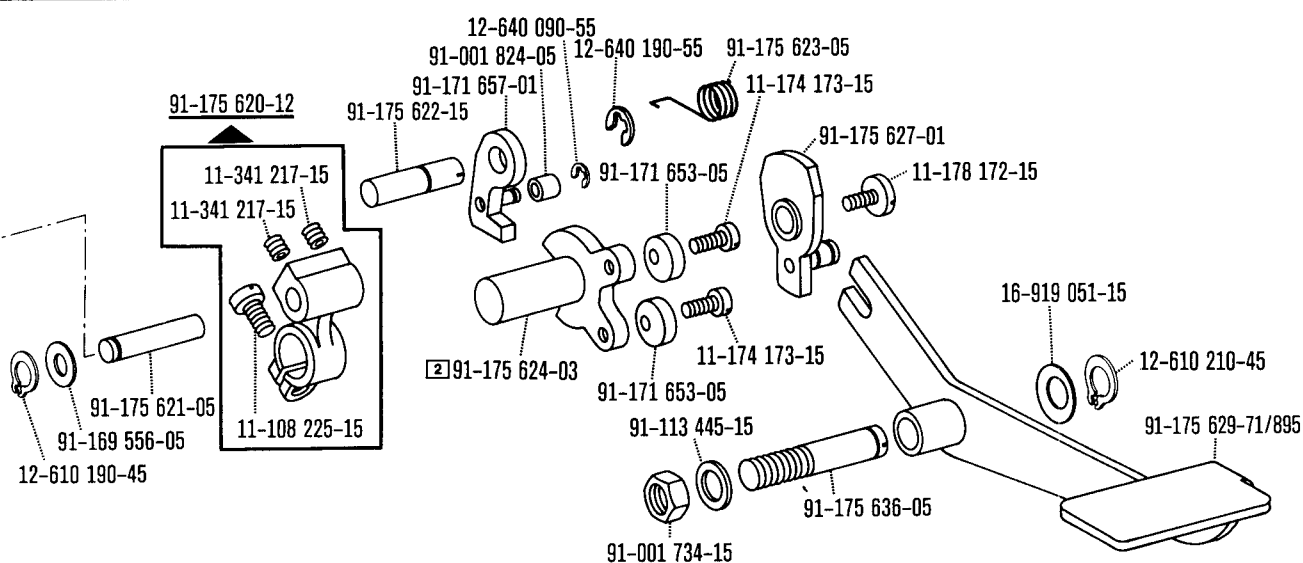
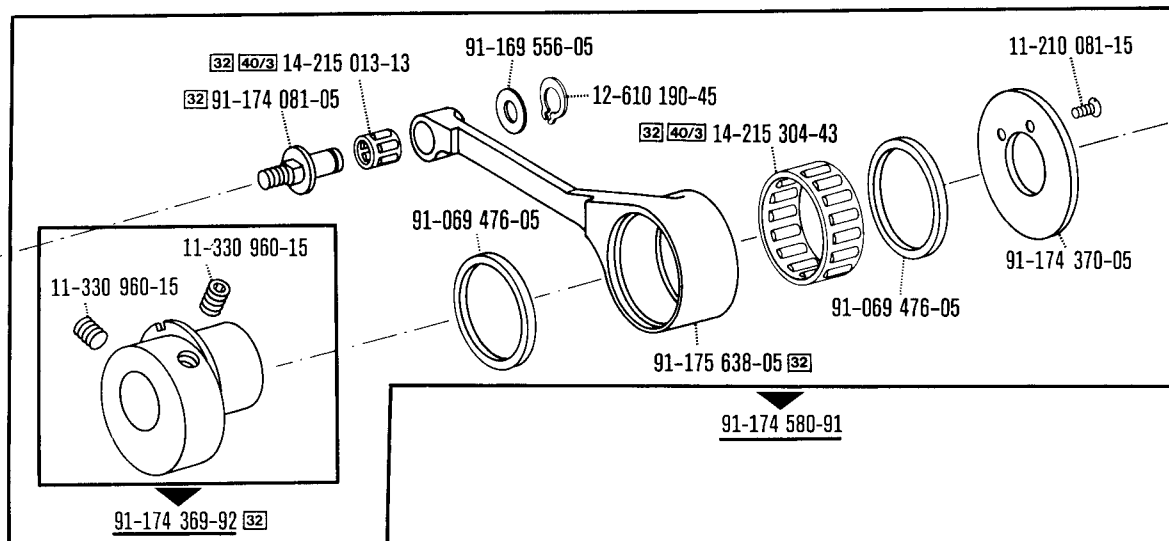


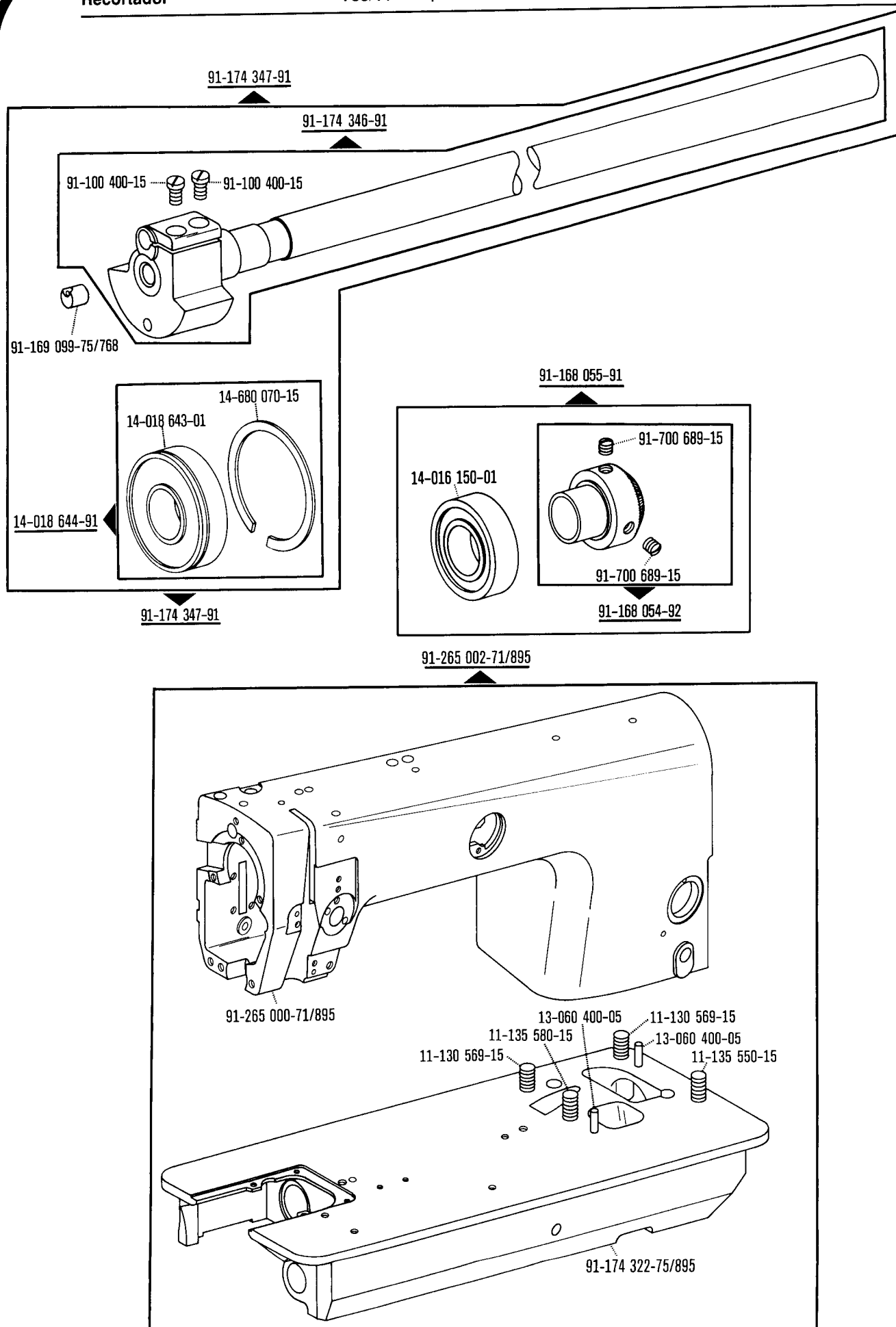


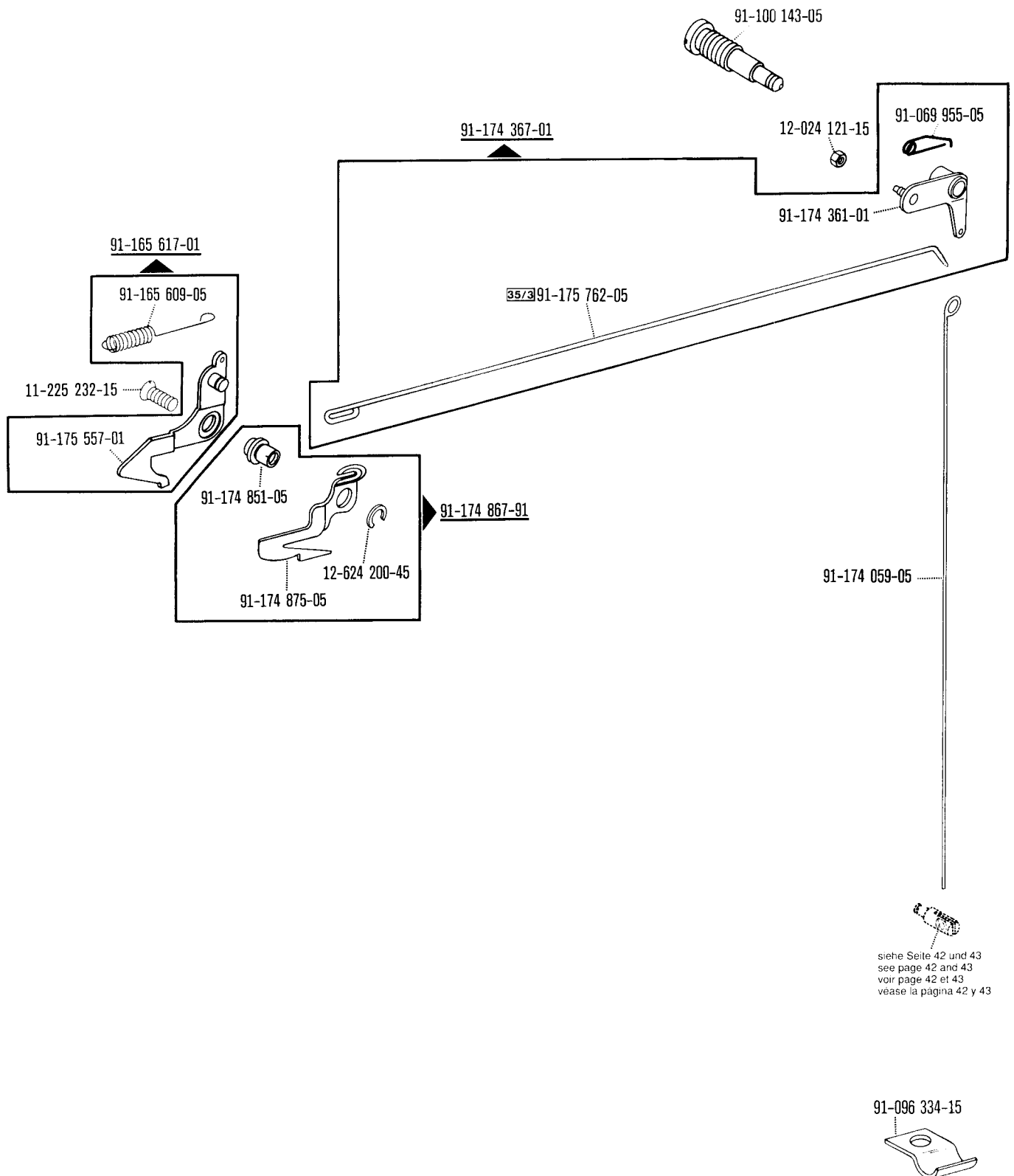


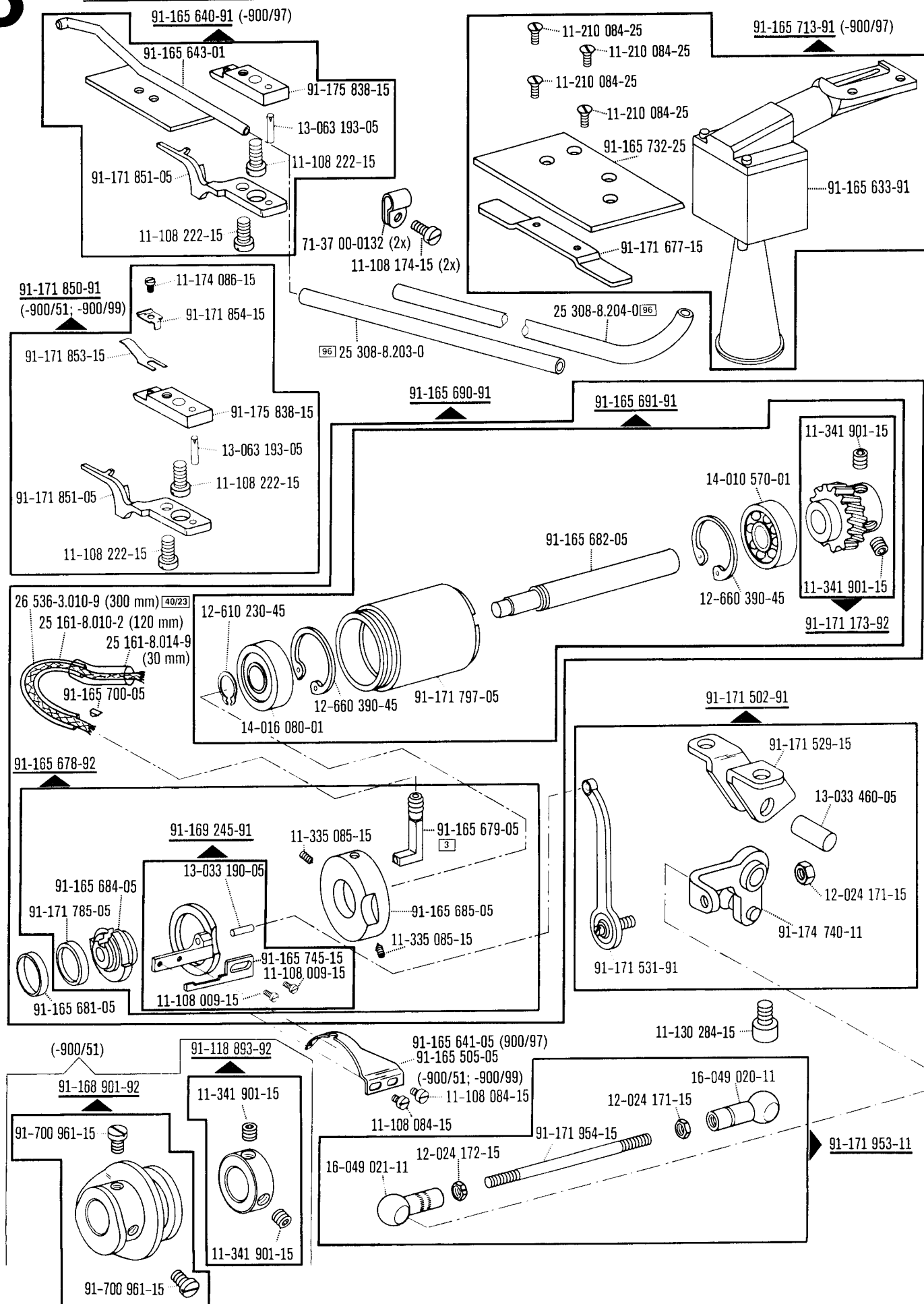




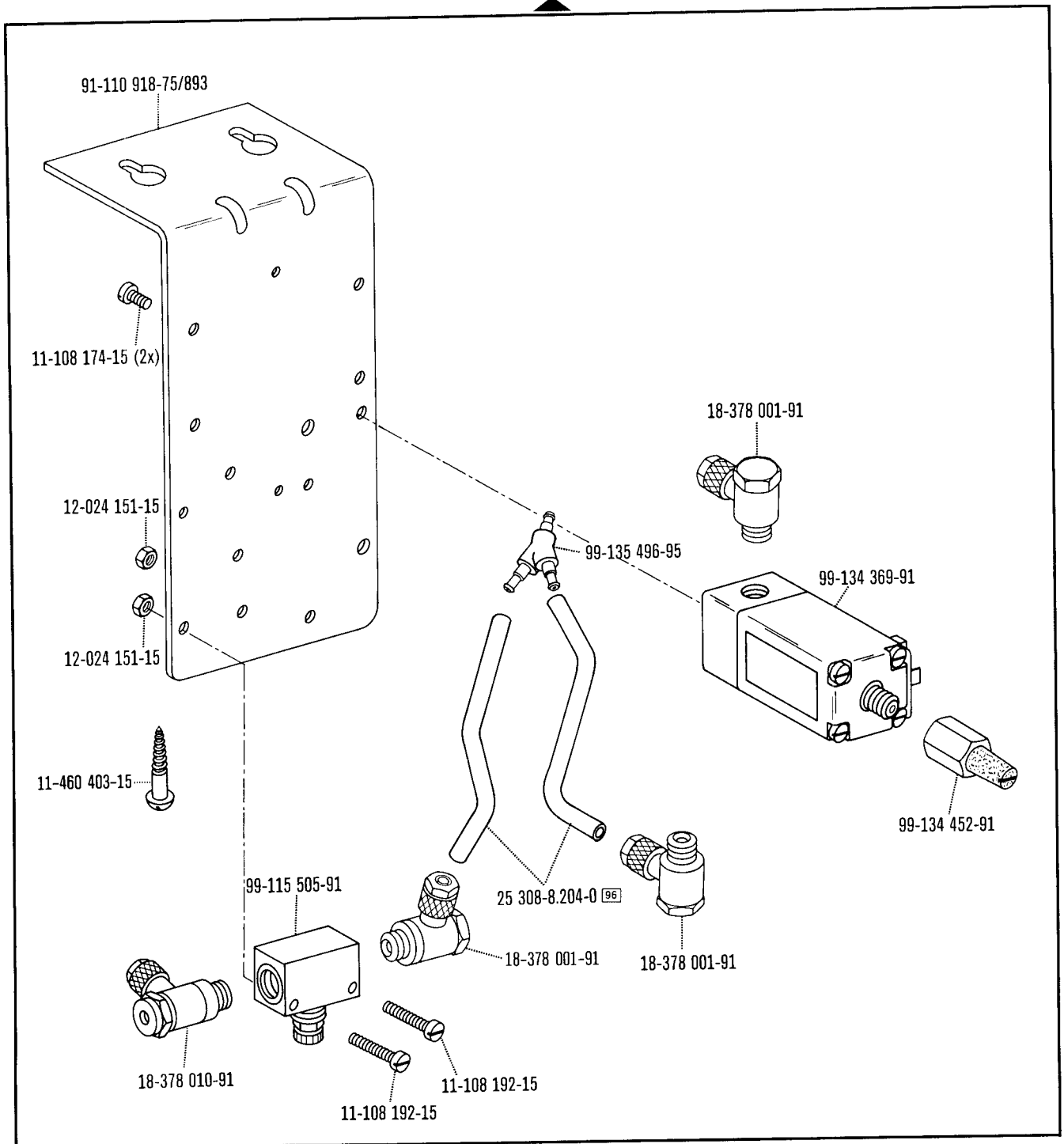




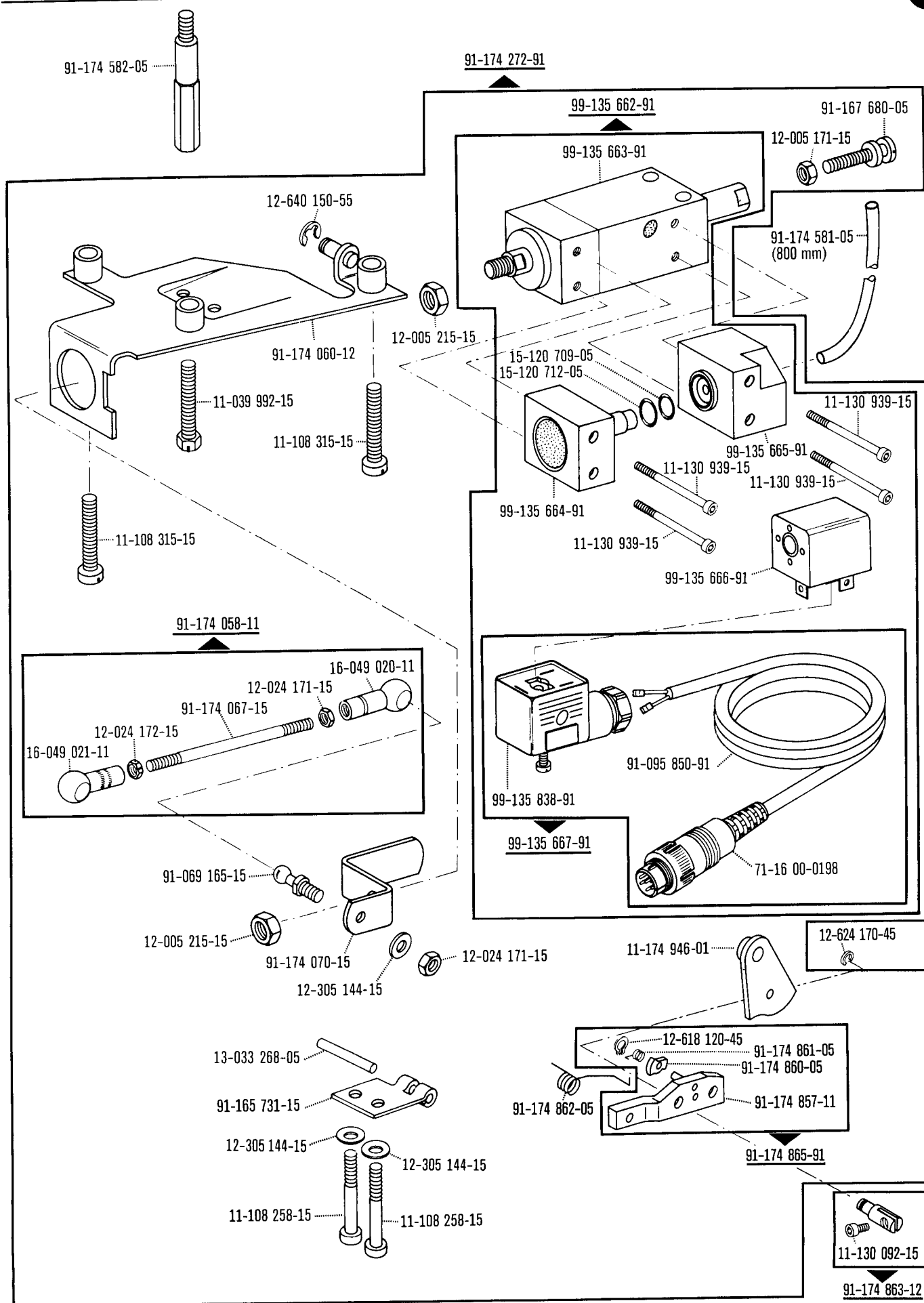


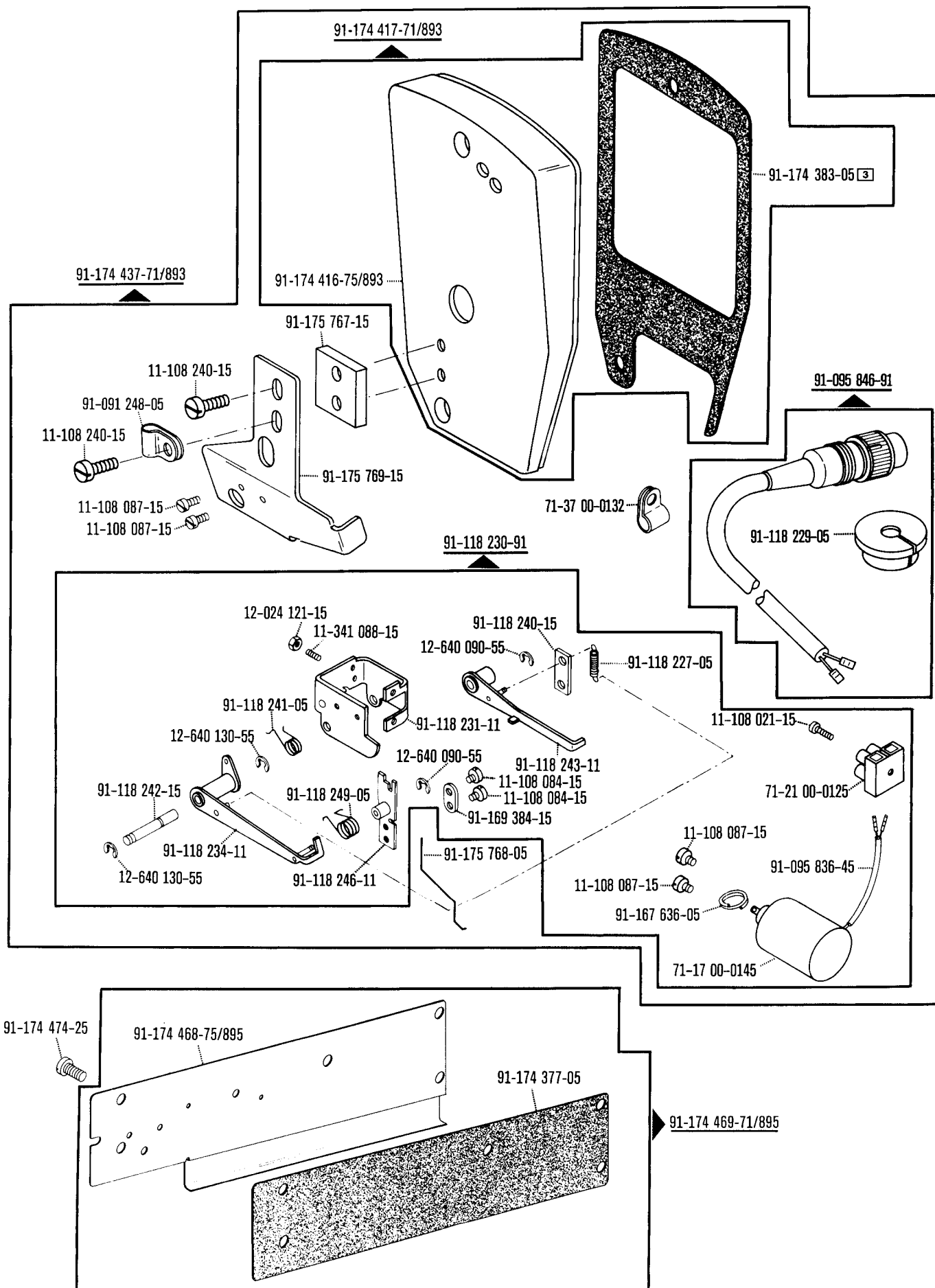


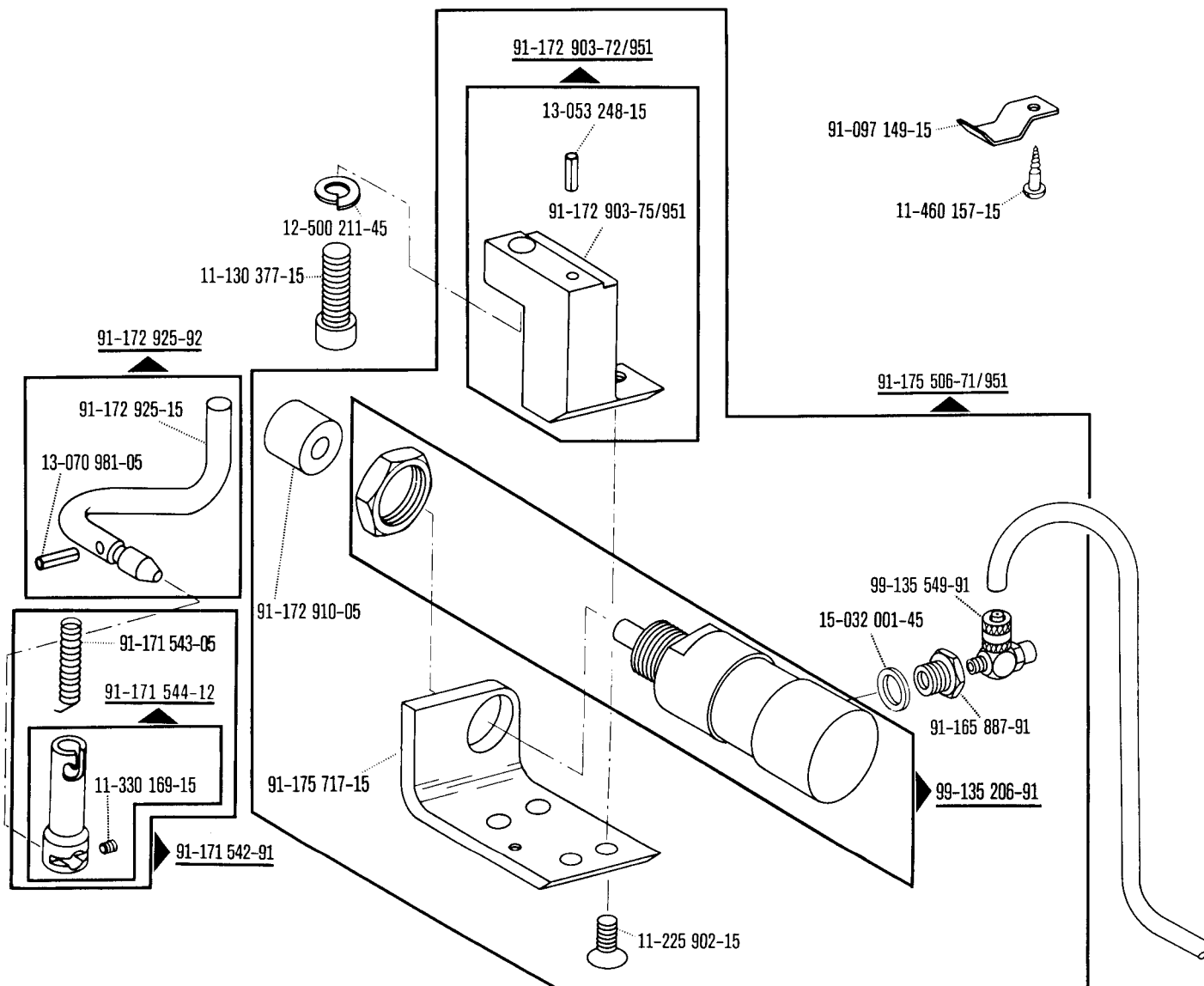
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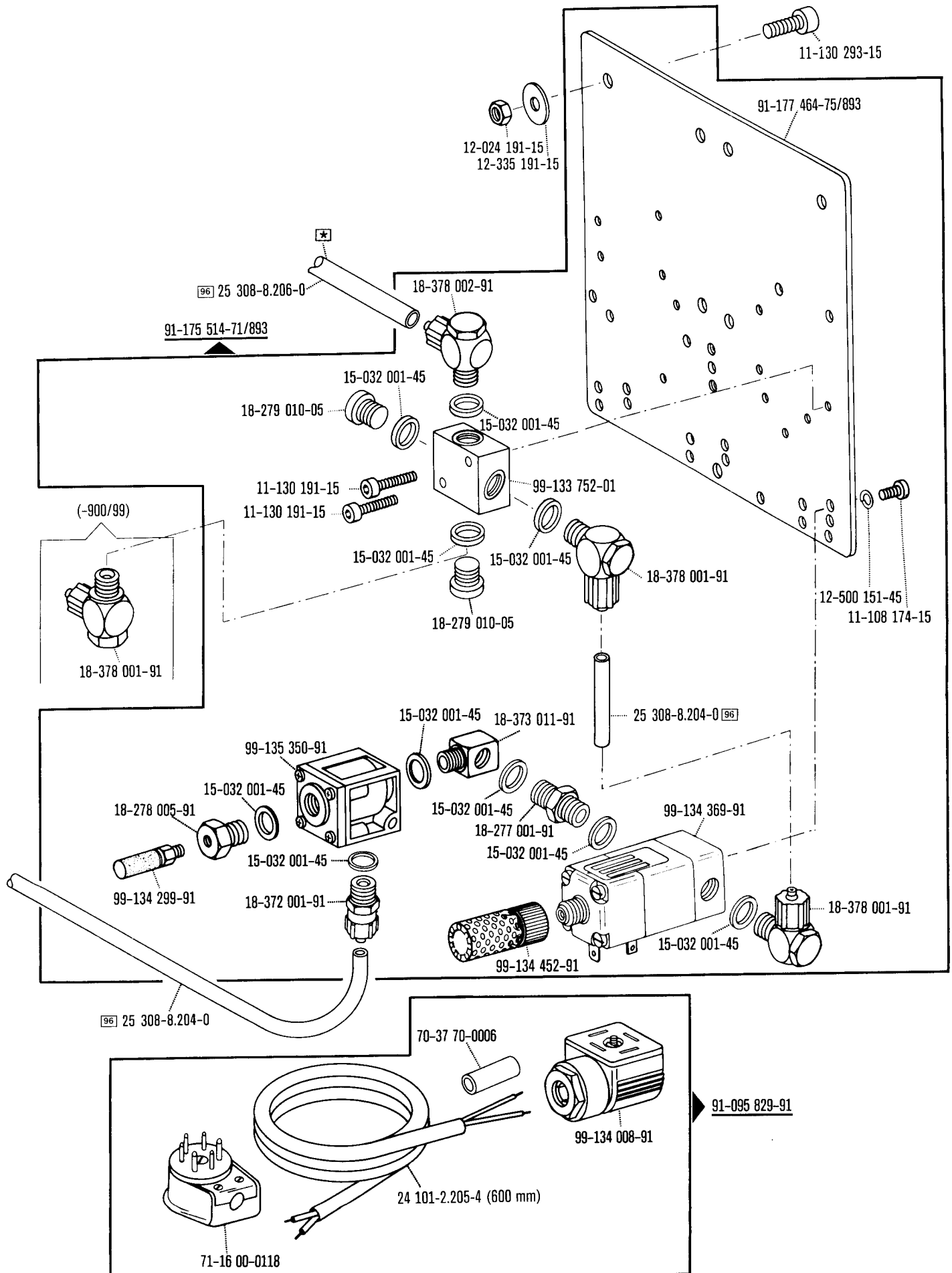


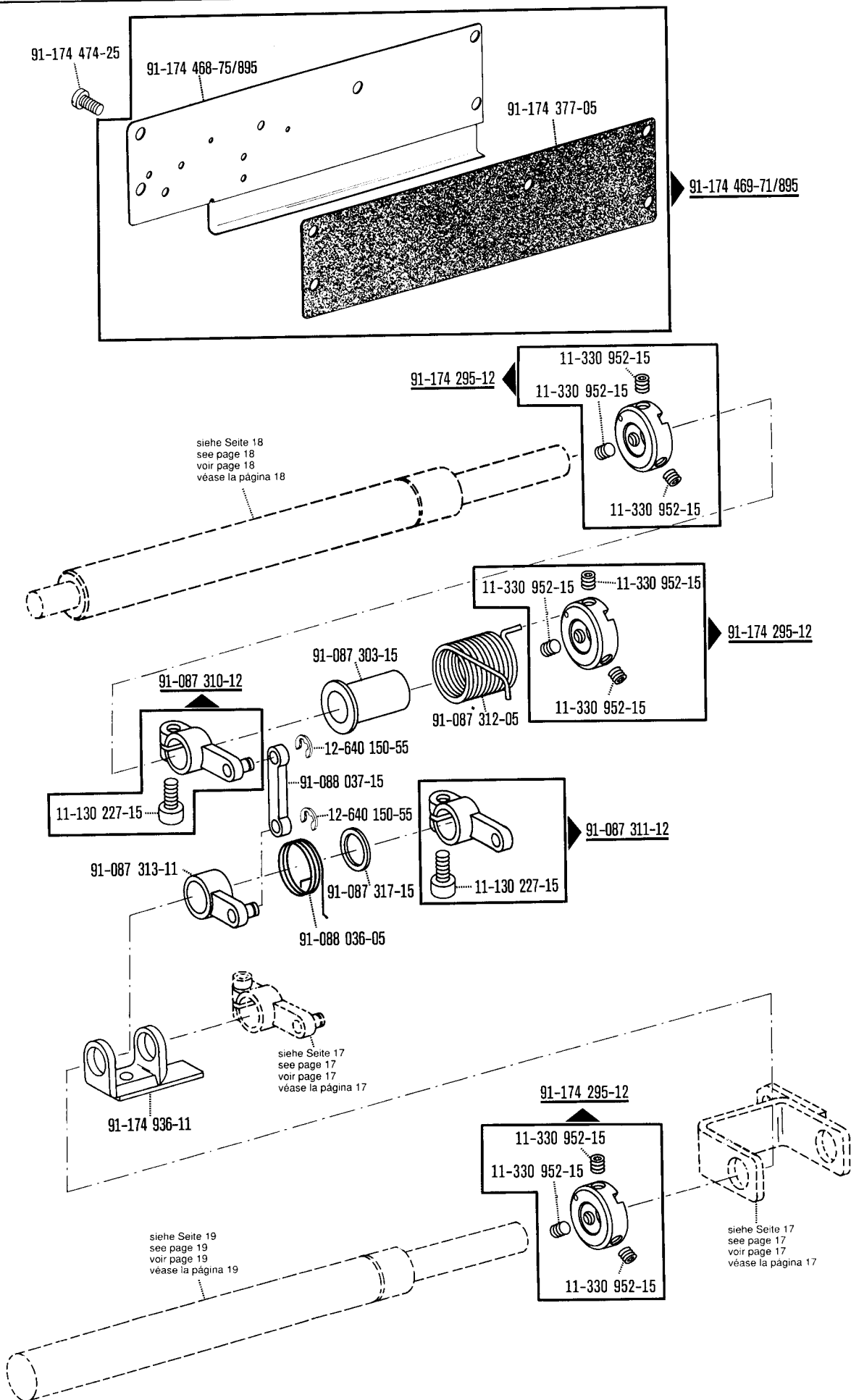


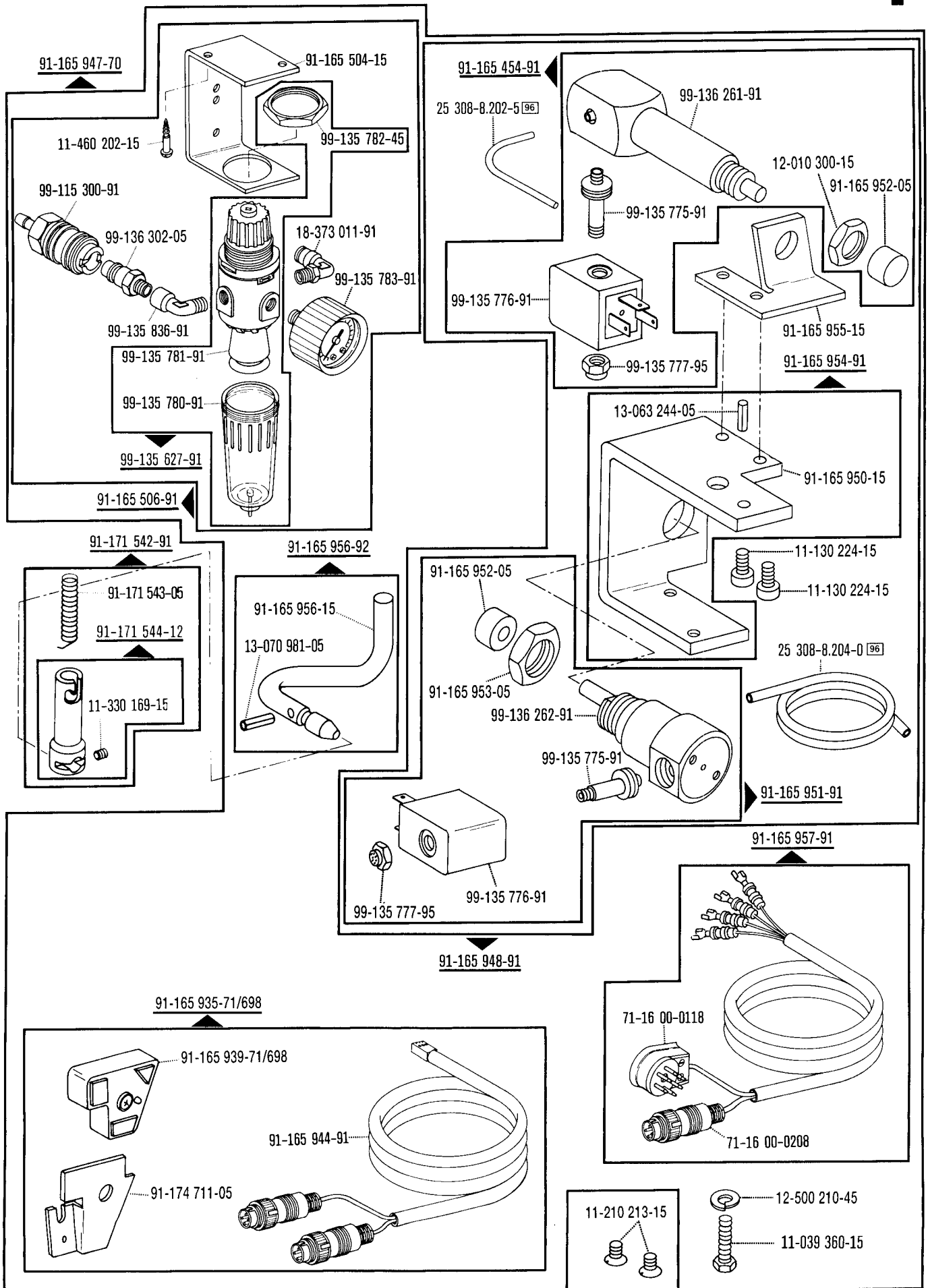




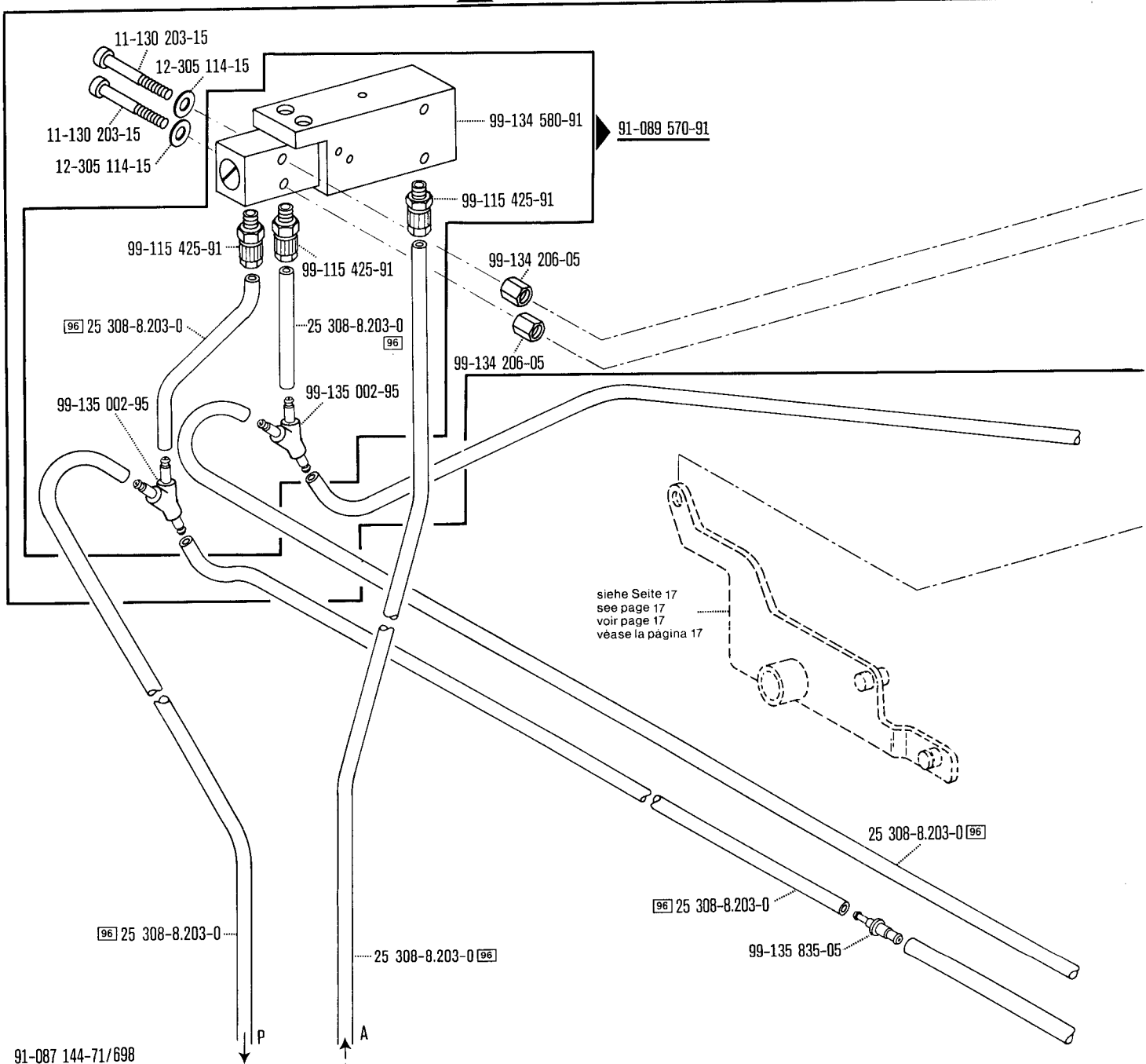






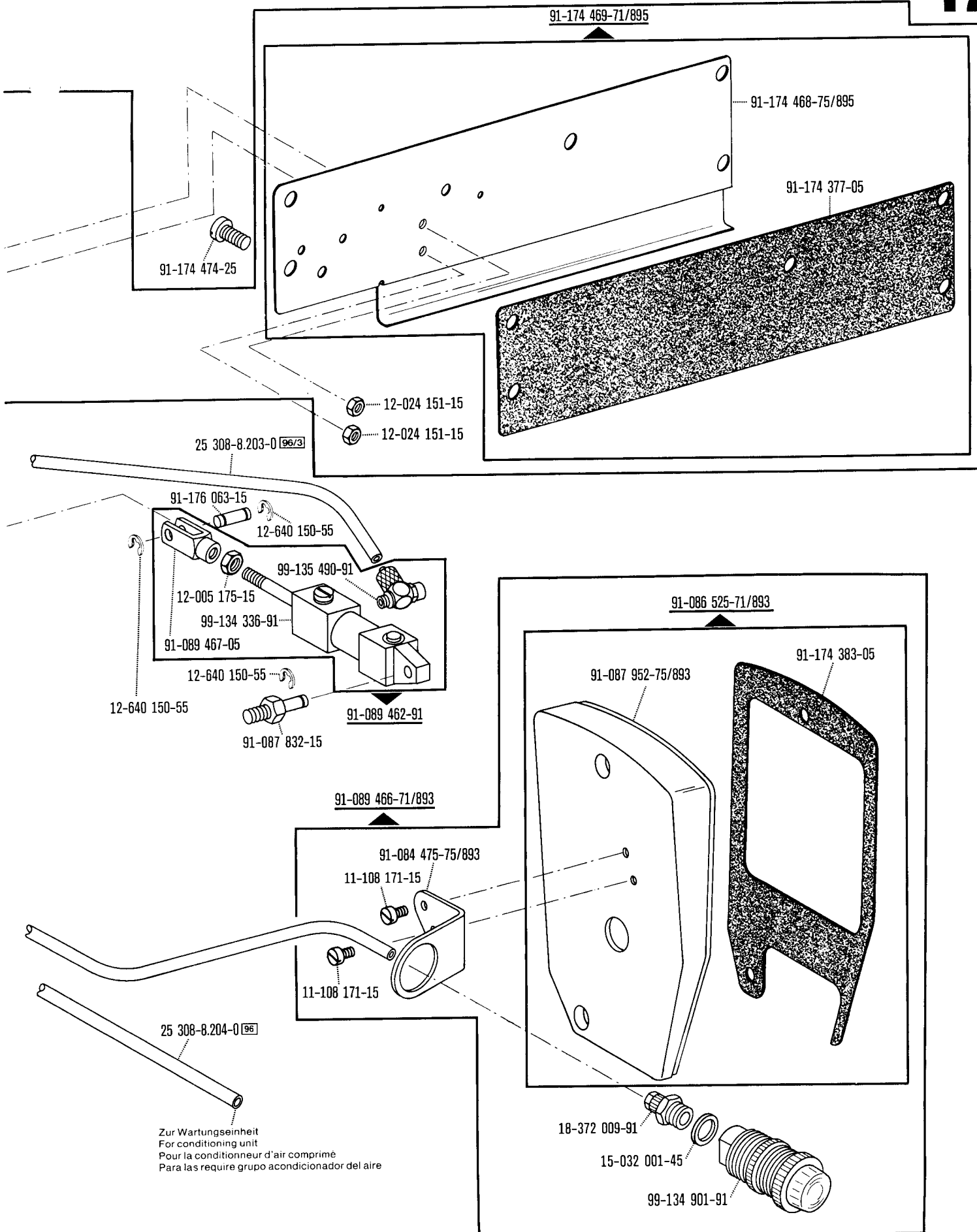


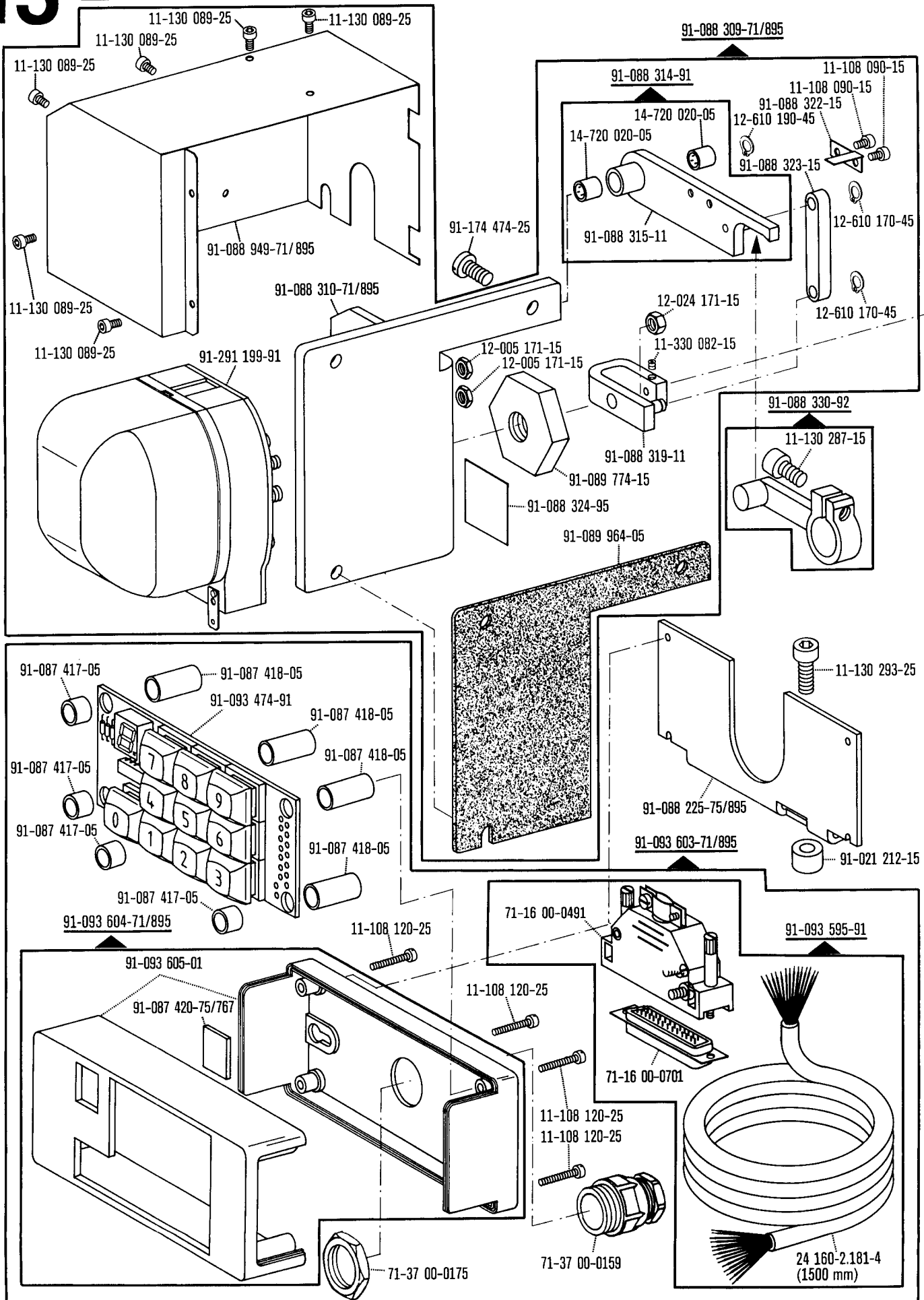
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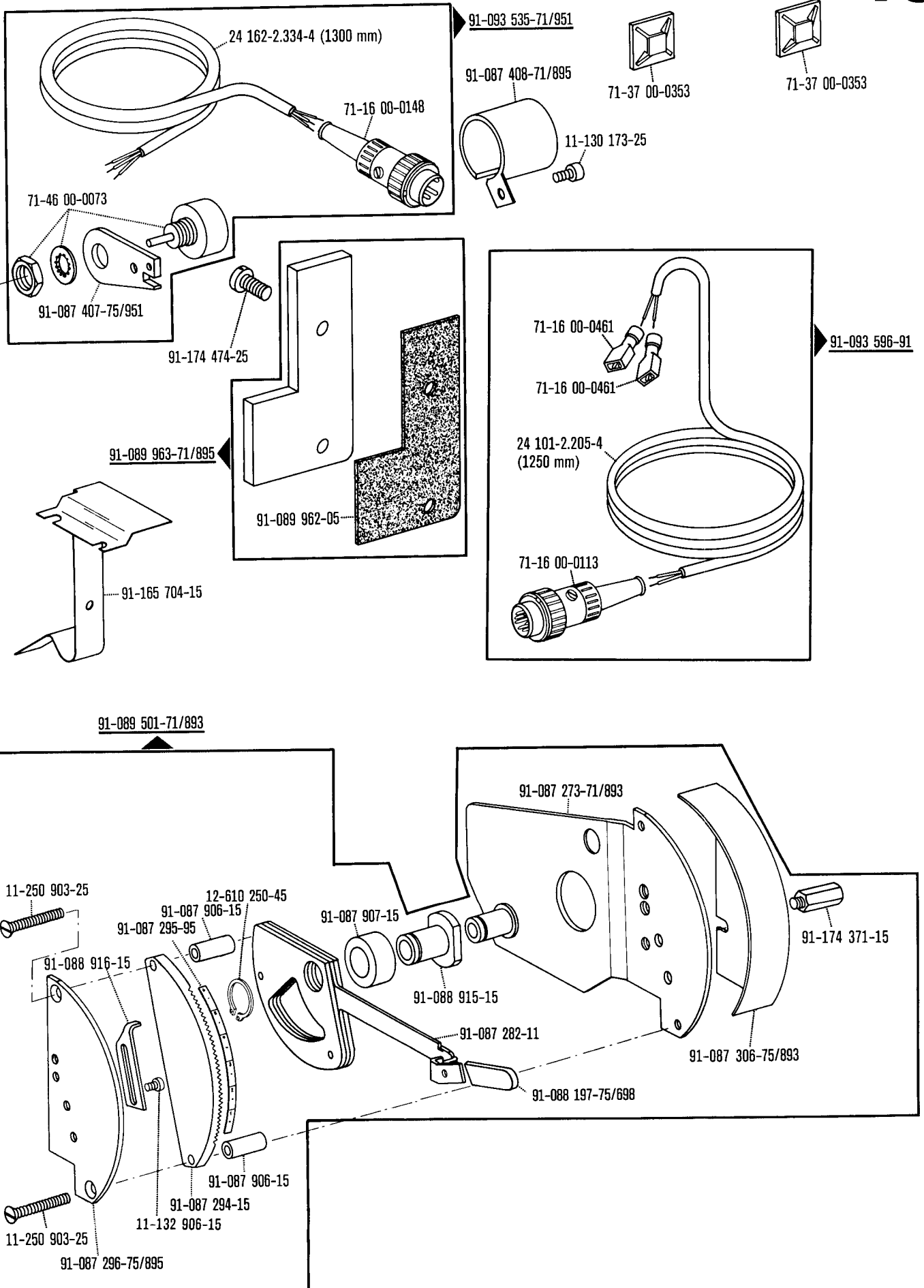


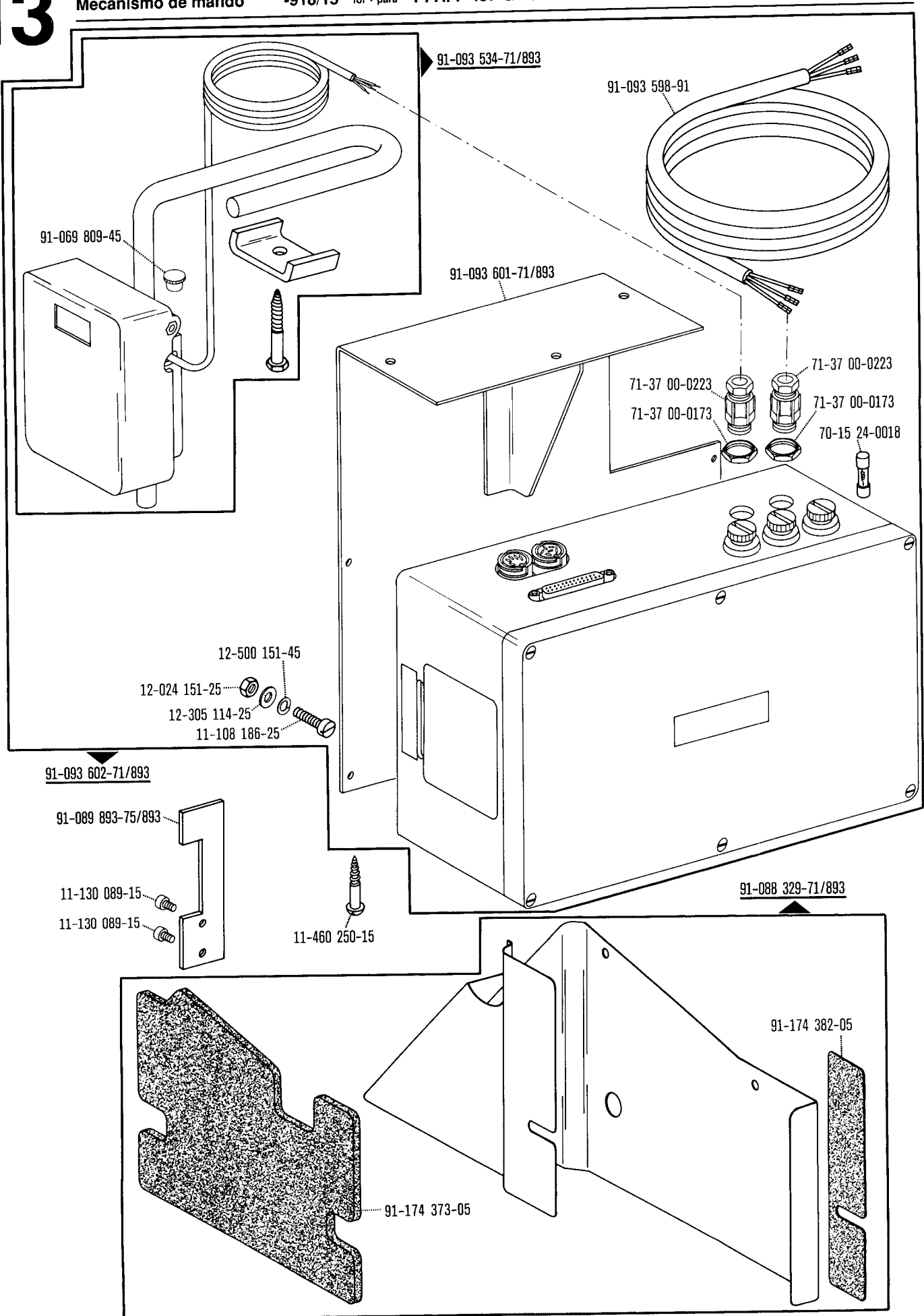
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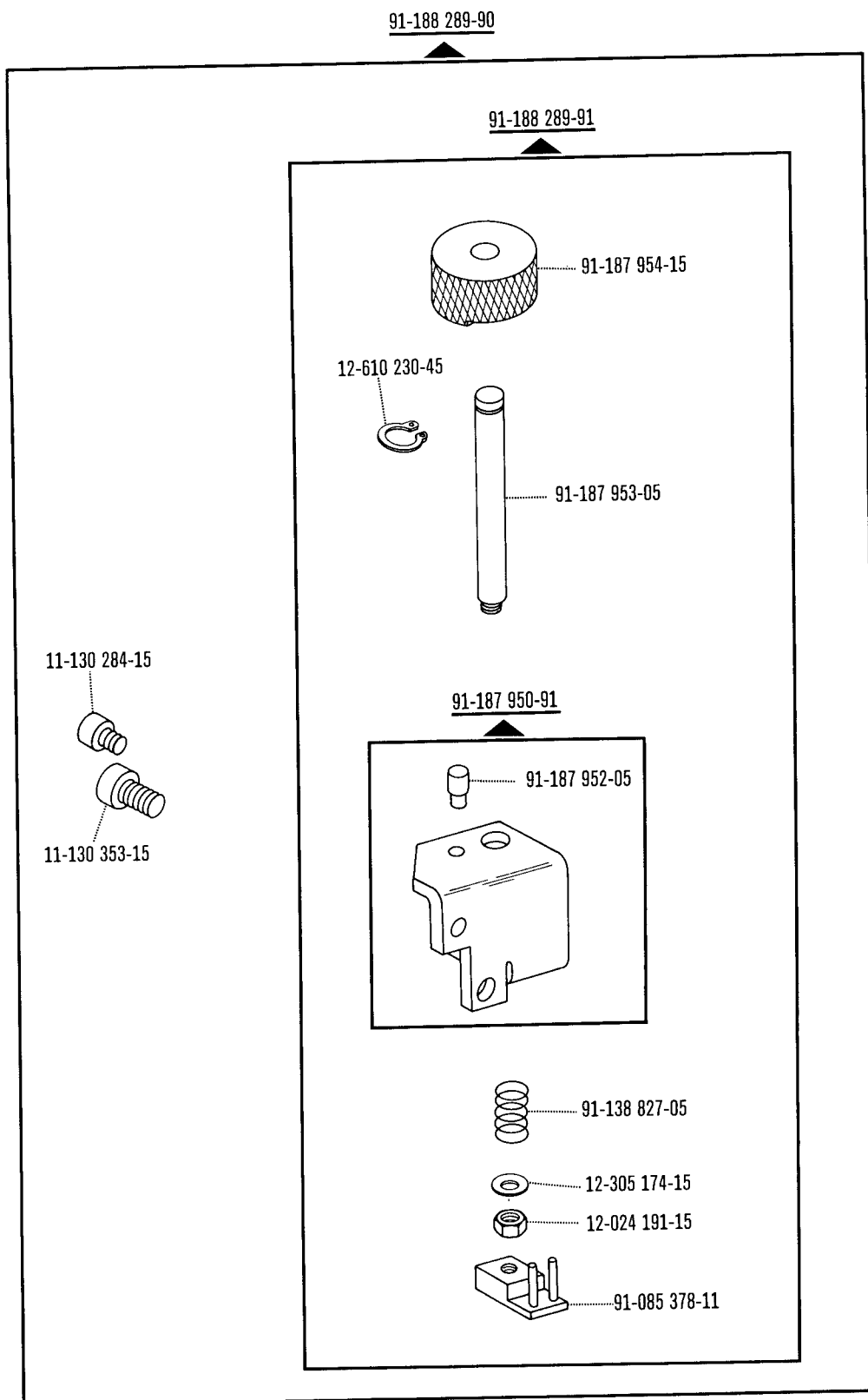
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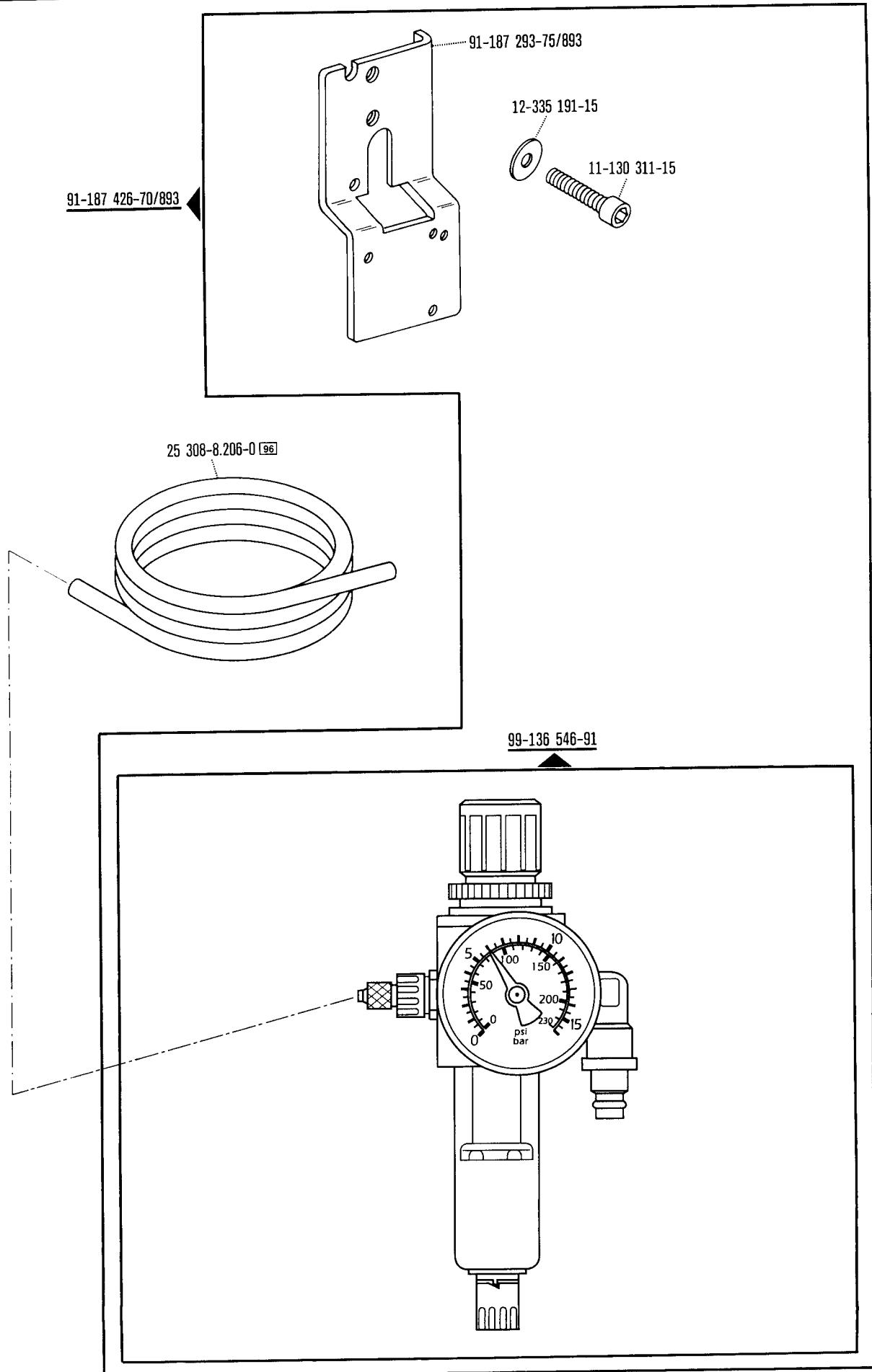


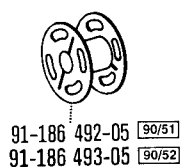
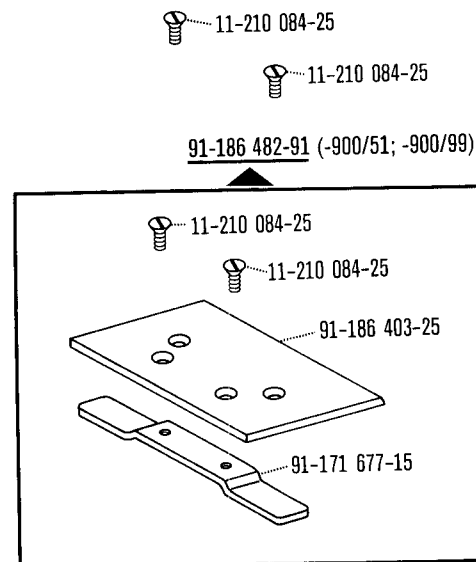
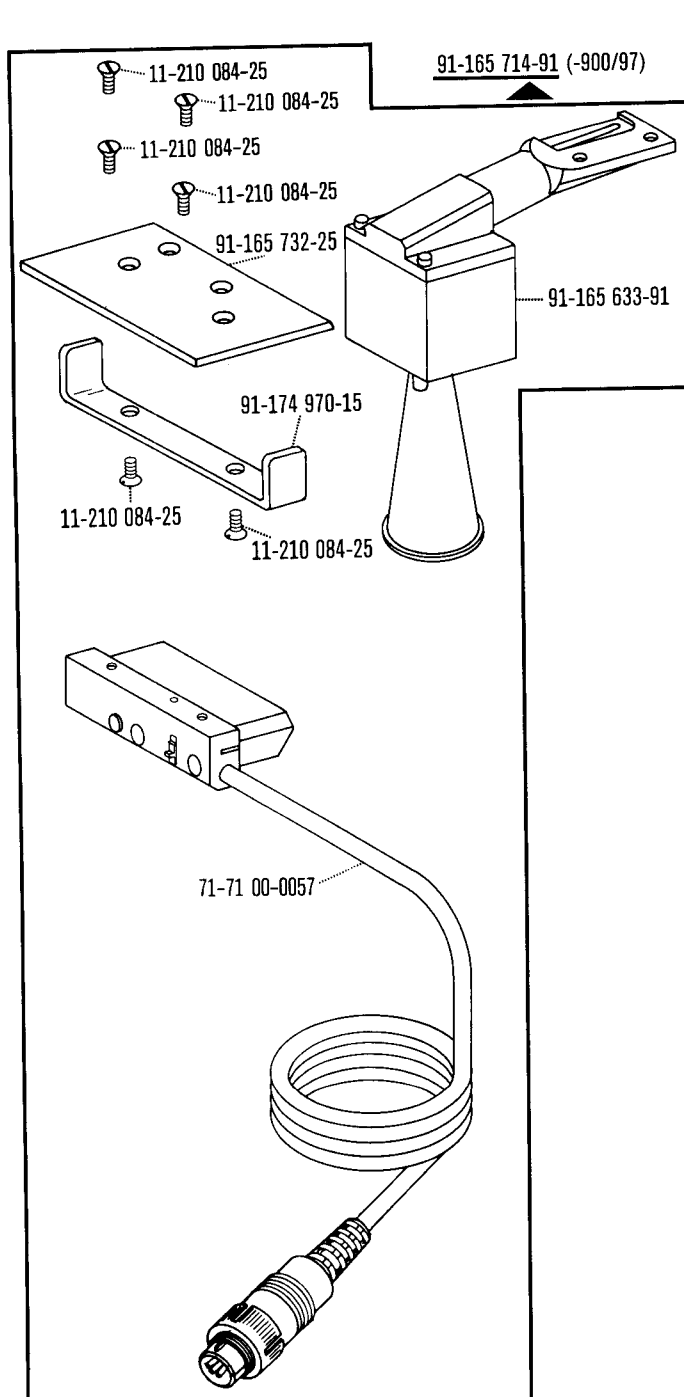


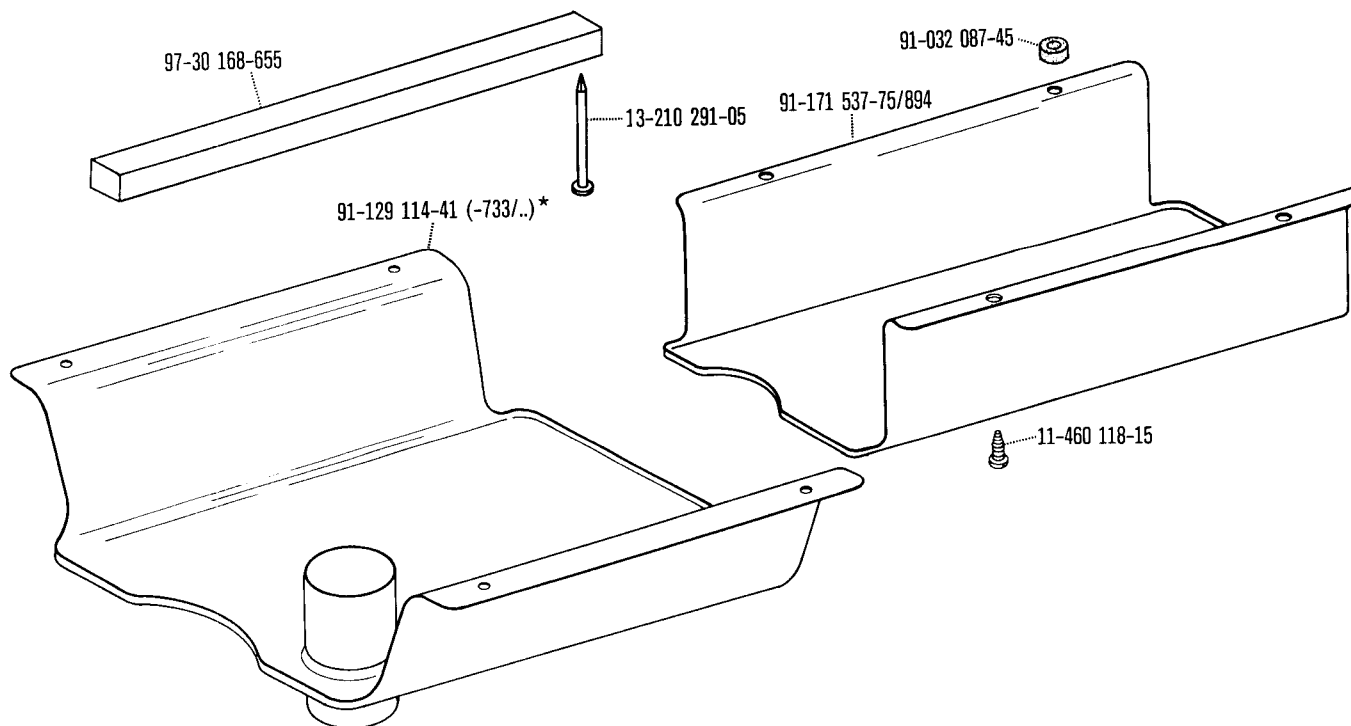
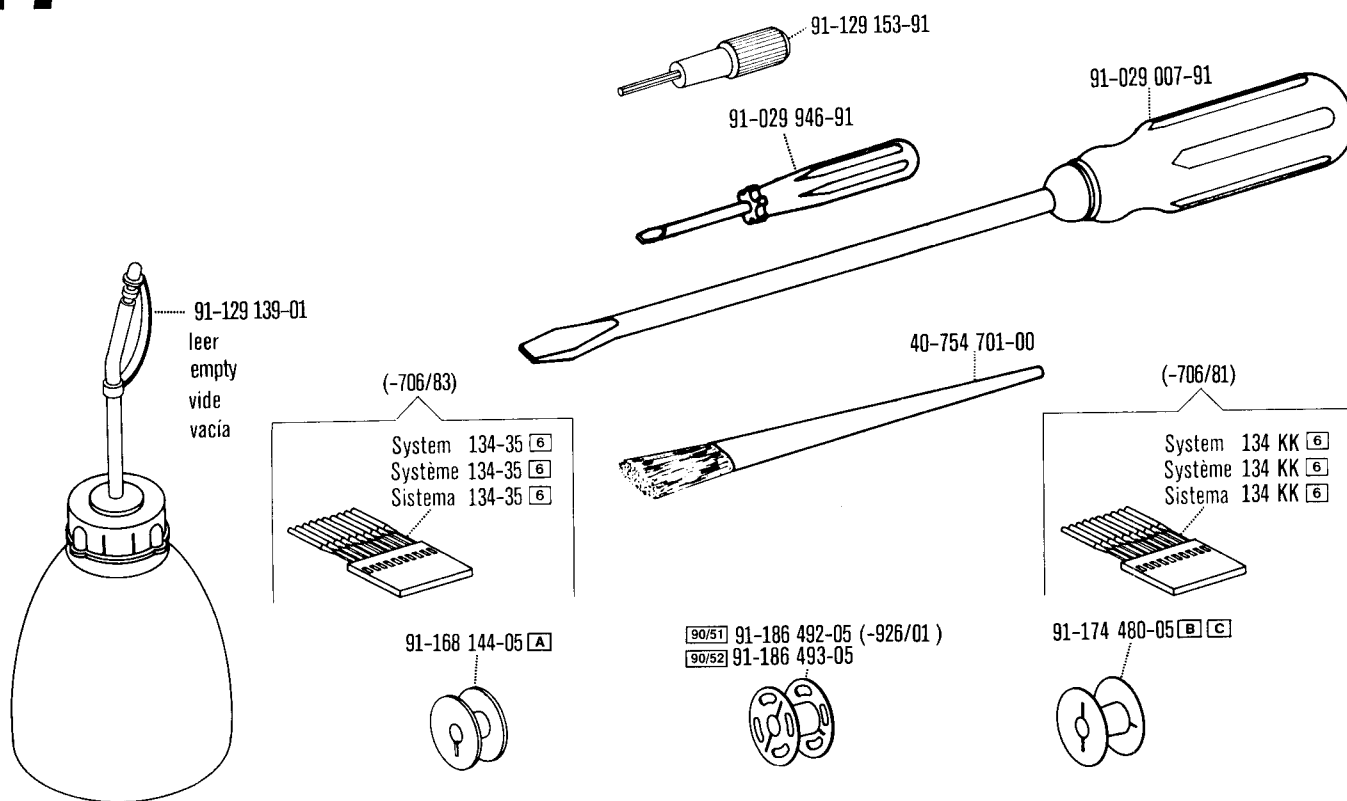


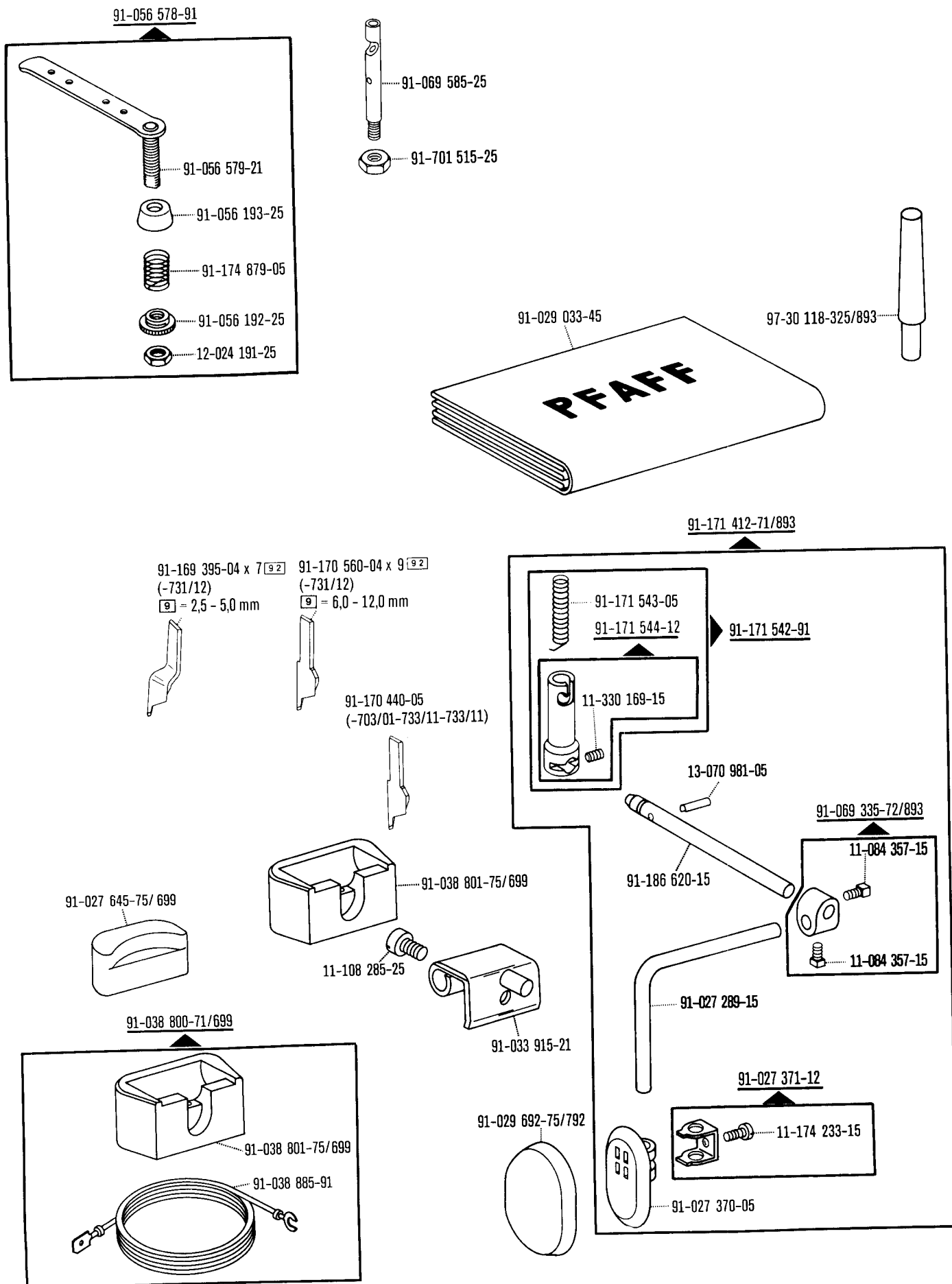


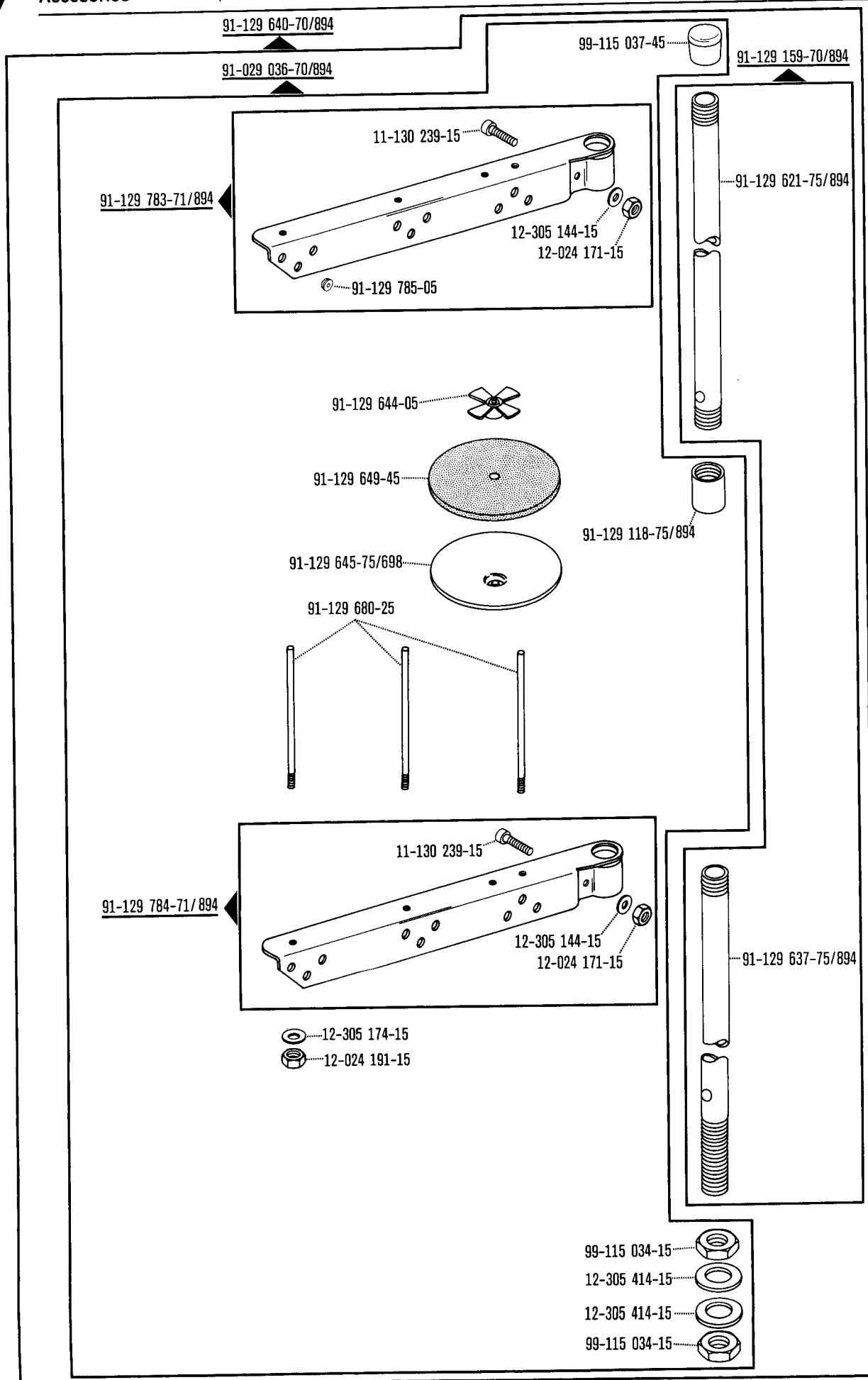




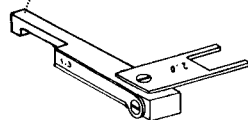




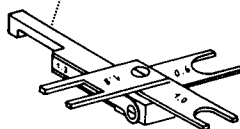




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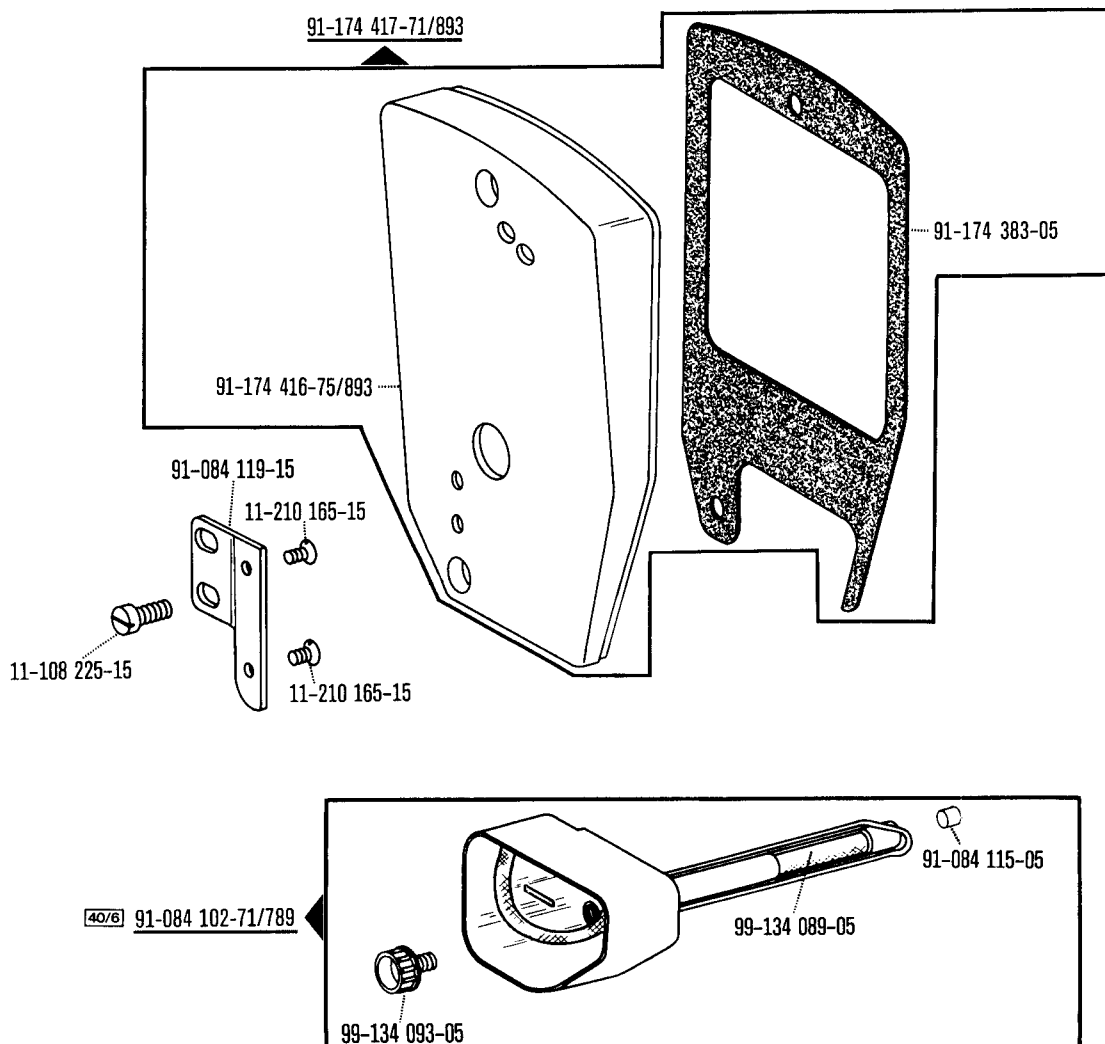


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Fadenöler
Thread lubricator
Graisseur de fil
Lubrificador del hilo

zur • pour
for • para PFAFF 487-G-706/..



1) Wirksamer Durchmesser
Effective diameter
Diamètre effectif
Diámetro efectivo

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Unterklassen-Ausstattung

Subclass parts

Composition des sous-classes

Composición de las subclases

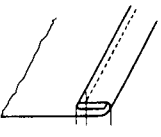
Unterklasse Subclass Sous-classe Subclase	-2/63 (-900/..)	-2/63 (-900/..)	-2/65-918/38 (-900/..)	-6/41 (-900/..)
Arbeitsgang Operation Operation Operacion	Für rechte Kantennäharbeiten mit hinter der Nadel ziehendem Obertransporteur. Lineal am Nähfuß befestigt. For marginal stitching operations (right fabric edge). Vibrating presser engages the material behind the needle. Edge guide on presser foot. Coutures au bord, à relarge à droite de l'aiguille, avec pied entraîneur tirant derrière l'aiguille. Guidebord fixé au pied presseur. Para costuras marginales a la derecha, con transportador superior de arrastre actuante detrás de la aguja. Guía en el pie.	Für rechte Kantennäharbeiten mit hinter der Nadel ziehendem Obertransporteur. Lineal am Nähfuß befestigt. For marginal stitching operations (right fabric edge). Vibrating presser engages the material behind the needle. Edge guide on presser foot. Coutures au bord, à relarge à droite de l'aiguille, avec pied entraîneur tirant derrière l'aiguille. Guidebord fixé au pied presseur. Para costuras marginales a la derecha, con transportador superior de arrastre actuante detrás de la aguja. Guía en el pie.	Für rechte Kantennäharbeiten mit hinter der Nadel ziehendem Obertransporteur. Lineal am Nähfuß (Schwimmfuß) befestigt. For marginal stitching operations (right fabric edge). Vibrating presser engages the material behind the needle. Edge guide on presser foot (floating presser). Coutures au bord, à relarge à droite de l'aiguille, avec pied entraîneur tirant derrière l'aiguille. Guidebord fixé au pied presseur (pied flottant). Para costuras marginales a la derecha, con transportador superior de arrastre actuante detrás de la aguja. Guía en el pie flotante.	Für allgemeine Näharbeiten mit vor der Nadel schiebendem Obertransporteur (zum Einarbeiten von Mehrweite am Oberstoff). For ordinary sewing operations: equipped with pusher-type vibrating presser (for application of extra fullness in the top ply). Travaux d'utilité courante; avec pied entraîneur poussant devant l'aiguille (pour répartir un embu dans la couche supérieure). Para trabajos de costura en general con transportador superior impelente actuante delante de la aguja (para embeber el flojo de la pieza superior).
Ausführung Model Version Tipo de máquina	A = -706/81 B = -706/81; (/83) C = -706/81; (/83)	BN = -706/81; (/83) CN = -706/81	A = -706/83 B = -706/83 C = -706/83	A = -706/81 B = -706/81; (/83) C = -706/81; (/83)
Absteppbreite in mm Stitching margin in mm Relarge de couture en mm Margen de costura en mm	1,5 - 10,0	1,5 - 10,0	1,5 - 10,0	
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber [4] Feed dog Griffe Transportador inferior	91-047 347-04 [12/2]	91-047 819-04 [12/2]	91-047 347-04 [12/2]	91-047 553-04
Stichplatte [4] Needle plate Plaque à aiguille Placa de aguja	91-058 124-24 [12/2]	91-058 414-24 [12/2]	91-058 124-24 [12/2]	91-058 132-24
Nähfuß [4] Presser foot Pied presseur Pie prensatelas	91-054 997-93 [12/2]	91-055 632-93 [12/2]	91-154 561-93 [12/2]	91-055 618-03
Stoffschiebefuß [4] Vibrating presser Pied entraîneur Transportador superior	91-049 153-44 [12/2]	91-049 191-44 [12/2]	91-049 153-44 [12/2]	91-049 154-45

Standardnähwerkzeuge
Standard gauge parts
Organes de couture standards
Organos de costura estándar PFAFF 487-G-706/..

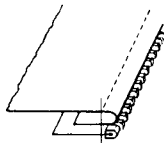
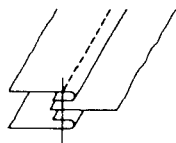
Unterklasse Subclass Sous-classe Subclase	-6/41 (-900/..)	-6/41 (-900/..)	-6/45-918/38 (-900/..)	-6/61 (-900/..)
Arbeitsgang Operation Opération Operación	Für allgemeine Näharbeiten mit vor der Nadel schiebendem Obertransporteur (zum Einarbeiten von Mehrweite am Oberstoff). For ordinary sewing operations: equipped with pusher-type vibrating presser (for application of extra fulness in the top ply). Travaux d'utilité courante; avec pied entraîneur poussant devant l'aiguille (pour répartir un embu dans la couche supérieure). Para trabajos de costura en general con transportador superior impelente actuante delante de la aguja (para embeber el flojo de la pieza superior).	Für allgemeine Näharbeiten mit vor der Nadel schiebendem Obertransporteur (zum Einarbeiten von Mehrweite am Oberstoff). For ordinary sewing operations: equipped with pusher-type vibrating presser (for application of extra fulness in the top ply). Travaux d'utilité courante; avec pied entraîneur poussant devant l'aiguille (pour répartir un embu dans la couche supérieure). Para trabajos de costura en general con transportador superior impelente actuante delante de la aguja (para embeber el flojo de la pieza superior).	Wie -6/41, jedoch mit Schwimmfuß. Same as -6/41, but with floating presser. Comme la -6/41, mais avec pied flottant. Como la -6/41, pero con pie flotante.	Für allgemeine Näharbeiten, vorwiegend zum lagengleichen Zusammennähen zweier Stofflagen, mit hinter Nadel ziehendem Obertransporteur. For ordinary sewing operations; preferably for joining two plies of fabric without inter-ply shifting; equipped with puller-type vibrating presser. Travaux d'utilité courante, de préférence pour l'assemblage sans décalage de deux couches de tissu; avec pied entraîneur tirant derrière l'aiguille. Para trabajos de costura en general, especialmente para unir dos piezas de costura sin desplazarse entre si, con transportador superior de arrastre actuante detrás de la aguja.
Ausführung Model Version Tipo de máquina	BN CN	AN 48 = -706/81 BN 48 = -706/81; (/83) CN 48	A = -706/83 B = -706/83 C = -706/83	A = -706/81 B = -706/81; (/83) C = -706/81; (/83)
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber ^[4] Feed dog Griffe Transportador inferior	91-047 815-04	91-047 553-04	91-047 553-04	91-047 553-04
Stichplatte ^[4] Needle plate Plaque à aiguille Placa de aguja	91-058 410-24	91-058 132-24	91-058 132-24	91-058 132-24
Nähfuß ^[4] Presser foot Pied presseur Pie prensatelas	91-055 618-03	91-055 618-03	91-154 218-93	91-055 680-93
Stoffschiebefuß ^[4] Vibrating presser Pied entraîneur Transportador superior	91-049 154-45	91-049 753-44	91-049 154-45	91-049 155-45 ^[38/1]

☐ siehe Erläuterungen Register ^[A]·^[99]
see explanations in section ^[A]·^[99]
voir légende registre ^[A]·^[99]
ver explicaciones del registro ^[A]·^[99]

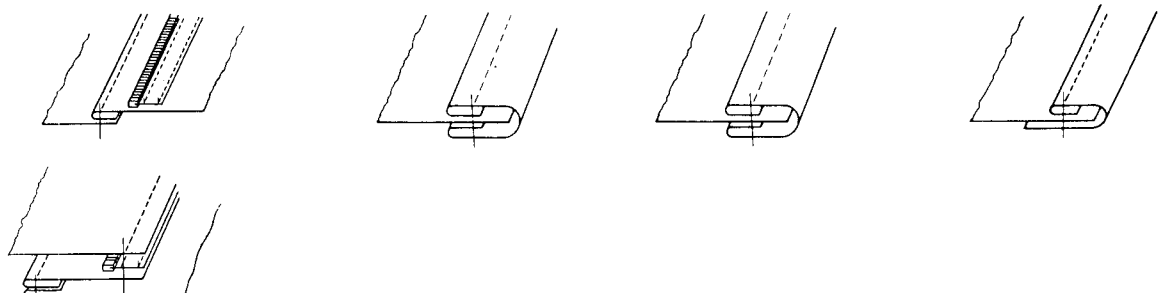
Standardnähwerkzeuge
Standard gauge parts
Organes de couture standards
Organos de costura estándar PFAFF 487-G-706/..

Unterklasse Subclass Sous-classe Subclase	-6/61 (-900/..)	-6/65-918/38 (-900/..) -6/65-900/97-918/38 (-900/..)	-19/19-918/38 (-900/..) -19/19-900/97-918/38 (-900/..)	-34/41 (-900/..)
Arbeitsgang Operation Opération Opéracion	Für allgemeine Näharbeiten, vorwiegend zum lagengleichen Zusammennähen zweier Stofflagen, mit hinter Nadel ziehendem Obertransporteur. For ordinary sewing operations; preferably for joining two plies of fabric without inter-ply shifting; equipped with puller-type vibrating presser. Travaux d'utilité courante, de préférence pour l'assemblage sans décalage de deux couches de tissu; avec pied entraîneur tirant derrière l'aiguille. Para trabajos de costura en general, especialmente para unir dos piezas de costura sin desplazarse entre si, con transportador superior de arrastre actuante detrás de la aguja.	Wie -6/41, jedoch mit Schwimmfuß. Same as -6/41, but with floating presser. Comme la -6/41, mais avec pied flottant. Como la -6/41, pero con pie flotante.		Zum Nähen feiner Stoffe mit vor der Nadel schiebendem Obertransporteur. For sewing delicate materials; equipped with pusher-type vibrating presser. Couture d'étoffes fines; avec pied entraîneur poussant devant l'aiguille. Para costuras en materiales finos, con transportador superior impelente actuante delante de la agujas.
Ausführung Model Version Tipo de máquina	BN = -706/81; (/83) CN = -706/83	A = -706/83 B = -706/83	AN 24 = -706/83 BN 24 = -706/83	A = -706/81 B = -706/81; (/83)
Saumbreite in mm Hem width in mm Largeur de l'ourlet en mm Anchura del dobladillo en mm			4,0; 5,0; 6,0; 7,0; 8,0; 10,0; 12,0	
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber [4] Feed dog Griffe Transportador inferior	91-047 815-04	91-047 553-04 91-059 902-04 [90/32]	91-059 373-04 91-059 927-04 [90/32]	91-047 763-04
Stichplatte [4] Needle plate Plaque à aiguille Placa de aguja	91-058 410-24	91-058 132-24 91-150 517-24 [90/32]	91-158 797-04 91-150 587-24 [90/32]	91-058 130-24
Nähfuß [4] [5] Presser foot Pied presseur Pie prensatelas	91-055 457-93	91-154 284-93	91-154 497-91	91-155 174-01
Stoffschiebefuß [4] Vibrating presser Pied entraîneur Transportador superior	91-049 190-45 [38/1]	91-049 155-45 [38/1]	91-049 388-44 x 2,0 [38/1] [95/8]	91-049 158-45
Apparat [5] Attachment Appareil Aparato			91-461 426-93 [12/2] [12] = 4,0 - 8,0 mm 91-156 358-93 [12/2] [12] = 10,0; 12,0 mm	
Messer Knife Couteau Cuchilla		91-165 642-15 [90/32]	91-165 642-15 [90/32]	

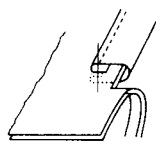
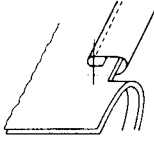
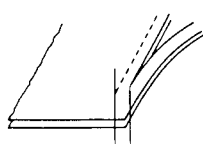
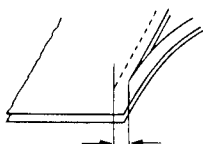
Standardnähwerkzeuge
Standard gauge parts
Organes de couture standards
Organos de costura estándar PFAFF 487-G-706/..

Unterklasse Subclass Sous-classe Subclase	-34/41 (-900/..)	-34/45-918/38 (-900/..)	-83/41 (-900/..)	-104/02 (-900/..)
Arbeitsgang Operation Opération Operación	Zum Nähen feiner Stoffe mit vor der Nadel schiebendem Obertransporteur. For sewing delicate materials; equipped with pusher-type vibrating presser. Couture d'étoffes fines; avec pied entraîneur poussant devant l'aiguille. Para costuras en materiales finos, con transportador superior impelente actuante delante de la agujas. Wie -6/41, jedoch mit Schwimmfuß. Same as -6/41, but with floating presser. Comme la -6/41, mais avec pied flottant. Como la -6/41, pero con pie flotante.  			
Ausführung Model Version Tipo de máquina	AN 48 = -706/81 BN 48 = -706/81; (/83)	A = -706/83 B = -706/83	A = -706/81 B = -706/81; (/83)	A = -706/81 B = -706/81; (/83)
Absteppbreite in mm Stitching margin in mm Relarge de couture en mm Margen de costura en mm	1,5 - 2,5			
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber [4] Feed dog Griffe Transportador inferior	91-047 763-04	91-047 763-04	91-047 347-04 [12/2]	91-047 347-04 [12/2] [12] = 9,0 - 10,0 mm
Stichplatte [4] Needle plate Plaque à aiguille Placa de aguja	91-058 130-24	91-058 130-24	91-058 124-24 [12/2]	91-058 124-24 [12/2] [12] = 9,0 - 10,0 mm
Nähfuß [4] Presser foot Pied presseur Pie prensatelas	91-155 174-01	91-154 456-91	91-054 845-93 [12/2]	91-154 294-93
Stoffschiefelfuß [4] Vibrating presser Pied entraîneur Transportador superior	91-049 398-44	91-049 158-45	91-049 152-44 [12/2]	91-049 309-45
Apparat [5] Attachment Appareil Aparato				91-461 443-93 91-086 623-91
Lineal Edge guide Guide-droit Guía recta	91-056 856-90			

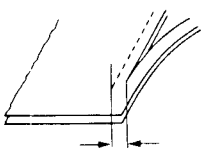
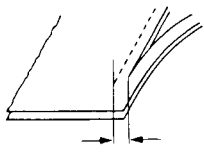
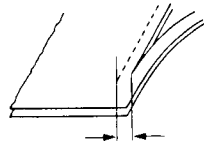
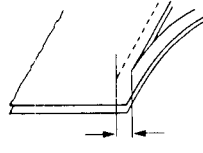
Standardnähwerkzeuge
Standard gauge parts
Organes de couture standards
Organos de costura estándar PFAFF 487-G-706/..

Unterklasse Subclass Sous-classe Subclase	-148/99-900/..	-703/01-39/21 (-900/..)	-703/01-39/72 (-900/..)	-703/01-155/21 (-900/..)
Arbeitsgang Operation Opération Operación				
Ausführung Model Version Tipo de máquina	A = -706/81 B = -706/81; (/83)	B = -706/81; (/83)	B = -706/81; (/83)	A = -706/81 B = -706/81; (/83)
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber [4] Feed dog Griffe Transportador inferior	91-047 553-04	91-047 843-04	91-047 843-04	91-047 844-04
Stichplatte [4] Needle plate Plaque à aiguille Placa de aguja	91-058 132-24	91-058 481-24	91-058 926-24	91-058 482-24
Nähfuß [4] [5] Presser foot Pied presseur Pie prensatelas	91-155 224-03 x 2,5 [95/8]	91-055 578-93 [12/2] [12] = 1,5 mm	91-055 574-93 [12/2] [12] = 1,5 mm	91-055 578-93 [12/2] [12] = 1,5 mm
Stoffschiebefuß [4] Vibrating presser Pied entraîneur Transportador superior	91-049 388-44 x 2,5 [38/1] [95/8]	91-049 155-45 [38/1]	91-049 155-45 [38/1]	91-049 155-45 [38/1]
Apparat [5] Attachment Appareil Aparato	91-156 580-93	91-056 168-23	91-056 634-93	91-056 169-23
Träger Bracket Support Soporte		91-088 284-91	91-088 284-91	91-088 284-91
Knieschalter Knee switch Interrupteur de genouillère Interruptor de rodillera	91-165 924-93			
Bandteller Tape disc Plateau dérouleur Disco portacintas		91-043 943-70/895	91-050 966-70/895	

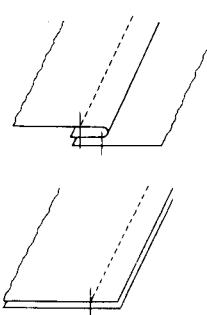
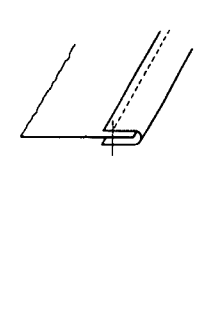
Standardnähwerkzeuge
Standard gauge parts
Organes de couture standards
Organos de costura estándar PFAFF 487-G-706/..

Unterklasse Subclass Sous-classe Subclase	-703/01-733/11-39/21	-703/01-733/11-155/21	-731/11 (/12)-6/41	-731/11 (/12)-6/41-900/..
Arbeitsgang Operation Opération Operación				
Ausführung Model Version Tipo de máquina	B = -706/81; (/83)	B = -706/81; (/83)	B = -706/81; (/83)	B = -706/81; (/83)
Schneidabstand in mm Trimming margin in mm Distance de coupe en mm Margen de corte en mm	4,0 - 7,0	4,0 - 7,0	2,5 - 3,5	2,5 - 3,5
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber [4] [9/2] Feed dog Griffe Transportador inferior	91-059 668-04	91-047 696-04	91-059 644-04	91-059 644-04
Stichplatte [4] [9/2] Needle plate Plaque à aiguille Placa de aguja	91-058 263-93	91-058 270-93	91-158 503-93	91-158 499-93
Nähfuß [4] [9/2] Presser foot Pied presseur Pie prensatelas	91-054 530-03	91-054 530-03	91-157 494-93	91-157 494-93
Stoffschiebefuß [4] [9/2] Vibrating presser Pied entraîneur Transportador superior	91-049 155-45	91-049 155-45 [38/1] 91-049 168-91 [28/2]	91-049 348-44	91-049 348-44
Apparat [5] Attachment Appareil Aparato	91-056 172-23	91-056 173-23		
Träger Bracket Support Soporte	91-088 280-91	91-088 280-91		
Messer [9/2] [95/8] Knife Couteau Cuchilla	91-170 440-05	91-170 440-05	91-169 395-04 x 7,0	91-169 395-04 x 7,0
Bandteller Tape disc Plateau dérouleur Disco portacintas	91-050 966-70/895	91-050 966-70/895		

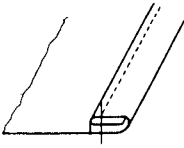
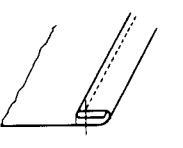
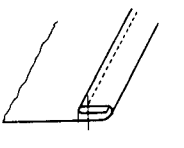
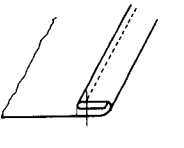
Standardnähwerkzeuge
Standard gauge parts
Organes de couture standards
Organos de costura estándar PFAFF 487-G-706/..

Unterklasse Subclass Sous-classe Subclase	-731/11 (/12) -6/41 (-900/..)	-731/11 (/12)-6/45	-731/11 (/12) -6/45-900/..	-731/11 (/12) -6/45 (-900/..)
Arbeitsgang Operation Opération Operación				
Ausführung Model Version Tipo de máquina	B = -706/81; (/83)	B = -706/83	B = -706/83	B = -706/83
Schneidabstand in mm Trimming margin in mm Distance de coupe en mm Margen de corte en mm	4,0 - 12,0	2,5 - 3,5	2,5 - 3,5	4,0 - 12,0
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber [4] [9/2] Feed dog Griffe Transportador inferior	91-059 644-04	91-059 644-04	91-059 644-04	91-059 644-04
Stichplatte [4] [9/2] Needle plate Plaque à aiguille Placa de aguja	91-158 503-93	91-158 503-93	91-158 499-93	91-158 503-93
Nähfuß [4] [9/2] Presser foot Pied presseur Pie prensatelas	91-157 494-93	91-154 455-93	91-154 455-93	91-154 455-93
Stoffschiebefuß [4] [9/2] Vibrating presser Pied entraîneur Transportador superior	91-049 348-44	91-049 348-44	91-049 348-44	91-049 348-44
Messer [8/2] Knife Couteau Cuchilla	91-169 395-04 91-170 560-04	91-169 395-04	91-169 395-04	91-169 395-04 91-170 560-04

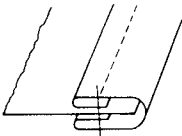
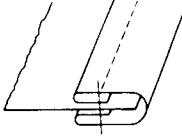
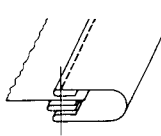
Sondernähwerkzeuge ▲
Special gauge parts ▲
Organos de couture spéciaux ▲
Organos de costura especiales ▲ PFAFF 487-G-706/..

Unterklasse Subclass Sous-classe Subclase	-2/77 (-900/..)	-6/81 (-900/..)	-6/91 (-900/..)	-19/02 (-900/..)
Arbeitsgang Operation Opération Operación	Für rechte Kantennäharbeiten mit hinter der Nadel ziehendem Obertransporteur. Besonders geeignet für gerundete Kragen und Manschetten. Verkleinerte Form des Teilesatzes. Zweiteiliger Fuß. Lineal am Fuß befestigt. For marginal stitching operations (right fabric edge); equipped with puller-type vibrating presser. Specially suitable for rounded collars and cuffs. Small-size part set. Two-part foot. Edge guide on foot. Coutures au bord, à relarge à droite de l'aiguille, avec pied entraîneur tirant derrière l'aiguille. Convient surtout au travail des cols et poignets arrondis. Jeu de pièces aux dimensions réduites. Pied en deux parties. Guide au pied. Para costuras marginales a la derecha, con transportador superior de arrastre actuante detrás de la aguja. Especialmente indicada para cuellos redondos y puños. Juego de piezas reducido. Pie bipartido. Für allgemeine Näharbeiten bei gleichzeitigem Ausgleich von Stofflagenverschiebungen, mit vor, hinter und neben der Nadel arbeitendem Obertransporteur (sogen. Volltransport). For ordinary sewing operations where it is essential that all plies finish out evenly; equipped with allround vibrating presser (acting in front of, behind and beside the needle). Travaux de couture courants, avec compensation simultanée du décalage des couches de tissu; avec pied entraîneur agissant devant, derrière et à côté de l'aiguille (entraînement intégral). Para trabajos de costura en general con compensación simultánea de las diferencias de las piezas de costura, con transportador superior actuante delante, detrás y junto a la aguja (transporte total).  			
Ausführung Model Version Tipo de máquina	A = -706/81 B = -706/81; (/83)	A = -706/81 B = -706/81; (/83)	BN = -706/81; (/83) CN = -706/83	B = -706/81; (/83)
Absteppbreite in mm Stitching margin in mm Relarge de couture en mm Margen de costura en mm	5,0; 6,0; 7,0; 8,0			
Saumbreite in mm Hem width in mm Largeur de l'ourlet en mm Anchura del dobladillo en mm	16,0 - 80,0			
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber ^[4] Feed dog Griffe Transportador inferior	91-047 905-04	91-047 553-04	91-059 213-04 ^[38/1]	91-047 553-04
Stichplatte ^[4] Needle plate Plaque à aiguille Placa de aguja	91-058 637-25	91-058 132-24	91-158 176-04	91-058 132-24
Nähfuß ^[4] Presser foot Pied presseur Pie prensatelas	91-057 037-91	91-054 786-91	91-157 211-03	91-055 574-93 ^[12] = 6,5 - 17,0 mm 91-055 571-93 ^[12] = 18,0 - 80,0 mm
Stoffschiebefuß ^[4] Vibrating presser Pied entraîneur Transportador superior	91-049 248-44 ^[12/2] ^[38/1]	91-049 156-45	91-049 315-44 ^[38/1]	91-049 155-45 ^[38/1] 91-049 168-91 ^[28/2]
Lineal Edge guide Guide-droit Guía recta	91-056 856-90			
Apparat ^[5] Attachment Appareil Aparato	91-044 408-23			
Träger Bracket Support Soporte	91-753 936-90			
▲ Nur über den Ersatzteiledienst lieferbar. To be ordered via Spare Parts Dept. Ne peut être commandé qu'au service de pièces de rechange/VTE. Suministrables unicamente a trave's del "Servicio de Repuestos".				

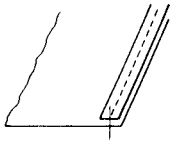
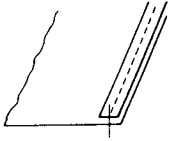
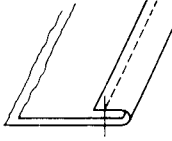
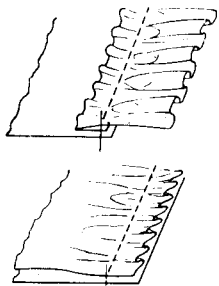
Sondernähwerkzeuge ▲
Special gauge parts ▲
Organos de couture spéciaux ▲
Organos de costura especiales ▲ PFAFF 487-G-706/..

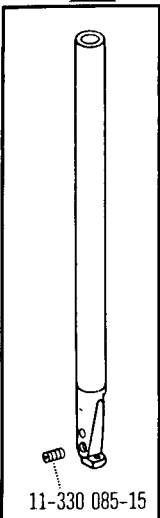
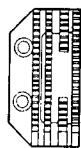
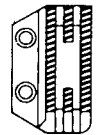
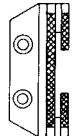
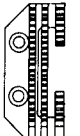
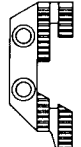
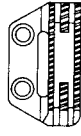
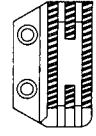
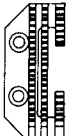
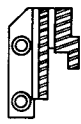
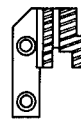
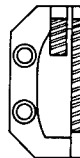
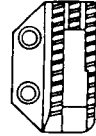
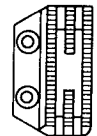
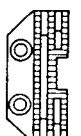
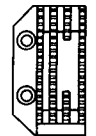
Unterklasse Subclass Sous-classe Subclase	-19/20-918/38 (-900/..)	-19/21-918/38 (-900/..)	-19/51 (-900/..)	-19/51-918/38 (-900/..)
Arbeitsgang Operation Opération Opéracion				
Ausführung Model Version Tipo de máquina	A = -706/83 B = -706/83	A = -706/83 B = -706/83	A = -706/81 B = -706/81; (/83)	BN 2,5 = -706/83
Saumbreite in mm Hem width in mm Largeur de l'ourlet en mm Anchura del dobladillo en mm	8,0 - 12,0	6,0; 8,0; 10,0; 15,0	1,5 - 10,0	
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber [4] Feed dog Griffe Transportador inferior	91-047 553-04	91-047 553-04	91-047 676-05	91-059 354-04
Stichplatte [4] Needle plate Plaque à aiguille Placa de aguja	91-058 132-24	91-058 132-24	91-058 167-24	91-058 132-24
Nähfuß [4] [5] Presser foot Pied presseur Pie prensatelas	91-154 497-91	91-154 497-91	91-052 125-93 [5] [12/2] [12] = 1,5 - 10,0 mm	91-052 126-93 [5] [12/2] [12] = 3,5 - 8,0 mm
Stoffschieffuß [4] Vibrating presser Pied entraîneur Transportador superior	91-049 388-44	91-049 388-44 [38/1] [45/8]	91-049 155-45 [38/1]	91-049 424-45
Apparat [5] Attachment Appareil Aparato	91-156 665-23	91-156 270-93 [12/2]		
Träger Bracket Support Soporte	91-753 936-90			
Platte und Feder Plate and spring Plaque et ressort Placa y muelle	91-170 363-15 91-170 364-15			
▲ Nur über den Ersatzteiledienst lieferbar. To be ordered via Spare Parts Dept. Ne peut être commandé qu'au service de pièces de rechange/VTE. Suministrables unicamente a trave's del "Servicio de Repuestos".				

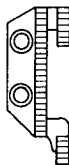
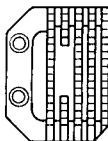
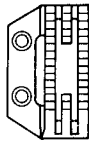
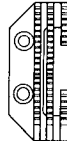
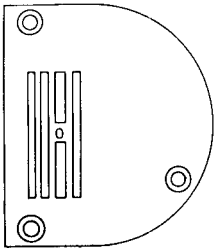
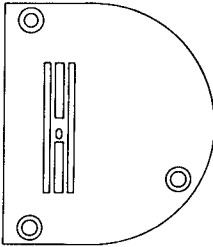
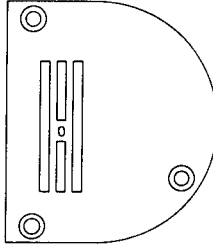
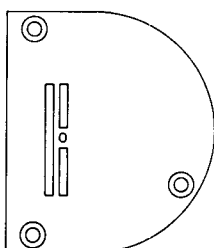
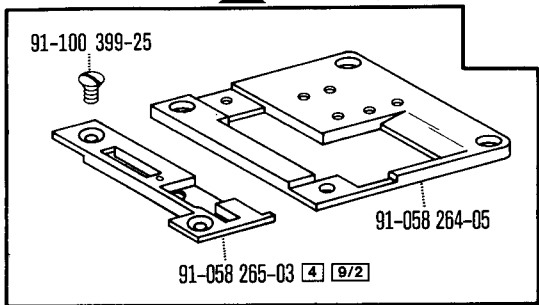
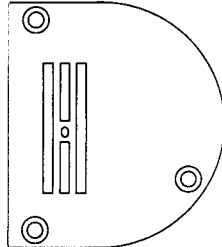
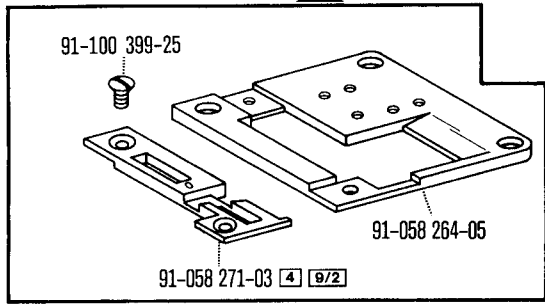
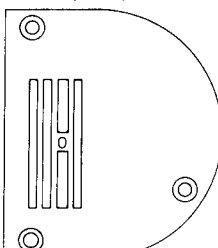
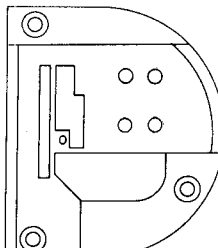
Sondernähwerkzeuge ▲
Special gauge parts ▲
Organos de couture spéciaux ▲
Organos de costura especiales ▲ PFAFF 487-G-706/..

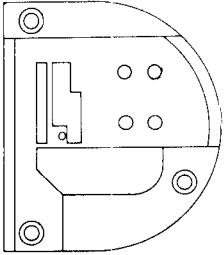
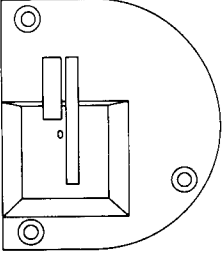
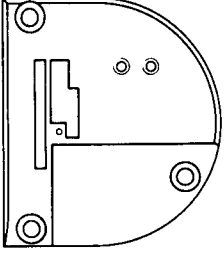
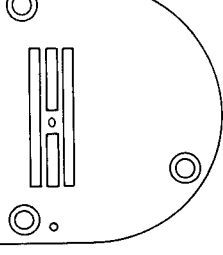
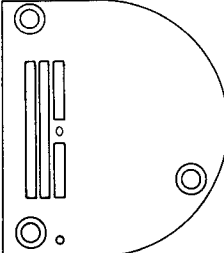
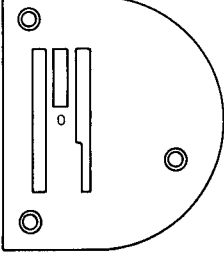
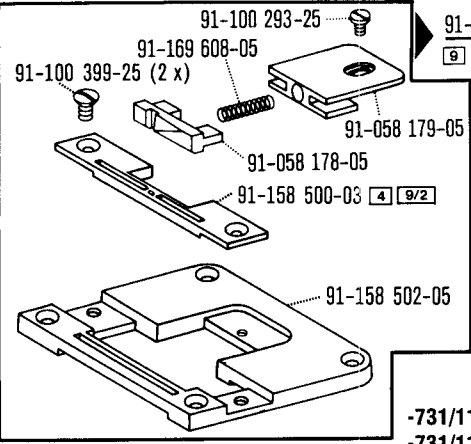
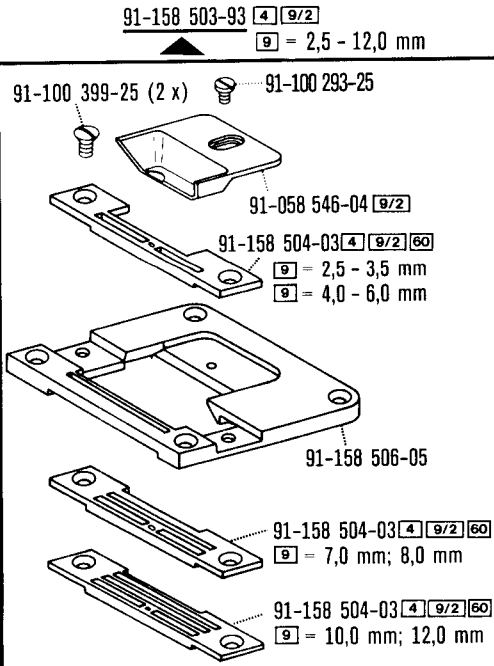
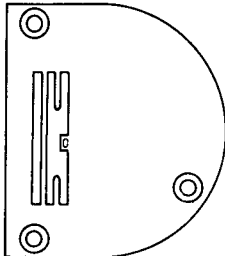
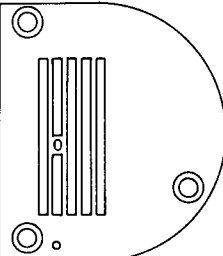
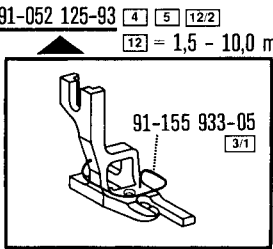
Unterklasse Subclass Sous-classe Subclase	-39/71 (-900/..)	-39/73 (-900/..)	-39/99 (-900/..)
Arbeitsgang Operation Opération Operación			
Ausführung Model Version Tipo de máquina	A = -706/81 B = -706/81; (/83)	A = -706/81 B = -706/81; (/83)	A = -706/81 B = -706/81; (/83)
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber [4] Feed dog Griffe Transportador inferior	91-047 553-04	91-047 347-04 [12/2] [12] = 1,5 - 10,0 mm	91-059 768-04
Stichplatte [4] Needle plate Plaque à aiguille Placa de aguja	91-058 132-24	91-058 124-24 [12/2] [12] = 1,5 - 10,0 mm	91-158 966-04
Nähfuß [4] Presser foot Pied presseur Pie prensatelas	91-055 574-93 [5] [12/2] [12] = 6,5 - 17,0 mm 91-055 571-93 [5] [12/2] [12] = 18,0 - 80,0 mm	91-155 629-93	91-155 516-91
Stoffschiebefuß [4] Vibrating presser Pied entraîneur Transportador superior	91-049 155-45 91-049 168-91 [28/2]	91-049 256-45	91-049 475-91
Apparat [5] Attachment Appareil Aparato	91-053 818-93	91-053 818-93	
Anschlag Stop Butée Tope			91-461 503-91
▲ Nur über den Ersatzteildienst lieferbar. To be ordered via Spare Parts Dept. Ne peut être commandé qu'au service de pièces de rechange/VTE. Suministrables únicamente a través del "Servicio de Repuestos".			

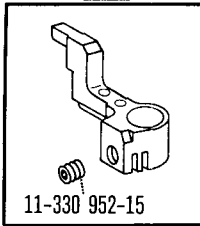
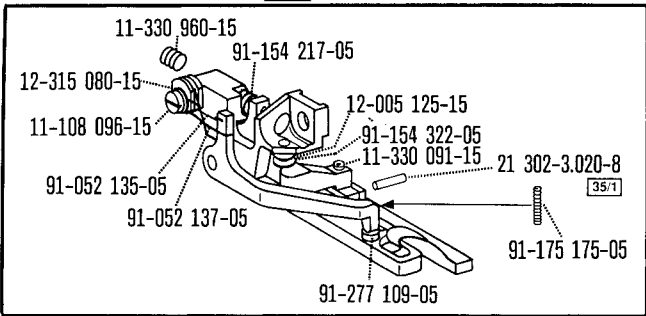
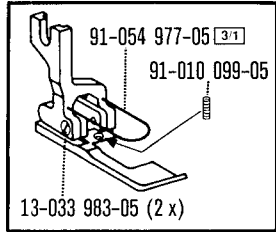
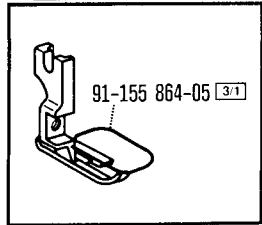
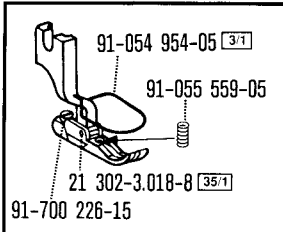
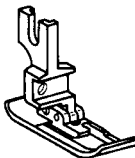
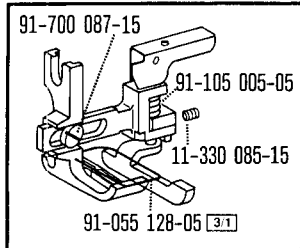
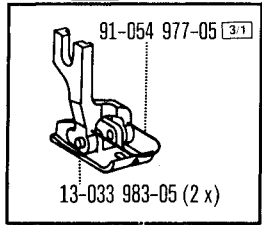
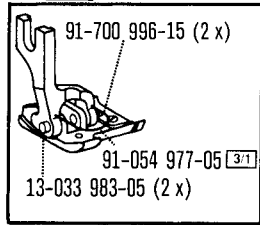
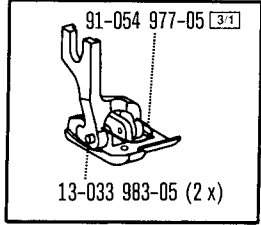
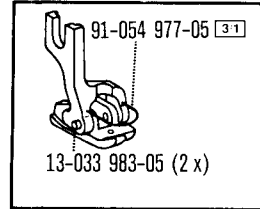
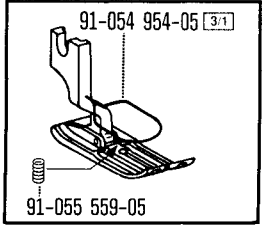
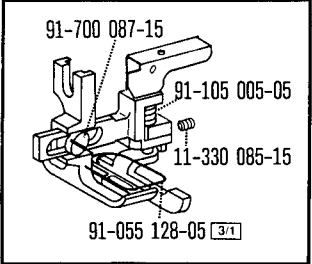
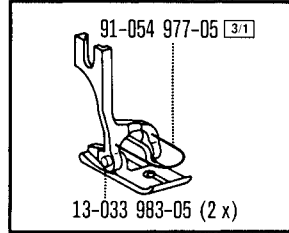
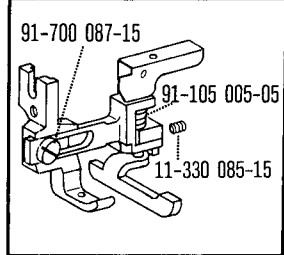
Sondernähwerkzeuge ▲
Special gauge parts ▲
Organos de couture spéciaux ▲
Organos de costura especiales ▲ PFAFF 487-G-706/..

Unterklasse Subclass Sous-classe Subclase	-61/41 (-900/..)	-61/41 (-900/..)	-195/22 (-900/..)	-280/04 (-900/..)
Arbeitsgang Operation Opération Operación				
Ausführung Model Version Tipo de máquina	B = -706/81; (/83) C = -706/81; (/83)	BN = -706/81; (/83) CN = -706/83	A = -706/81 B = -706/81; (/83)	BN 48 = -706/81; (/83)
Nadelstange Needle bar Barre à aiguille Barra de aguja	91-175 543-92	91-175 543-92	91-175 543-92	91-175 543-92
Stoffschieber [4] Feed dog Griffe Transportador inferior	91-047 553-04	91-047 815-04	91-047 347-04 [12/2] [12] = 5,0 - 8,0 mm	91-047 815-04
Stichplatte [4] Needle plate Plaque à aiguille Placa de aguja	91-058 132-24	91-058 410-24	91-058 124-24 [12/2] [12] = 5,0 - 8,0 mm	91-058 410-24
Nähfuß [4] Presser foot Pied presseur Pie prensatelas	91-157 192-03	91-157 192-03	91-054 549-93 [12/2] [12] = 5,0; 6,0 mm	91-155 176-91
Stoffschiebefuß [4] Vibrating presser Pied entraîneur Transportador superior	91-049 154-45	91-049 154-45	91-049 193-44 [12/2] [12] = 5,0; 6,0 mm 91-049 180-03 [12/2] [28/2] [12] = 5,0; 6,0 mm	91-049 399-45
Apparat [5] Attachment Appareil Aparato			91-056 211-93 [64/2]	91-156 152-91
Träger Bracket Support Soporte			91-753 936-90	
Bandführung Tape guide Guide-ruban Guiacintas	91-171 481-71/893	91-171 481-71/893		
Bandrollenträger Tape reel bracket Plateau dérouleur Portarrollos	91-056 212-70/895	91-056 212-70/895		
Fingerschutz Finger guard Protège-doigts Salvadedos			91-057 215-91	
Kopfplatte Face plate Plaque frontale Placa frontal				91-174 429-75/893
Zwischenplatte Distance plate Plaque intermédiaire Placa intermedia				91-174 428-75/893
▲ Nur über den Ersatzteildienst lieferbar. To be ordered via Spare Parts Dept. Ne peut être commandé qu'au service de pièces de rechange/VTE. Suministrables unicamente a trave's del "Servicio de Repuestos".				

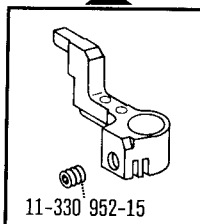
91-175 543-92  11-330 085-15	91-047 347-04 4 12/2 12 = 5,0 - 8,0 mm  -2/63 (-900/..) -2/65-918/32 (-900/..) -39/73 (-900/..) -83/41 (-900/..) -104/02 (-900/..) -195/22 (-900/..)	91-047 553-04 4  -6/41 (-900/..) -6/45-918/38 (-900/..) -6/61 (-900/..) -6/65-918/38 (-900/..) -6/81 (-900/..) -19/02 (-900/..) -19/20-918/38 (-900/..) -19/21-918/38 (-900/..) -39/71 (-900/..) -61/41 (-900/..) -148/99-900/..	91-047 676-05 4  -19/51 (-900/..)
91-047 819-04 4 12/2 12 = 1,5 - 10 mm  -2/63 (-900/..)	91-047 696-04 4  -703/01-733/11-155/21	91-047 763-04 4  -34/41 (-900/..) -34/45-918/38 (-900/..)	91-047 815-04 4  -6/41 (-900/..) -6/61 (-900/..) -61/41 (-900/..) -280/04 (-900/..)
91-047 819-04 4 12/2 12 = 1,5 - 10 mm  -2/63 (-900/..)	91-047 843-04 4  -703/01-39/21 (-900/..) -703/01-39/72 (-900/..)	91-047 844-04 4  -703/01-155/21 (-900/..)	91-047 905-04 4  -2/77 (-900/..)
91-059 213-04 4 38/1  -6/91 (-900/..)	91-059 354-04 4  -19/56-918/38 (-900/..)	91-059 373-04 4  -19/19-918/38 (-900/..)	91-059 644-04 4 9/2 9 = 2,5 - 12 mm  -731/11 (/12)-6/41 (-900/..) -731/11 (/12)-6/45 (-900/..)

91-059 668-04 4 9/2 9 = 4 - 7 mm 	91-059 768-04 4 	91-059 902-04 4 	91-059 927-04 4 
-703/01-733/11-39/21 (-900/..)	-39/99 (-900/..)	-6/65-918/38 (-900/..)	-19/19-918/38 (-900/..)
91-058 124-24 4 12/2 12 = 1,5 - 10 mm 	91-058 130-24 4 	91-058 132-24 4 	-6/41 (-900/..) -6/45-918/38 (-900/..) -6/61 (-900/..) -6/65-918/38 (-900/..) -6/81 (-900/..) -19/02 (-900/..) -19/20-918/38 (-900/..) -19/21-918/38 (-900/..) -19/56-918/38 (-900/..) -39/71 (-900/..) -61/41 (-900/..) -148/99 (-900/..)
91-058 167-24 4 	91-058 263-93 4 9/2 9 = 4,0 - 7,0 mm 		91-058 410-24 4 
-19/51 (-900/..)	-703/01-733/11-39/21 (-900/..)		-6/41 (-900/..) -6/61 (-900/..) -61/41 (-900/..) -280/04 (-900/..)
91-058 270-93 4 9/2 9 = 4 - 7 mm 		91-058 414-24 4 12/2 12 = 5,0 - 8,0 mm 	91-058 481-24 4 
-703/01-733/11-155/21		-2/63 (-900/..)	-703/01-39/21 (-900/..)

91-058 482-24 [4]  -703/01-155/21 (-900/..)	91-058 637-25 [4]  -2/77 (-900/..)	91-058 926-24 [4]  -703/01-39/72 (-900/..)	91-150 517-24 [4]  -6/65-900/97-918/38 (-900/..)
91-150 587-24 [4]  -19/19-900/97-918/38 (-900/..)	91-158 176-04 [4]  -6/91 (-900/..)	 91-100 293-25 91-169 608-05 91-100 399-25 (2 x) 91-058 179-05 91-058 178-05 91-158 500-03 [4] [9/2] 91-158 502-05 91-158 499-93 [4] [9/2] [9] = 2,5 - 3,5 mm -731/11 (/12)-6/41 (-900/..) -731/11 (/12)-6/45 (-900/..)	
 91-158 503-93 [4] [9/2] [9] = 2,5 - 12,0 mm 91-100 399-25 (2 x) 91-100 293-25 91-058 546-04 [9/2] 91-158 504-03 [4] [9/2] [60] [9] = 2,5 - 3,5 mm [9] = 4,0 - 6,0 mm 91-158 506-05 91-158 504-03 [4] [9/2] [60] [9] = 7,0 mm; 8,0 mm 91-158 504-03 [4] [9/2] [60] [9] = 10,0 mm; 12,0 mm -733/11 (/12)-6/41 (-900/..) -733/11 (/12)-6/45 (-900/..)		91-158 797-04 [4]  -19/19-918/38 (-900/..)	91-158 966-04 [4]  -39/99 (-900/..)
		 91-052 125-93 [4] [5] [12/2] [12] = 1,5 - 10,0 mm 91-155 933-05 [3/1] -19/51 (-900/..)	

91-186 127-92  11-330 952-15  11-039 231-15 12-024 171-15	91-052 126-93 [4] [5] [12/2] [12] = 3,5 - 8,0 mm  11-330 960-15 91-154 217-05 12-315 080-15 11-108 096-15 91-052 135-05 91-052 137-05 12-005 125-15 91-154 322-05 11-330 091-15 21 302-3.020-8 [35/1] 91-175 175-05 91-277 109-05 Anschlußteile siehe Teilleiste Seite 12, 13. For connection parts, see part list page 12, 13. Pièces de raccordement, voir liste des pièces page 12, 13. Para las piezas de conexión, véase la lista de piezas página 12, 13. -19/56-918/38 (-900/..)	91-054 530-03 [4] [9/2] [9] = 4,0 - 7,0 mm  91-054 977-05 [3/1] 91-010 099-05 13-033 983-05 (2 x) -703/01-733/11-39/21 (-900/..) -703/01-733/11-155/21 (-900/..)	
91-054 549-03 [4] [12/2] [12] = 5,0 ; 6,0 mm  91-155 864-05 [3/1] -195/22 (-900/..)	91-054 786-91 [4]  91-054 954-05 [3/1] 91-055 559-05 21 302-3.018-8 [35/1] 91-700 226-15 -6/81 (-900/..)	91-054 845-93 [4] [12/2] [12] = 1,5 - 2,5 mm  -83/41 (-900/..)	91-054 997-93 [4] [12/2] [12] = 1,5 - 10,0 mm  91-700 087-15 91-105 005-05 11-330 085-15 91-055 128-05 [3/1] -2/63 (-900/..)
91-055 457-93 [4]  91-054 977-05 [3/1] 13-033 983-05 (2 x) -6/61 (-900/..)	91-055 571-93 [4] [5] [12/2] [12] = 18,0 - 80,0 mm  91-700 996-15 (2 x) 91-054 977-05 [3/1] 13-033 983-05 (2 x) -19/02 (-900/..) -39/71 (-900/..) -703/01-39/72 (-900/..)	91-055 574-93 [4] [5] [12/2] [12] = 6,5 - 17,0 mm  91-054 977-05 [3/1] 13-033 983-05 (2 x) -19/02 (-900/..) -39/71 (-900/..) -703/01-39/72 (-900/..)	91-055 578-93 [4] [12/2] [12] = 1,5 mm  91-054 977-05 [3/1] 13-033 983-05 (2 x) -703/01-39/21 (-900/..) -703/01-155/21 (-900/..)
91-055 618-03 [4]  91-054 954-05 [3/1] 91-055 559-05 -6/41 (-900/..)	91-055 632-93 [4] [12/2] [12] = 1,5 - 10,0 mm  91-700 087-15 91-105 005-05 11-330 085-15 91-055 128-05 [3/1] -2/63 (-900/..)	91-055 680-93 [4]  91-054 977-05 [3/1] 13-033 983-05 (2 x) -6/61 (-900/..)	91-057 037-91 [4]  91-700 087-15 91-105 005-05 11-330 085-15 -2/77 (-900/..)

91-186 127-92



11-330 952-15

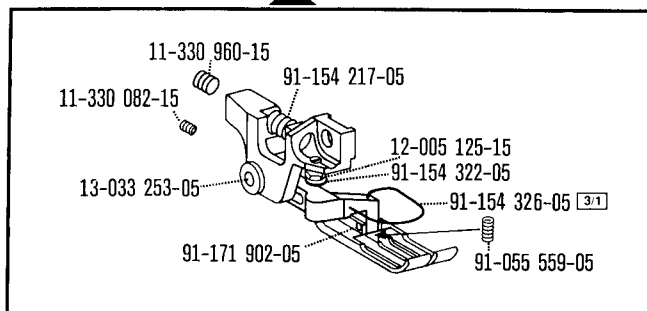


11-039 231-15



12-024 171-15

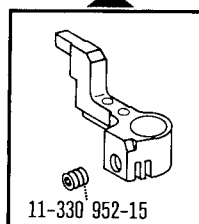
91-154 218-93 [4]



Anschlußteile siehe Teilleiste Seite 12, 13.
For connection parts, see part list page 12, 13.
Pièces de raccordement, voir liste des pièces page 12, 13.
Para las piezas de conexión, véase la lista de piezas página 12, 13.

-6/45-918/38 (-900/..)

91-186 127-92



11-330 952-15

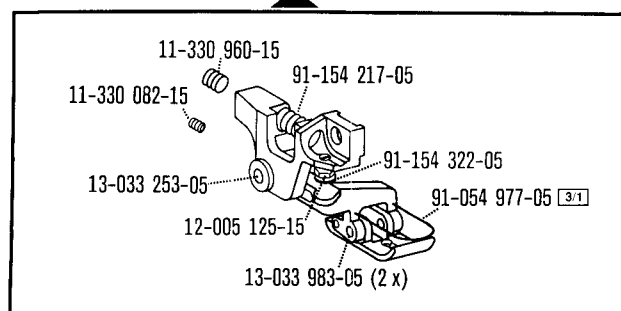


11-039 231-15



12-024 171-15

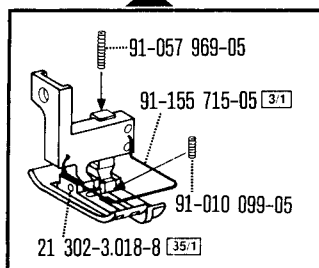
91-154 284-93 [4]



Anschlußteile siehe Teilleiste Seite 12, 13.
For connection parts, see part list page 12, 13.
Pièces de raccordement, voir liste des pièces page 12, 13.
Para las piezas de conexión, véase la lista de piezas página 12, 13.

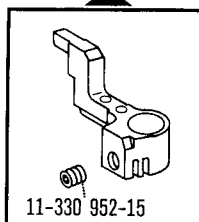
-6/65-918/38 (-900/..)

91-154 294-93 [4]



-104/02 (-900/..)

91-186 127-92



11-330 952-15



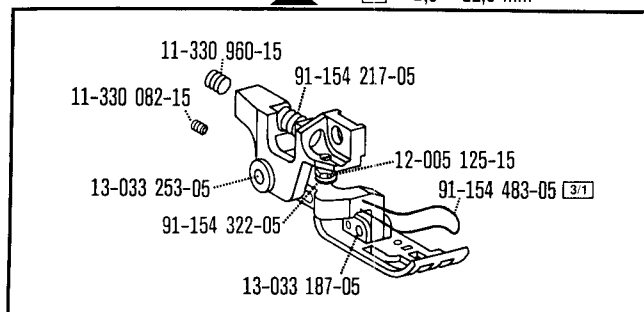
11-039 231-15



12-024 171-15

91-154 455-93 [4] [9/2]

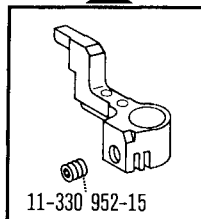
[9] = 2,5 - 12,0 mm



Anschlußteile siehe Teilleiste Seite 12, 13.
For connection parts, see part list page 12, 13.
Pièces de raccordement, voir liste des pièces page 12, 13.
Para las piezas de conexión, véase la lista de piezas página 12, 13.

-731/11 (/12)-6/45 (-900/..)

91-186 127-92



11-330 952-15

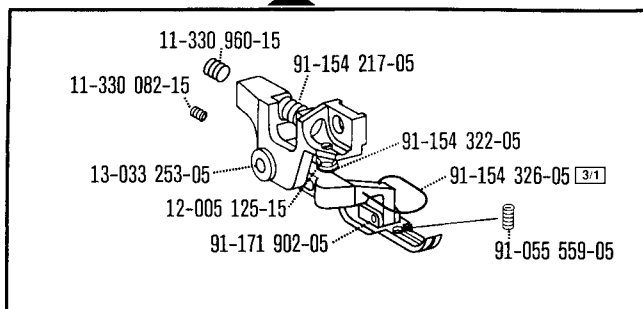


11-039 231-15



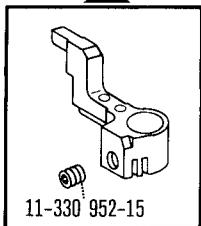
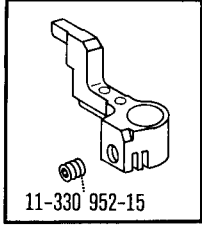
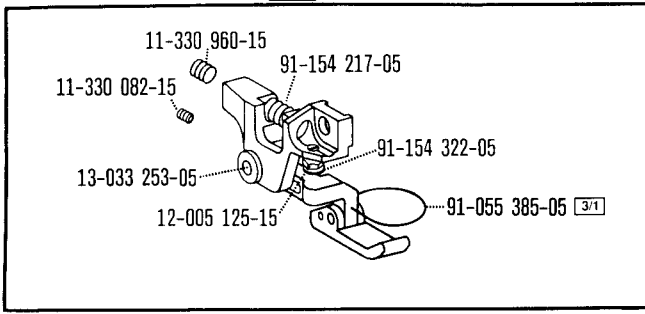
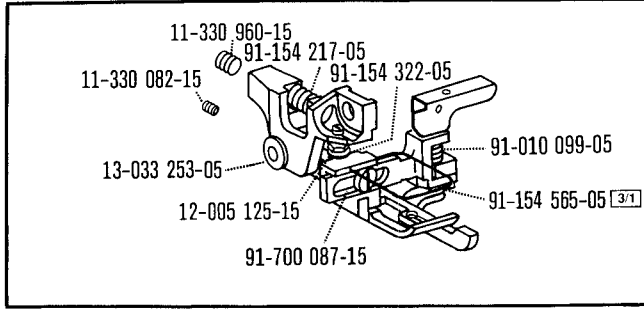
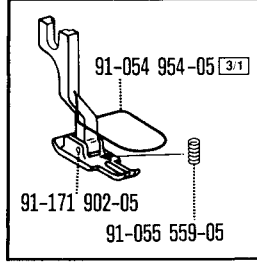
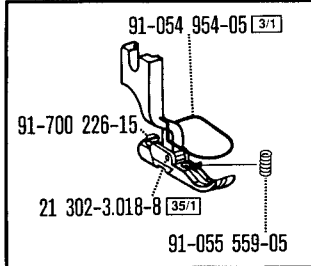
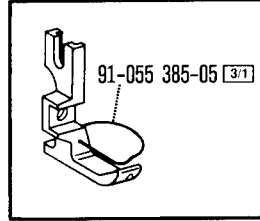
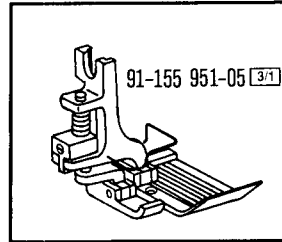
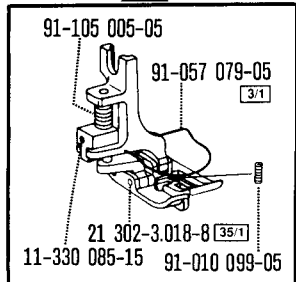
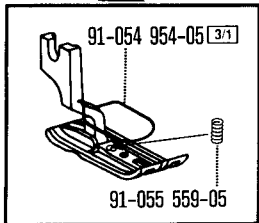
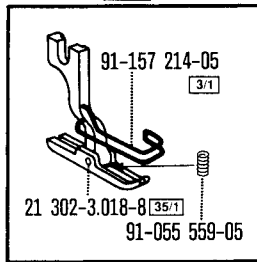
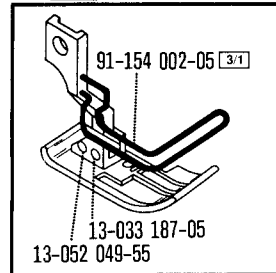
12-024 171-15

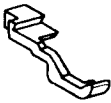
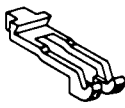
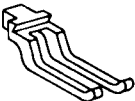
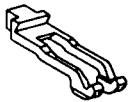
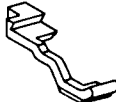
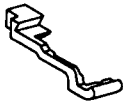
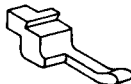
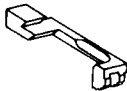
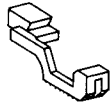
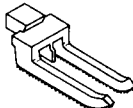
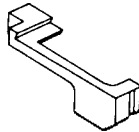
91-154 456-91 [4]

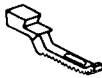
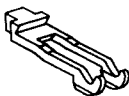
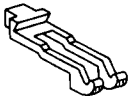
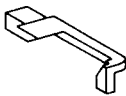
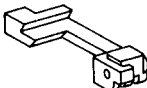
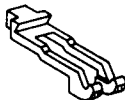
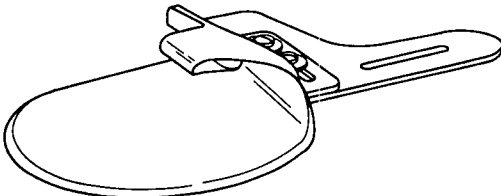
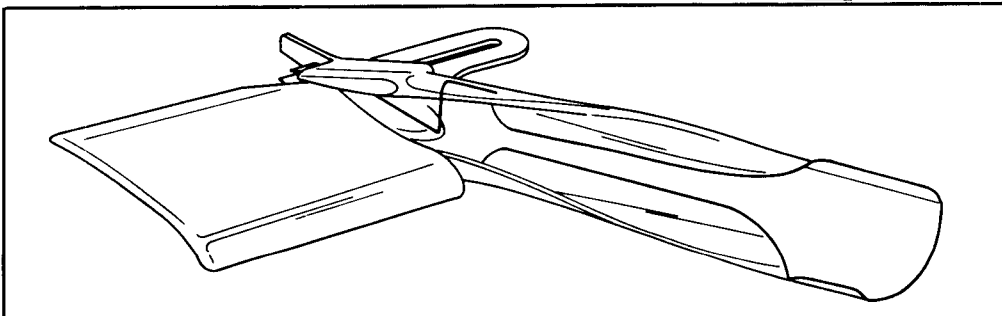
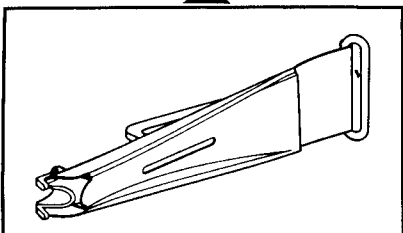
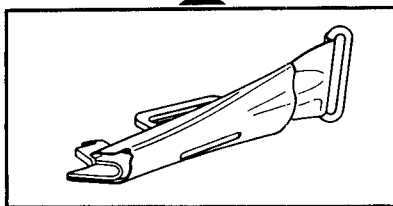


Anschlußteile siehe Teilleiste Seite 12, 13.
For connection parts, see part list page 12, 13.
Pièces de raccordement, voir liste des pièces page 12, 13.
Para las piezas de conexión, véase la lista de piezas página 12, 13.

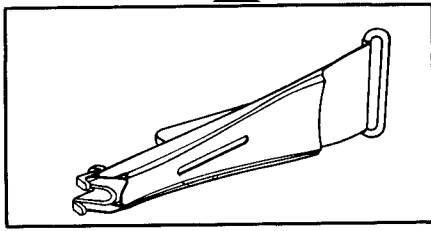
-34/45-918/38 (-900/..)

91-186 127-92  11-330 952-15  11-039 231-15  12-024 171-15	91-186 127-92  11-330 952-15  11-039 231-15  12-024 171-15		
91-154 497-91 ⁴  11-330 960-15 11-330 082-15 13-033 253-05 12-005 125-15 91-154 217-05 91-154 322-05 91-055 385-05 ^{3/1} Anschlußteile siehe Teileliste Seite 12, 13. For connection parts, see part list page 12, 13. Pièces de raccordement, voir liste des pièces page 12, 13. Para las piezas de conexión, véase la lista de piezas página 12, 13. -19/19-918/38 (-900/..) -19/20-918/38 (-900/..) -19/21-918/38 (-900/..)	91-154 561-93 ⁴ ^{12/2} ¹² = 1,5 - 10,0 mm  11-330 960-15 11-330 082-15 13-033 253-05 12-005 125-15 91-154 217-05 91-154 322-05 91-010 099-05 91-154 565-05 ^{3/1} 91-700 087-15 Anschlußteile siehe Teileliste Seite 12, 13. For connection parts, see part list page 12, 13. Pièces de raccordement, voir liste des pièces page 12, 13. Para las piezas de conexión, véase la lista de piezas página 12, 13. -2/65-918/38 (-900/..)		
91-155 174-01 ⁴  91-054 954-05 ^{3/1} 91-171 902-05 91-055 559-05 -34/41 (-900/..)	91-155 176-91 ⁴  91-054 954-05 ^{3/1} 91-700 226-15 21 302-3.018-8 ^{35/1} 91-055 559-05 -280/04 (-900/..)	91-155 224-03 x 2,5 ⁴ ^{95/8}  91-055 385-05 ^{3/1} -148/99 (-900/..)	91-155 516-91 ⁴  91-155 951-05 ^{3/1} -39/99 (-900/..)
91-155 629-93 ⁴  91-105 005-05 91-057 079-05 ^{3/1} 21 302-3.018-8 ^{35/1} 11-330 085-15 91-010 099-05 -39/73 (-900/..)	91-157 192-03 ⁴  91-054 954-05 ^{3/1} 91-055 559-05 -61/41 (-900/..)	91-157 211-03 ⁴  91-157 214-05 ^{3/1} 21 302-3.018-8 ^{35/1} 91-055 559-05 -6/91 (-900/..)	91-157 494-93 ⁴ ^{9/2} ⁹ = 2,5 - 12,0 mm  91-154 002-05 ^{3/1} 13-033 187-05 13-052 049-55 -731/11 (/12)-6/41 (-900/..)

91-049 152-44 [4] [12/2] [12] = 1,5 - 2,5 mm  -83/41 (-900/..)	91-049 153-44 [4] [12/2] [12] = 1,5 - 10,0 mm  -2/63 (-900/..) -2/65-918/38 (-900/..)	91-049 154-45 [4]  -6/41 (-900/..) -6/45-918/38 (-900/..) -61/41 (-900/..)	91-049 155-45 [4] [38/1]  -6/61 (-900/..) -6/65-918/38 (-900/..) -19/02 (-900/..) -19/51 (-900/..) -39/71 (-900/..) -703/01-39/21 (-900/..) -703/01-39/72 (-900/..) -703/01-155/21 (-900/..) -703/01-733/11-39/21 (-900/..) -703/01-733/11-155/21 (-900/..)
91-049 156-45 [4]  -6/81 (-900/..)	91-049 158-45 [4]  -34/41 (-900/..) -34/45-918/38 (-900/..)	91-049 168-91 [4] [28/2]  -19/02 (-900/..) -39/71 (-900/..) -703/01-733/11-155/21 (-900/..)	91-049 180-93 [4] [12/2] [28/2] [12] = 5,0 ; 6,0 mm  -195/22 (-900/..)
91-049 190-45 [4] [38/1]  -6/61 (-900/..)	91-049 191-44 [4] [12/2] [12] = 1,5 - 10,0 mm  -2/63 (-900/..)	91-049 193-44 [4] [12/2] [12] = 5,0 ; 6,0 mm  -195/22 (-900/..)	91-049 248-44 [4] [12/2] [38/1] [12] = 5,0 mm; 6,0 mm; 7,0 mm; 8,0 mm  -2/77 (-900/..)
91-049 256-45 [4]  -39/73 (-900/..)	91-049 309-45 [4]  -104/02 (-900/..)	91-049 315-44 [4] [38/1]  -6/91 (-900/..)	91-049 348-44 [4] [9/2] [9] = 2,5 - 12,0 mm  -731/11 (/12)-6/41 (-900/..) -731/11 (/12)-6/45 (-900/..)

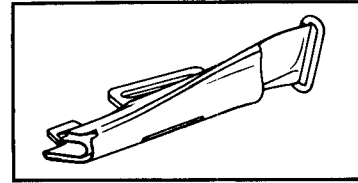
91-049 388-44 x 2,0 4 38/1 x 2,5 95/8  -19/19-918/38 (-900/..) -19/20-918/38 (-900/..) -19/21-918/38 (-900/..) -148/99 (-900/..)	91-049 398-44 4  -34/41 (-900/..)	91-049 399-45 4  -280/04 (-900/..)	91-049 424-45 4  -19/56-918/38 (-900/..)
91-049 475-91  -39/99 (-900/..)	91-049 753-44 4  -6/41 (-900/..)	91-044 408-23 5  -19/02 (-900/..)	
11-108 174-25  12-305 114-25  11-108 174-25  12-305 114-25  91-053 818-93 5  -39/71 (-900/..) -39/73 (-900/..)			
91-056 168-23 5  -703/01-39/21 (-900/..)		91-056 169-23 5  -703/01-155/21 (-900/..)	

91-056 172-23 [5]



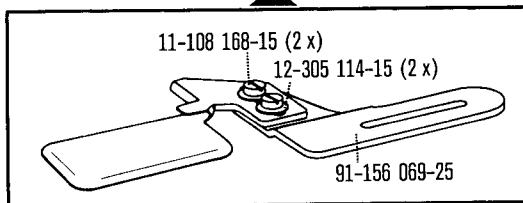
-703/01-733/11-39/21

91-056 173-23 [5]



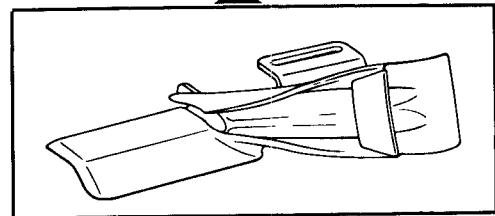
-703/01-733/11-155/21

91-056 211-93 [5] [64/2]



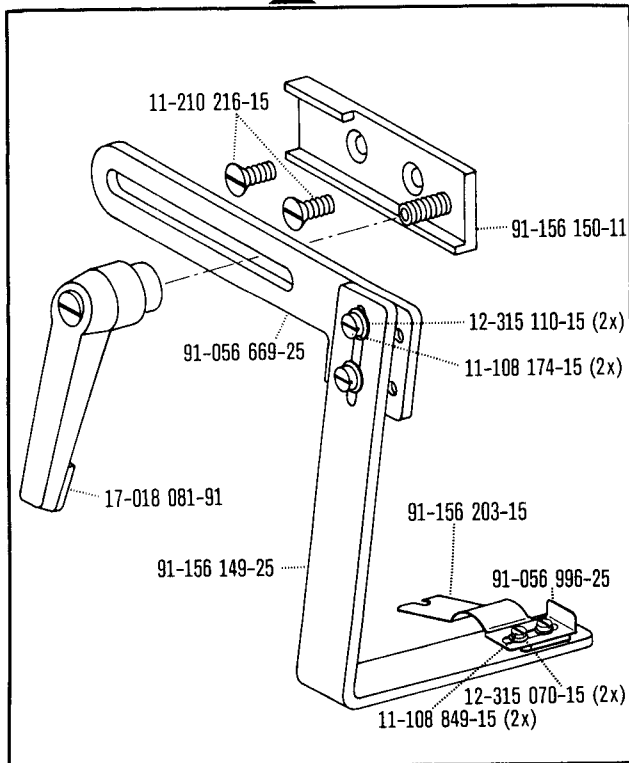
-195/22 (-900/..)

91-056 634-93 [5]



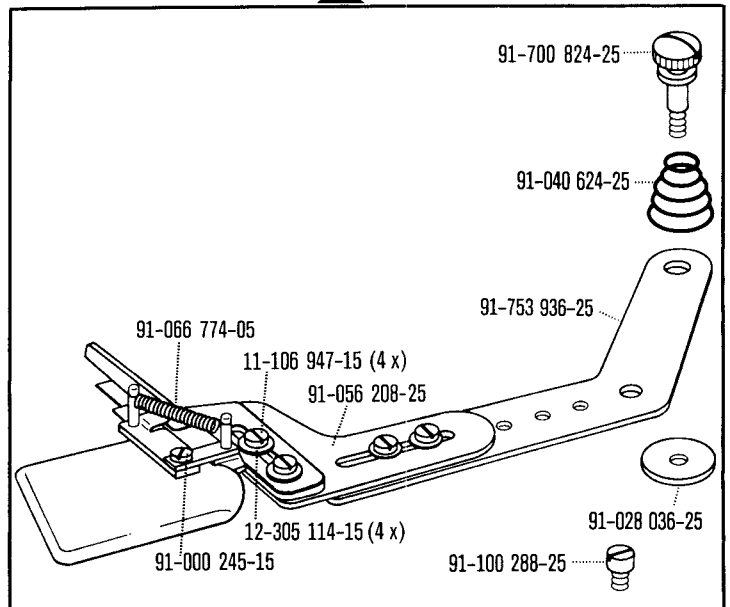
-703/01-39/72 (-900/..)

91-156 152-91 [5]

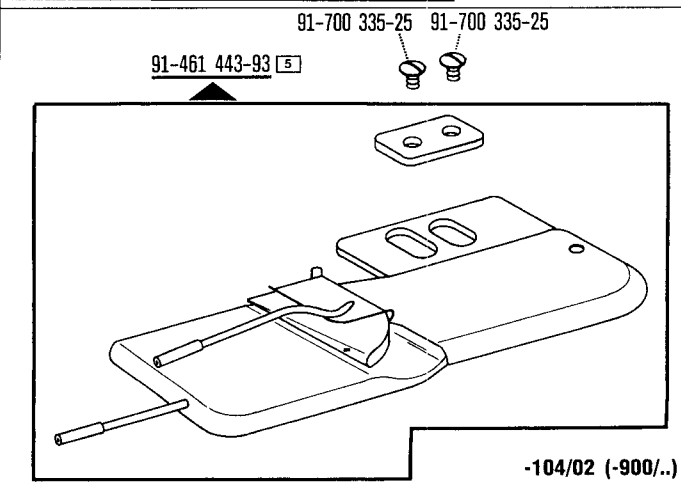
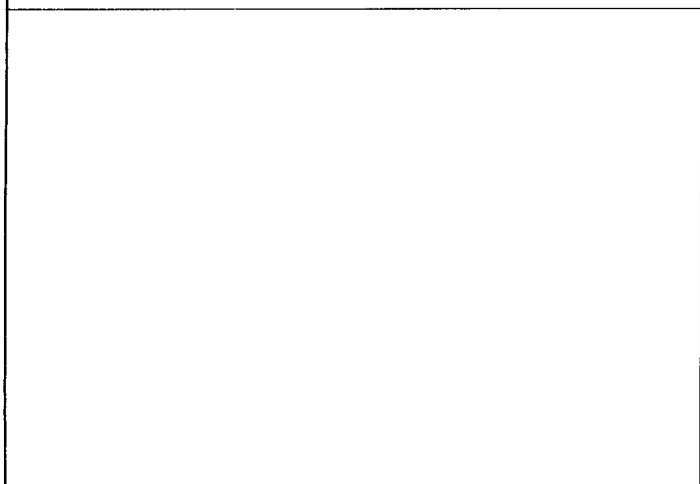
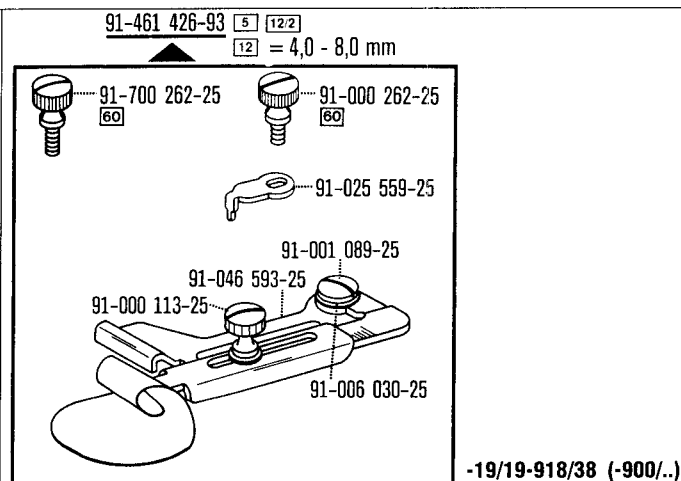
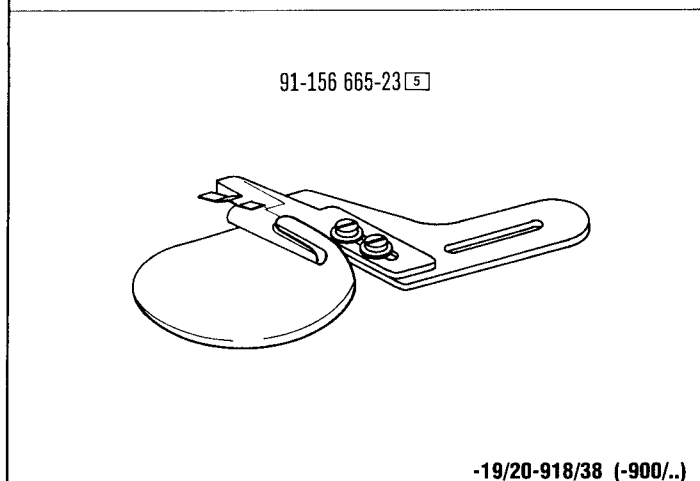
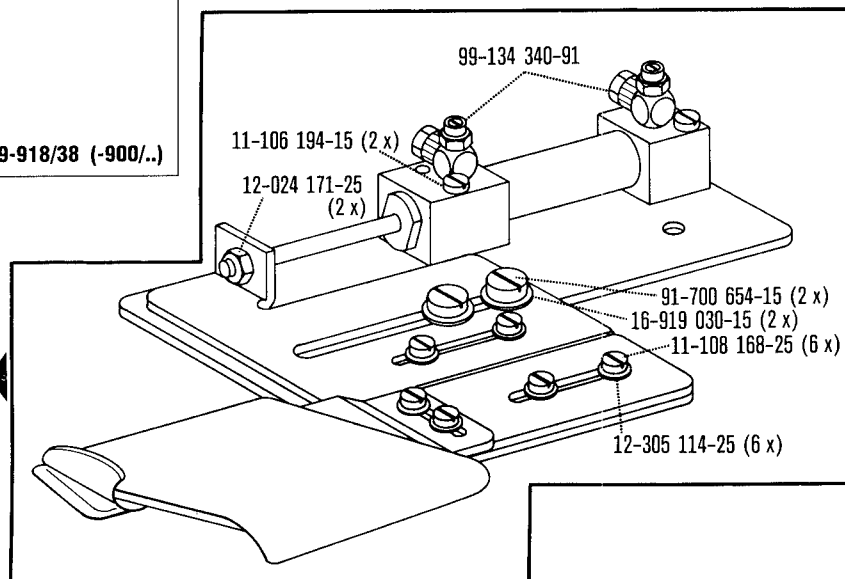
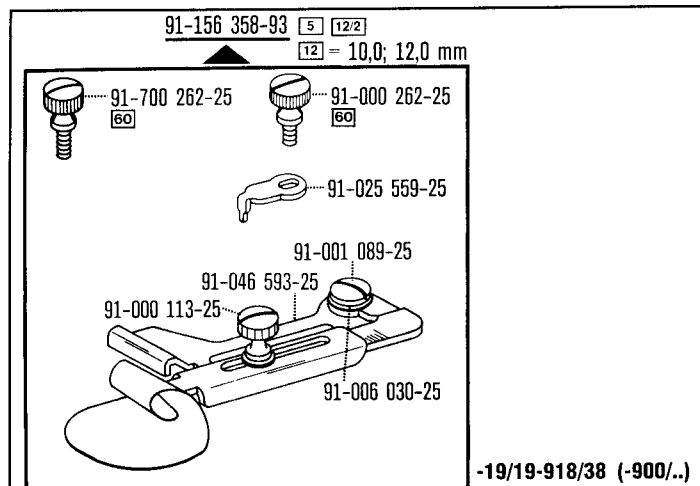


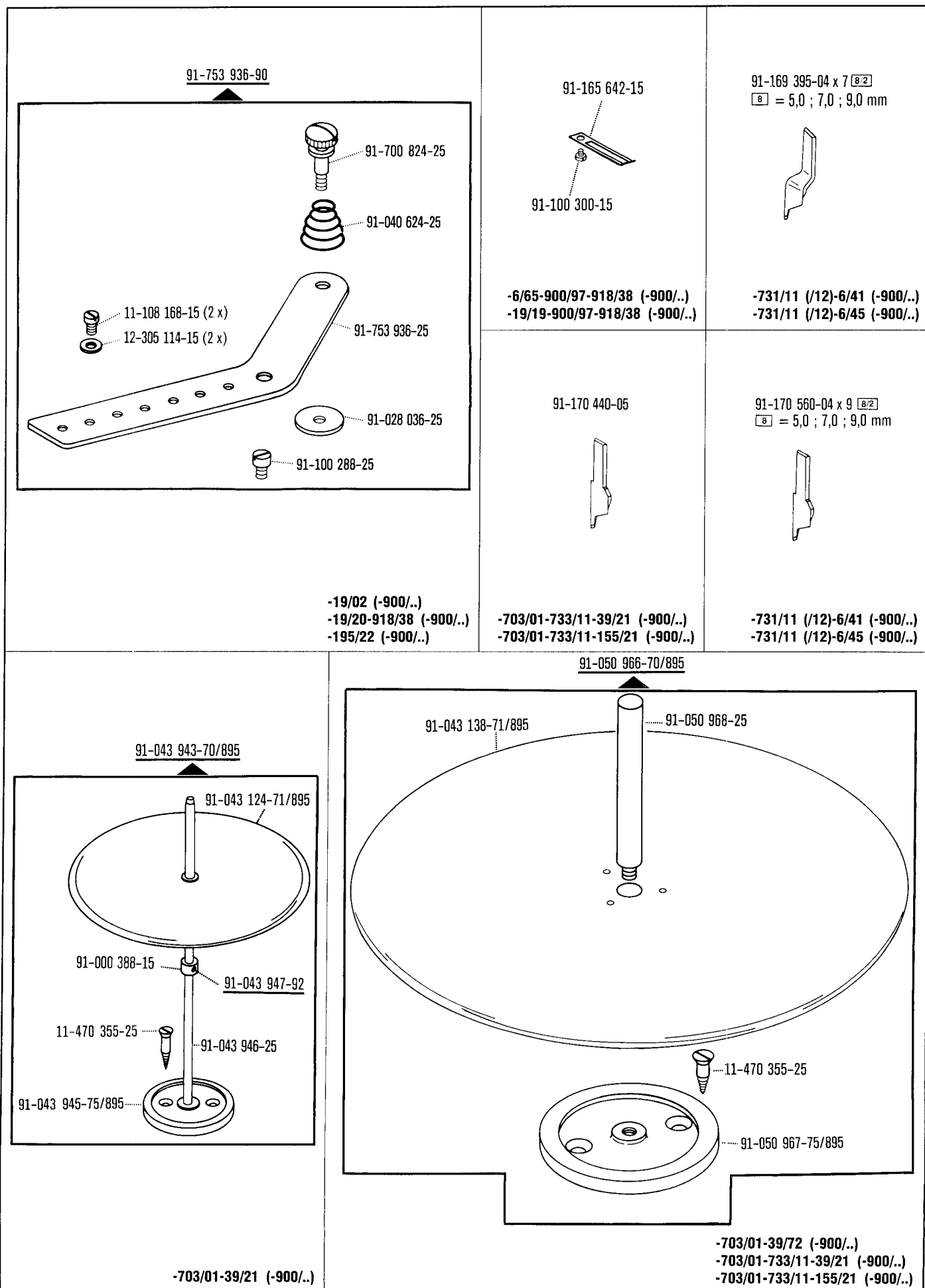
-280/04 (-900/..)

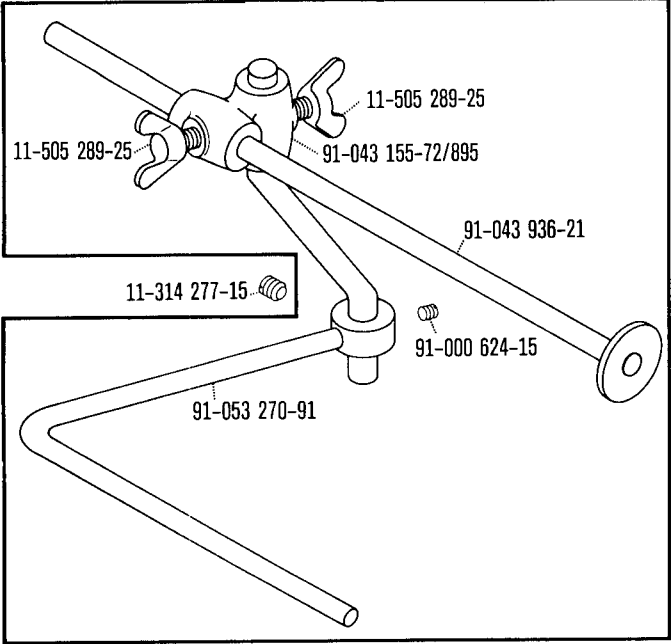
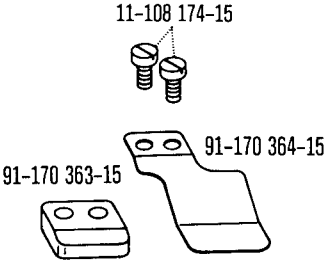
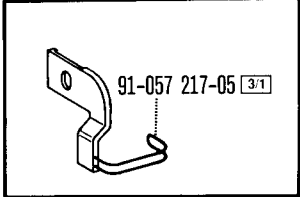
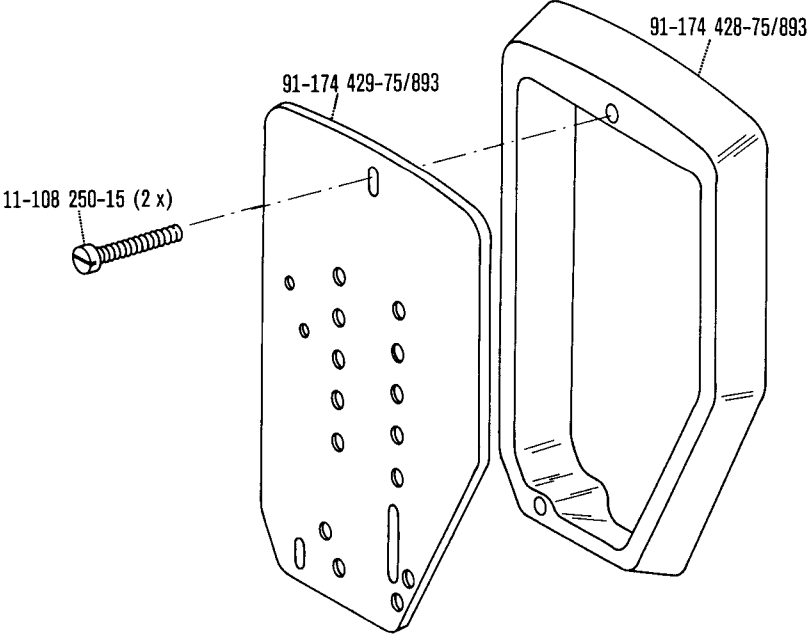
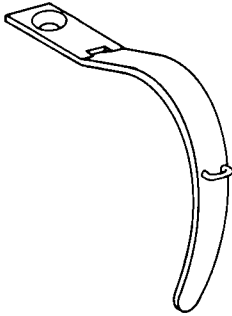
91-156 270-93 [5]



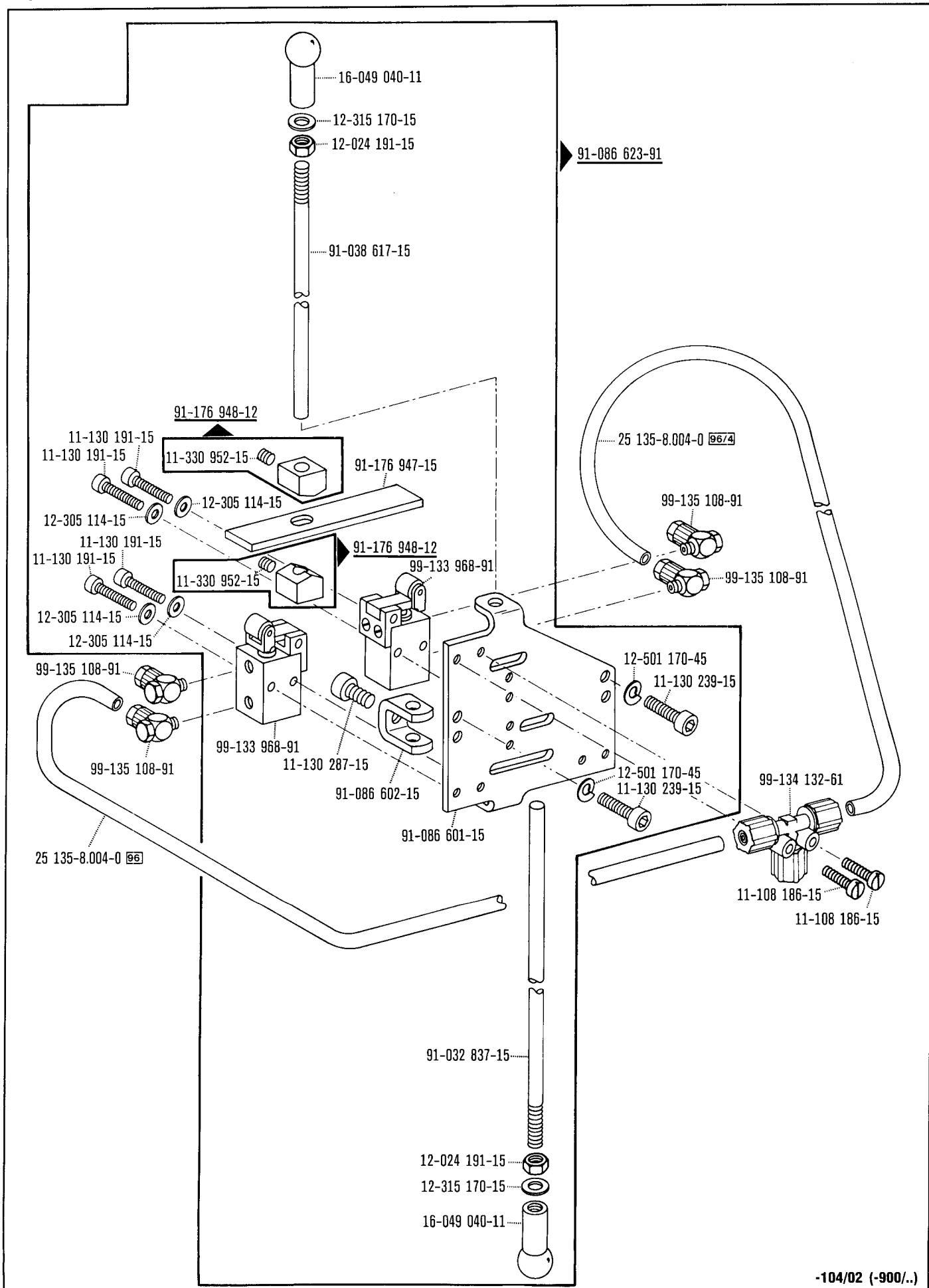
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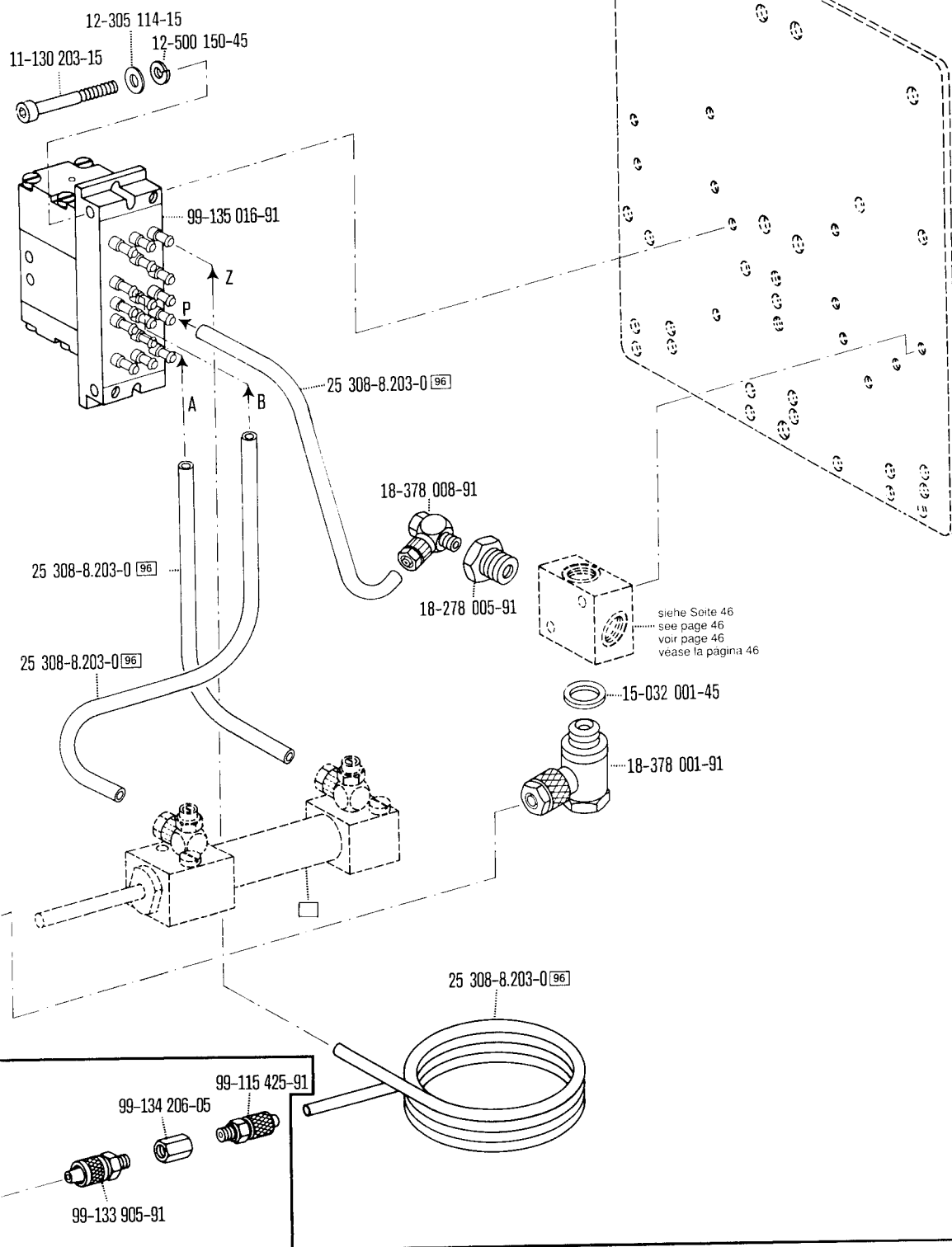




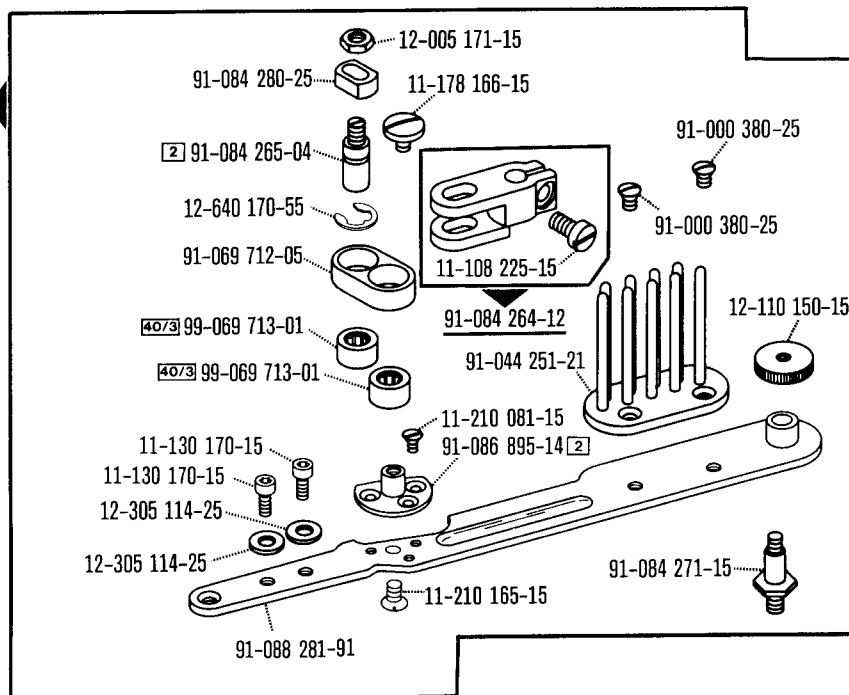
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 91-174 429-75/893 91-174 428-75/893 11-108 250-15 (2 x) -280/04 (-900/..)	 91-461 503-91 -39/99 (-900/..)	 91-171 481-71/893 -61/41 (-900/..)

□ siehe Erläuterungen Register A - 99
see explanations in section A - 99
voir légende registre A - 99
ver explicaciones del registro A - 99



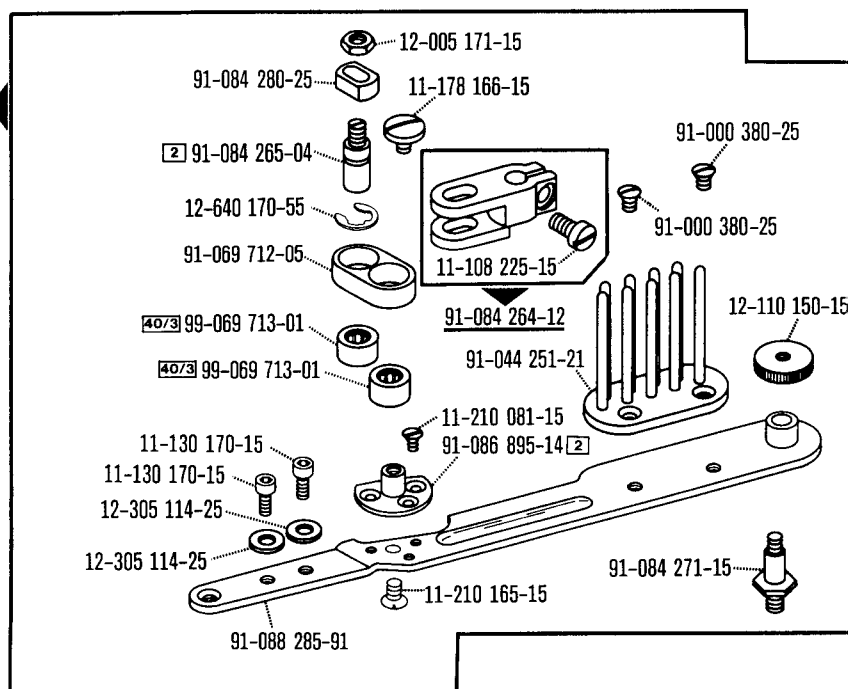


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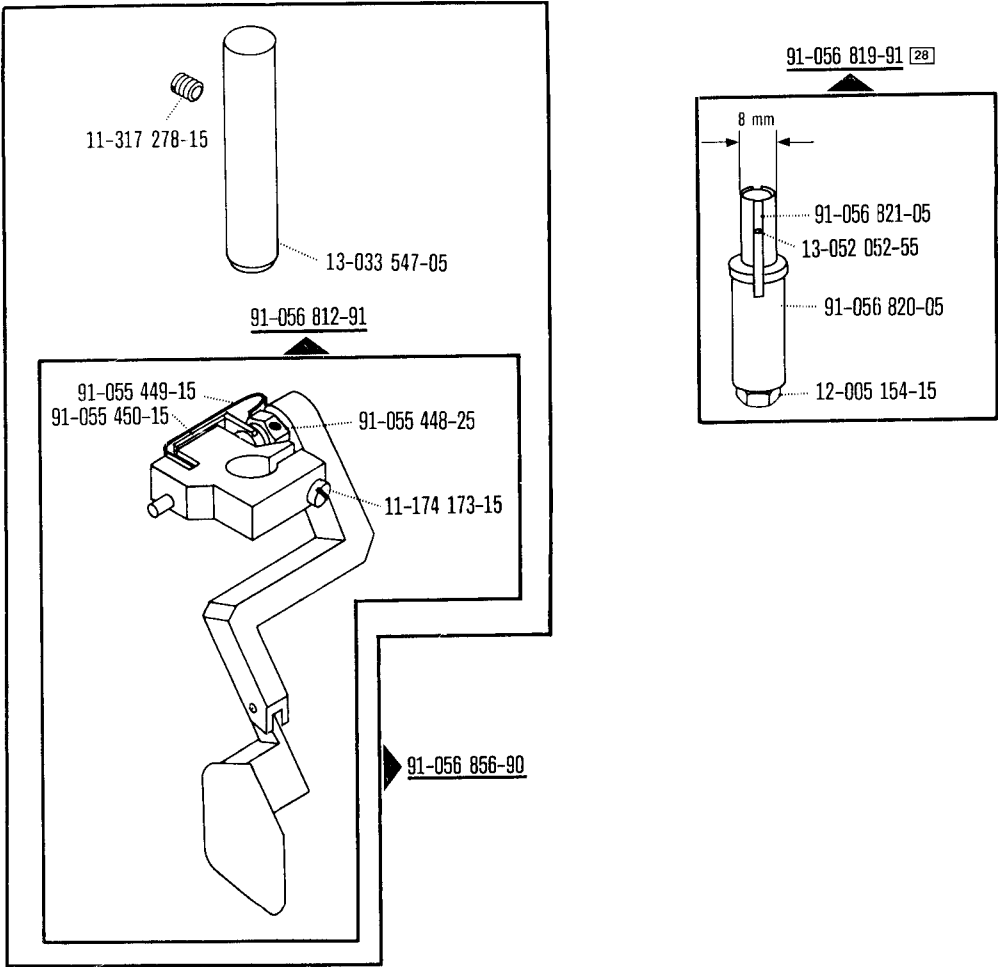


-703/01-733/11-39/21
-703/01-733/11-155/21

91-088 284-91



-703/01-39/21 (-900/..)
-703/01-39/72 (-900/..)
-703/01-155/21 (-900/..)



-6/91 (-900/..)
-83/41 (-900/..)

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